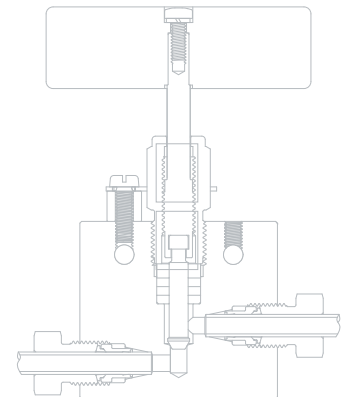
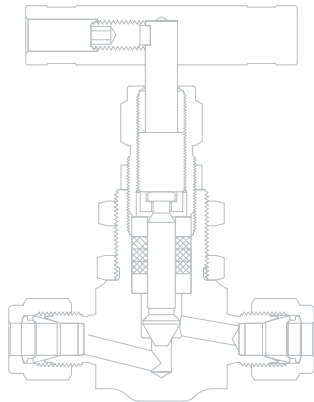
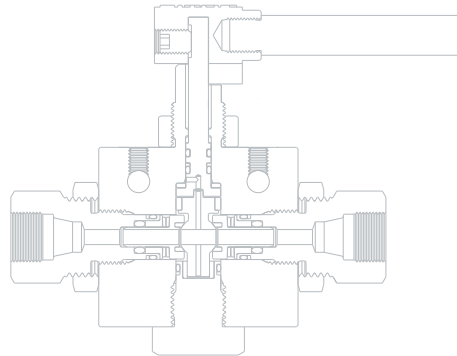
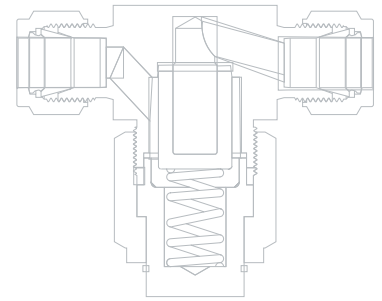
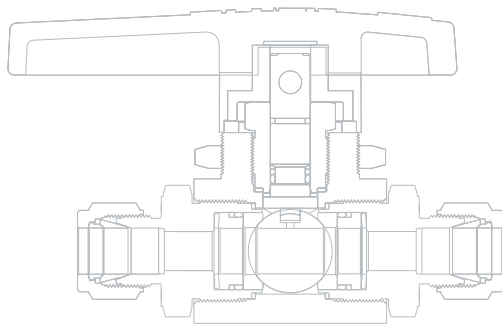
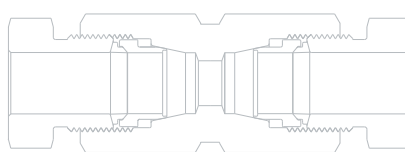
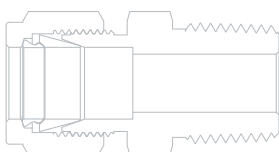




FITOK

Full Technical Catalog
For Hydrogen Application Products



FITOK Full Technical Catalog
For Hydrogen Application Products

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General Introduction

Product Categories

Part Number with the **-HG** Suffix: Applicable for harsh hydrogen working conditions, offer excellent safety and reliability. Products are designed, manufactured, tested, and packaged to EC79 and HGV3.1 standards. A declaration of conformity or a third-party certification for EC79 or other relevant international standards can be provided. These products do not include the specific markings required by EC79 and HGV3.1.

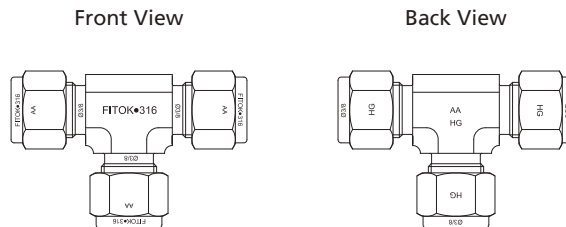
Part Number with the **-EC79** Suffix: Applicable for harsh hydrogen working conditions. Products are designed, manufactured, tested, marked, and packaged to the EC79 standard. A declaration of conformity or a third-party certification can be provided. The following products include the specific EC79 markings: 6D series tube fittings, 6P series pipe fittings, and 20D series tube fittings.

Part Number with the **-HGV** Suffix: Applicable for harsh hydrogen working conditions. Products are designed, manufactured, tested, marked, and packaged to the ANSI HGV 3.1-2015 standard. A declaration of conformity can be provided. These products include the specific markings required by HGV3.1.

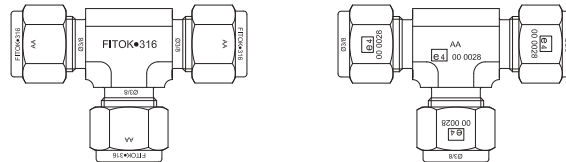
(For general hydrogen applications, select products with the standard FITOK part number, which are not covered in this catalog.)

Product Markings

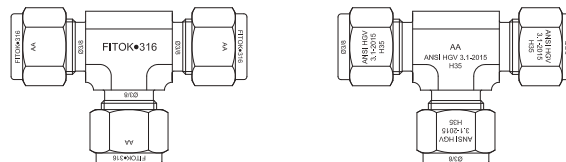
Part Number with the **-HG** Suffix



Part Number with the **-EC79** Suffix



Part Number with the **-HGV** Suffix



Note: "AA" refers to the 6-digit trace number of the product.

Product Highlights

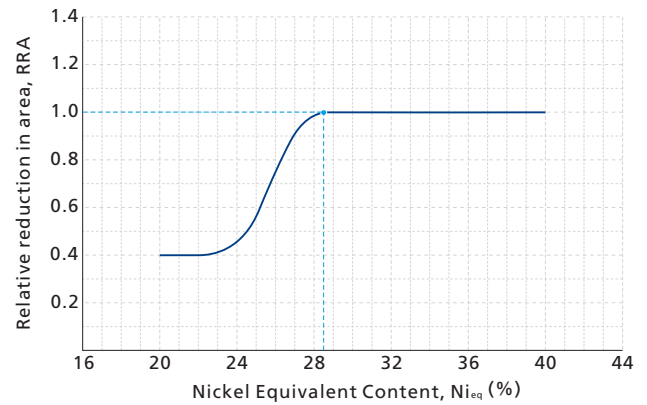
Material

- Tailor-Made 316/316L Stainless Steel

Tailor-Made 316/316L stainless steel with nickel equivalent not less than 28.5% have excellent resistance to hydrogen embrittlement.

Material	Composition, %			Ni _{eq} %
	Ni	Cr	Mo	
ASTM A479 316 SS	10-14	16-18	2-3	>22.4
FITOK Tailor-Made 316/316L SS	12-14	17-18	2.6-3	≥28.5

Hirayama's equation: $Ni_{eq} = 12.6C + 0.35Si + 1.05Mn + Ni + 0.65Cr + 0.98Mo$



RRA is a quantitative description of hydrogen embrittlement risk

- XM-19 Stainless Steel

XM-19 is a high strength austenitic stainless steel with excellent mechanical properties and resistance to hydrogen embrittlement. FITOK utilizes XM-19 for components requiring high mechanical strength, such as stems of medium pressure ball valves and lower stems of medium pressure needle valves.

- Low-Temperature FKM and EPDM

FKM and EPDM O-rings conform to EC79 standard, offering excellent performance in terms of hydrogen compatibility and low temperature (-40 °C).

Working Pressure

Materials with higher mechanical properties offer higher working pressures across the same sizes. Most products are rated for working pressures up to 6,500 psig (450 bar).

Testing and Leak Rate Standard

FITOK leak rate standard is significantly more stringent than those required by HGV 3.1 and EC79. Proportional sampling helium leak tests are conducted on valves, filters, quick-connects, and metal hoses. Each valve, filter, quick-connect, and metal hose is bubble tested using a helium-nitrogen gas mixture prior to shipment.

Products	Leak Rate Standard		
	FITOK	EC-79	HGV 3.1
Valves and Other Products	$\leq 1 \times 10^{-6} \text{ Ncm}^3/\text{s}$	$\leq 10 \text{ Ncm}^3/\text{h}$	$\leq 10 \text{ Ncm}^3/\text{h}$
	11.6 days/ Ncm^3	6 minutes/ Ncm^3	6 minutes/ Ncm^3
Tube Fittings	$\leq 1 \times 10^{-9} \text{ Ncm}^3/\text{s}$	$\leq 10 \text{ Ncm}^3/\text{h}$	$\leq 10 \text{ Ncm}^3/\text{h}$
	32 years/ Ncm^3	6 minutes/ Ncm^3	6 minutes/ Ncm^3

Assembly

FITOK double ferrule fittings can be assembled by torque or by turns.

Assembly-by-torque can significantly enhance efficiency and quality, making it perfect for mass production.

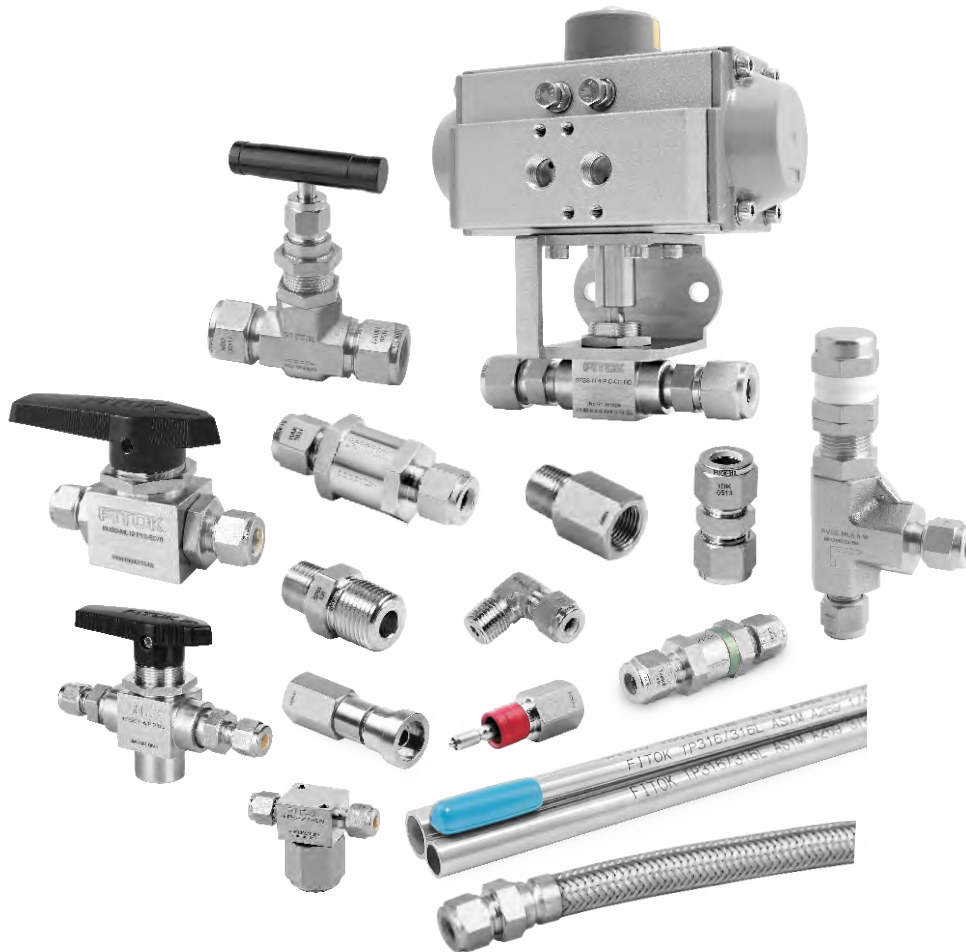


Assembly by Torque



Tool Kit

Products with Working Pressures Up to 6,500 psig (450 bar)

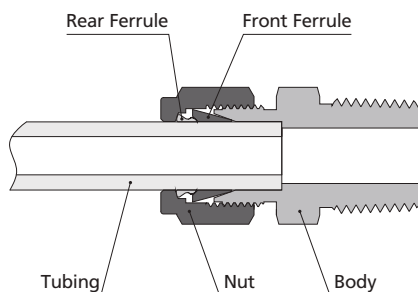


6D Series Tube Fittings



Features

- ⦿ Allowable working pressure $\geq 6,500$ psig (450 bar)
- ⦿ The slight axial movement of the front and rear ferrules along the outer wall of the tubing during installation reduces the requirement for dimensional accuracy in the tubing's length direction. This minimizes interference between adjacent fittings and enhances reliability
- ⦿ A minimum of 25 assembly and disassembly cycles while maintaining reliable sealing performance
- ⦿ 4 times safety factor
- ⦿ EC79 compliant FKM O-ring for reliable performance
- ⦿ Tube ends can be assembled by torque or turns
- ⦿ Tube ends with a helium leak rate $\leq 1 \times 10^{-9}$ Ncm³/s



Technical Data

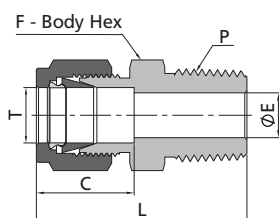
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5		
Working Pressure	Tube Ends		
	The maximum working pressure of the tube end is determined by the maximum working pressure of the tubing that is used		
	NPT Threads		
	Thread Size	Female, psig (bar)	Male, psig (bar)
	1/4	6,600 (454)	8,000 (551)
	3/8	6,500 (450)	7,800 (537)
	1/2	6,500 (450)	7,700 (530)
	3/4	6,500 (450)	7,300 (502)
	SAE/MS Straight Threads		
	Thread Size	Light-duty (Female/Male Thread Ends), psig (bar)	Heavy-duty (Female/Male Thread Ends), psig (bar)
	7/16-20	5,075 (350)	9,135 (630)
	1/2-20	5,075 (350)	9,135 (630)
	9/16-18	5,075 (350)	9,135 (630)
	3/4-16	4,567 (315)	9,135 (630)
Working Temperature	-40~248 °F (-40~120 °C)		

Matching Tubing and Installation Method

Tubing Type	Installation Method	Recommended Index
FITOK TMP and TCT Series Tubing	Assembly by Torque/Turns	Recommended
ASTM A269/A213-Compliant Tubing from Other Brands		Acceptable

Ordering Information and Dimensions

Male Connectors



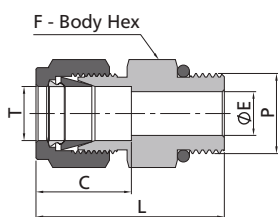
Fractional Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)				Working Pressure psig (bar)
			L	C	E (min.)	F	
SS-CM-FL4-NS4-	1/4	1/4	1.49 (37.8)	0.60 (15.2)	0.19 (4.8)	0.56 (14.3)	8,000 (551)
SS-CM-FL4-NS6-	1/4	3/8	1.51 (38.4)	0.60 (15.2)	0.19 (4.8)	0.69 (17.5)	7,800 (537)
SS-CM-FL4-NS8-	1/4	1/2	1.76 (44.7)	0.60 (15.2)	0.19 (4.8)	0.87 (22.2)	7,700 (530)
SS-CM-FL6-NS4-	3/8	1/4	1.57 (39.9)	0.66 (16.8)	0.28 (7.1)	0.63 (15.9)	7,500 (517)
SS-CM-FL6-NS6-	3/8	3/8	1.57 (39.9)	0.66 (16.8)	0.28 (7.1)	0.69 (17.5)	7,500 (517)
SS-CM-FL6-NS8-	3/8	1/2	1.82 (46.2)	0.66 (16.8)	0.28 (7.1)	0.87 (22.2)	7,500 (517)
SS-CM-FL8-NS4-	1/2	1/4	1.71 (43.4)	0.90 (22.9)	0.28 (7.1)	0.81 (20.6)	6,700 (462)
SS-CM-FL8-NS6-	1/2	3/8	1.71 (43.4)	0.90 (22.9)	0.38 (9.7)	0.81 (20.6)	6,700 (462)
SS-CM-FL8-NS8-	1/2	1/2	1.93 (49.0)	0.90 (22.9)	0.41 (10.4)	0.87 (22.2)	6,700 (462)

Metric Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)				Working Pressure psig (bar)
			L	C	E (min.)	F	
SS-CM-ML6-NS4-	6	1/4	37.9 (1.49)	15.3 (0.60)	4.8 (0.19)	14.0 (0.55)	8,000 (551)
SS-CM-ML6-NS6-	6	3/8	38.4 (1.51)	15.3 (0.60)	4.8 (0.19)	18.0 (0.71)	7,800 (537)
SS-CM-ML6-NS8-	6	1/2	44.7 (1.76)	15.3 (0.60)	4.8 (0.19)	22.0 (0.87)	7,700 (530)
SS-CM-ML8-NS4-	8	1/4	38.7 (1.52)	16.2 (0.64)	6.4 (0.25)	15.0 (0.59)	7,540 (520)
SS-CM-ML8-NS6-	8	3/8	39.3 (1.55)	16.2 (0.64)	6.4 (0.25)	18.0 (0.71)	7,540 (520)
SS-CM-ML8-NS8-	8	1/2	45.6 (1.80)	16.2 (0.64)	6.4 (0.25)	22.0 (0.87)	7,540 (520)
SS-CM-ML10-NS4-	10	1/4	40.9 (1.61)	17.2 (0.68)	7.1 (0.28)	18.0 (0.71)	8,000 (551)
SS-CM-ML10-NS6-	10	3/8	40.9 (1.61)	17.2 (0.68)	7.9 (0.31)	18.0 (0.71)	7,800 (537)
SS-CM-ML10-NS8-	10	1/2	46.5 (1.83)	17.2 (0.68)	7.9 (0.31)	22.0 (0.87)	7,700 (530)
SS-CM-ML12-NS4-	12	1/4	43.4 (1.71)	22.8 (0.90)	7.1 (0.28)	22.0 (0.87)	6,800 (470)
SS-CM-ML12-NS6-	12	3/8	43.4 (1.71)	22.8 (0.90)	9.5 (0.37)	22.0 (0.87)	6,800 (470)
SS-CM-ML12-NS8-	12	1/2	49.0 (1.93)	22.8 (0.90)	9.5 (0.37)	22.0 (0.87)	6,800 (470)

Male Connectors



Adapt to straight thread boss of SAE J1926-1, ISO 11926-1 and MS 16142.

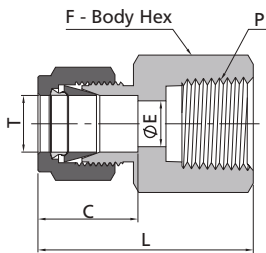
Fractional Tube to SAE/MS Straight Thread

Basic Ordering Number	T-Tube O.D. (in.)	P-SAE/MS Thread Specification	Dimensions, in. (mm)				Working Pressure psig (bar)
			L	C	E (min.)	F	
SS-CM-FL4-SH7-	1/4	7/16-20	1.37 (34.8)	0.60 (15.2)	0.18 (4.5)	0.56 (14.3)	9,135 (630)
SS-CM-FL4-SH9-	1/4	9/16-18	1.44 (36.6)	0.60 (15.2)	0.30 (7.5)	0.69 (17.5)	9,135 (630)
SS-CM-FL4-SH12-	1/4	3/4-16	1.48 (37.6)	0.60 (15.2)	0.19 (4.8)	0.87 (22.2)	9,135 (630)
SS-CM-FL6-SH7-	3/8	7/16-20	1.43 (36.3)	0.66 (16.8)	0.18 (4.5)	0.56 (14.3)	7,500 (517)
SS-CM-FL6-SH9-	3/8	9/16-18	1.51 (38.3)	0.66 (16.8)	0.28 (7.1)	0.69 (17.5)	7,500 (517)
SS-CM-FL6-SH12-	3/8	3/4-16	1.54 (39.1)	0.66 (16.8)	0.28 (7.1)	0.87 (22.2)	7,500 (517)
SS-CM-FL8-SH9-	1/2	9/16-18	1.61 (40.9)	0.90 (22.9)	0.30 (7.5)	0.81 (20.6)	6,700 (462)
SS-CM-FL8-SH12-	1/2	3/4-16	1.65 (41.9)	0.90 (22.9)	0.41 (10.4)	0.87 (22.2)	6,700 (462)

Metric Tube to SAE/MS Straight Thread

Basic Ordering Number	T-Tube O.D. (mm)	P-SAE/MS Thread Size	Dimensions, mm (in.)				Working Pressure psig (bar)
			L	C	E (min.)	F	
SS-CM-ML6-SH7-	6	7/16-20	33.1 (1.30)	15.3 (0.60)	4.8 (0.19)	14.0 (0.55)	9,135 (630)
SS-CM-ML6-SH9-	6	9/16-18	35.6 (1.40)	15.3 (0.60)	4.8 (0.19)	18.0 (0.71)	9,135 (630)
SS-CM-ML8-SH7-	8	7/16-20	35.4 (1.39)	16.3 (0.64)	5.1 (0.20)	18.0 (0.71)	7,500 (520)
SS-CM-ML8-SH9-	8	9/16-18	36.1 (1.42)	16.3 (0.64)	6.4 (0.25)	18.0 (0.71)	7,500 (520)
SS-CM-ML10-SH7-	10	7/16-20	36.2 (1.43)	17.2 (0.68)	5.1 (0.20)	18.0 (0.71)	8,400 (580)
SS-CM-ML10-SH9-	10	9/16-18	37.3 (1.47)	17.2 (0.68)	7.1 (0.28)	18.0 (0.71)	8,400 (580)
SS-CM-ML10-SH12-	10	3/4-16	39.4 (1.55)	17.2 (0.68)	7.9 (0.31)	22.0 (0.87)	8,400 (580)
SS-CM-ML12-SH7-	12	7/16-20	40.6 (1.60)	22.8 (0.90)	5.2 (0.20)	22.0 (0.87)	6,800 (470)
SS-CM-ML12-SH9-	12	9/16-18	39.9 (1.57)	22.8 (0.90)	7.1 (0.28)	22.0 (0.87)	6,800 (470)
SS-CM-ML12-SH12-	12	3/4-16	41.7 (1.64)	22.8 (0.90)	9.5 (0.37)	22.0 (0.87)	6,800 (470)

Female Connectors



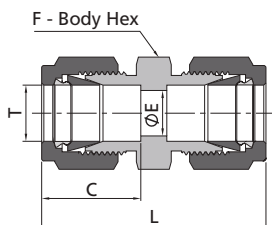
Fractional Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)				Working Pressure psig (bar)
			L	C	E	F	
SS-CF-FL4-NS4-	1/4	1/4	1.41 (35.8)	0.60 (15.2)	0.19 (4.8)	0.75 (19.1)	6,600 (454)
SS-CF-FL4-NS6-	1/4	3/8	1.48 (37.6)	0.60 (15.2)	0.19 (4.8)	0.87 (22.2)	6,500 (450)
SS-CF-FL4-NS8-	1/4	1/2	1.67 (42.4)	0.60 (15.2)	0.19 (4.8)	1.06 (27.0)	6,500 (450)
SS-CF-FL6-NS4-	3/8	1/4	1.48 (37.6)	0.66 (16.8)	0.28 (7.1)	0.75 (19.1)	6,600 (454)
SS-CF-FL6-NS6-	3/8	3/8	1.54 (39.1)	0.66 (16.8)	1.34 (7.1)	0.88 (22.2)	6,500 (450)
SS-CF-FL6-NS8-	3/8	1/2	1.73 (43.9)	0.66 (16.8)	0.28 (7.1)	1.06 (27.0)	6,500 (450)
SS-CF-FL8-NS4-	1/2	1/4	1.59 (40.4)	0.90 (22.9)	0.41 (10.4)	0.81 (20.6)	6,600 (454)
SS-CF-FL8-NS6-	1/2	3/8	1.65 (41.9)	0.90 (22.9)	0.41 (10.4)	0.87 (22.2)	6,500 (450)
SS-CF-FL8-NS8-	1/2	1/2	1.84 (46.7)	0.90 (22.9)	0.41 (10.4)	1.06 (27.0)	6,500 (450)

Metric Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)				Working Pressure psig (bar)
			L	C	E	F	
SS-CF-ML6-NS4-	6	1/4	35.8 (1.41)	15.3 (0.60)	4.8 (0.19)	19.0 (0.75)	6,600 (454)
SS-CF-ML6-NS6-	6	3/8	37.7 (1.48)	15.3 (0.60)	4.8 (0.19)	22.0 (0.87)	6,500 (450)
SS-CF-ML6-NS8-	6	1/2	42.5 (1.67)	15.3 (0.60)	4.8 (0.19)	27.0 (1.06)	6,500 (450)
SS-CF-ML8-NS4-	8	1/4	37.0 (1.46)	16.2 (0.64)	6.4 (0.25)	19.0 (0.75)	6,600 (454)
SS-CF-ML8-NS6-	8	3/8	38.5 (1.52)	16.2 (0.64)	6.4 (0.25)	22.0 (0.87)	6,500 (450)
SS-CF-ML8-NS8-	8	1/2	43.3 (1.70)	16.2 (0.64)	6.4 (0.25)	27.0 (1.06)	6,500 (450)
SS-CF-ML10-NS4-	10	1/4	37.8 (1.49)	17.2 (0.68)	7.9 (0.31)	19.0 (0.75)	6,600 (454)
SS-CF-ML10-NS6-	10	3/8	39.4 (1.55)	17.2 (0.68)	7.9 (0.31)	22.0 (0.87)	6,500 (450)
SS-CF-ML10-NS8-	10	1/2	44.2 (1.74)	17.2 (0.68)	7.9 (0.31)	27.0 (1.06)	6,500 (450)
SS-CF-ML12-NS4-	12	1/4	40.3 (1.59)	22.8 (0.90)	9.5 (0.37)	22.0 (0.87)	6,600 (454)
SS-CF-ML12-NS6-	12	3/8	41.9 (1.65)	22.8 (0.90)	9.5 (0.37)	22.0 (0.87)	6,500 (450)
SS-CF-ML12-NS8-	12	1/2	46.7 (1.84)	22.8 (0.90)	9.5 (0.37)	27.0 (1.06)	6,500 (450)

Unions



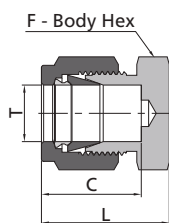
Fractional Tube

Basic Ordering Number	T-Tube O.D. (in.)	Dimensions, in. (mm)				Working Pressure psig (bar)
		L	C	E	F	
SS-U-FL4-	1/4	1.61 (40.9)	0.60 (15.2)	0.19 (4.8)	0.50 (12.7)	10,200 (703)
SS-U-FL6-	3/8	2.02 (51.3)	0.90 (22.9)	0.41 (10.4)	0.81 (20.6)	7,500 (517)
SS-U-FL8-	1/2	2.11 (53.6)	0.96 (24.4)	0.62 (15.7)	1.06 (27.0)	6,700 (462)

Metric Tube

Basic Ordering Number	T-Tube O.D. (mm)	Dimensions, mm (in.)				Working Pressure psig (bar)
		L	C	E	F	
SS-U-ML6-	6	41.0 (1.61)	15.3 (0.60)	4.8 (0.19)	14.0 (0.55)	10,300 (710)
SS-U-ML8-	8	43.2 (1.70)	16.2 (0.64)	6.4 (0.25)	15.0 (0.59)	7,500 (520)
SS-U-ML10-	10	46.2 (1.82)	17.2 (0.68)	7.9 (0.31)	18.0 (0.71)	8,400 (580)
SS-U-ML12-	12	51.2 (2.02)	22.8 (0.90)	9.5 (0.37)	22.0 (0.87)	6,800 (470)

Caps



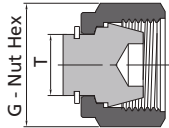
Fractional Tube

Basic Ordering Number	T-Tube O.D. (in.)	Dimensions, in. (mm)			Working Pressure psig (bar)
		L	C	F	
SS-TC-FL4-	1/4	0.92 (23.4)	0.60 (15.2)	0.50 (12.7)	10,200 (703)
SS-TC-FL6-	3/8	1.01 (25.7)	0.66 (16.8)	0.63 (15.9)	7,500 (517)
SS-TC-FL8-	1/2	1.15 (29.2)	0.90 (22.9)	0.81 (20.6)	6,700 (462)

Metric Tube

Basic Ordering Number	T-Tube O.D. (mm)	Dimensions, mm (in.)			Working Pressure psig (bar)
		L	C	F	
SS-TC-ML6-	6	23.1 (0.91)	15.3 (0.60)	14.0 (0.55)	10,300 (710)
SS-TC-ML8-	8	24.5 (0.96)	16.2 (0.64)	15.0 (0.59)	7,500 (520)
SS-TC-ML10-	10	26.6 (1.05)	17.2 (0.68)	18.0 (0.71)	8,400 (580)
SS-TC-ML12-	12	29.1 (1.15)	22.8 (0.90)	22.0 (0.87)	6,800 (470)

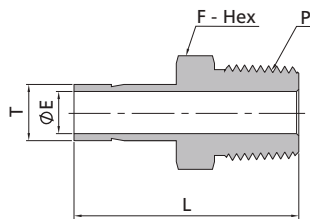
Plugs



Fractional Tube			
Basic Ordering Number	T-Tube O.D. (in.)	Dimensions, in. (mm)	Working Pressure psig (bar)
		G	
SS-TP-FL4-	1/4	0.56 (14.3)	10,200 (703)
SS-TP-FL6-	3/8	0.69 (17.5)	7,500 (517)
SS-TP-FL8-	1/2	0.87 (22.2)	6,700 (462)

Metric Tube			
Basic Ordering Number	T-Tube O.D. (mm)	Dimensions, mm (in.)	Working Pressure psig (bar)
		G	
SS-TP-ML6-	6	14.0 (0.55)	10,300 (710)
SS-TP-ML8-	8	16.0 (0.63)	7,540 (520)
SS-TP-ML10-	10	19.0 (0.75)	8,400 (580)
SS-TP-ML12-	12	22.0 (0.87)	6,800 (470)

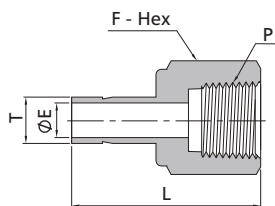
Male Adapters



Fractional Tube to NPT Thread							
Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)			Working Pressure psig (bar)	
			L	E	F		
SS-AM-FT4-NS4-	1/4	1/4	1.46 (37.1)	0.17 (4.3)	0.56 (14.3)	8,000 (551)	
SS-AM-FT4-NS6-	1/4	3/8	1.49 (37.8)	0.17 (4.3)	0.69 (17.5)	7,800 (537)	
SS-AM-FT4-NS8-	1/4	1/2	1.71 (43.4)	0.17 (4.3)	0.87 (22.2)	7,700 (530)	
SS-AM-FT6-NS4-	3/8	1/4	1.53 (38.9)	0.27 (6.9)	0.56 (14.3)	7,500 (517)	
SS-AM-FT6-NS6-	3/8	3/8	1.56 (39.6)	0.27 (6.9)	0.69 (17.5)	7,500 (517)	
SS-AM-FT6-NS8-	3/8	1/2	1.78 (45.2)	0.27 (6.9)	0.87 (22.2)	7,500 (517)	
SS-AM-FT8-NS4-	1/2	1/4	1.75 (44.5)	0.28 (7.1)	0.56 (14.3)	6,700 (462)	
SS-AM-FT8-NS6-	1/2	3/8	1.78 (45.2)	0.37 (9.4)	0.69 (17.5)	6,700 (462)	
SS-AM-FT8-NS8-	1/2	1/2	2.00 (50.8)	0.37 (9.4)	0.87 (22.2)	6,700 (462)	

Metric Tube to NPT Thread						
Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)			Working Pressure psig (bar)
			L	E	F	
SS-AM-MT6-NS4-	6	1/4	38.1 (1.50)	4.1 (0.16)	14.0 (0.55)	8,000 (551)
SS-AM-MT6-NS6-	6	3/8	39.2 (1.54)	4.1 (0.16)	18.0 (0.71)	7,800 (537)
SS-AM-MT6-NS8-	6	1/2	42.1 (1.66)	4.1 (0.16)	22.0 (0.87)	7,700 (530)
SS-AM-MT8-NS4-	8	1/4	39.1 (1.54)	5.6 (0.22)	14.0 (0.55)	7,540 (520)
SS-AM-MT8-NS6-	8	3/8	39.9 (1.57)	5.6 (0.22)	19.0 (0.75)	7,540 (520)
SS-AM-MT10-NS4-	10	1/4	39.9 (1.57)	7.1 (0.28)	14.0 (0.55)	8,000 (551)
SS-AM-MT10-NS6-	10	3/8	40.6 (1.60)	7.1 (0.28)	18.0 (0.71)	7,800 (537)
SS-AM-MT10-NS8-	10	1/2	46.2 (1.82)	7.1 (0.28)	22.0 (0.87)	7,700 (530)
SS-AM-MT12-NS4-	12	1/4	46.5 (1.83)	7.1 (0.28)	14.0 (0.55)	6,800 (470)
SS-AM-MT12-NS6-	12	3/8	46.2 (1.82)	8.8 (0.35)	18.0 (0.71)	6,800 (470)
SS-AM-MT12-NS8-	12	1/2	52.1 (2.05)	8.8 (0.35)	22.0 (0.87)	6,800 (470)

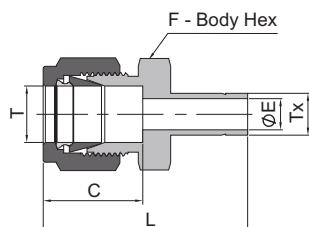
Female Adapters



Fractional Tube to NPT Thread						
Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	E	F	
SS-AF-FT4-NS4-	1/4	1/4	1.46 (37.1)	0.17 (4.3)	0.75 (19.1)	6,600 (454)
SS-AF-FT4-NS6-	1/4	3/8	1.55 (39.4)	0.17 (4.3)	0.87 (22.2)	6,500 (450)
SS-AF-FT4-NS8-	1/4	1/2	1.79 (45.5)	0.17 (4.3)	1.06 (27.0)	6,500 (450)
SS-AF-FT6-NS4-	3/8	1/4	1.50 (38.1)	0.27 (6.9)	0.75 (19.1)	6,600 (454)
SS-AF-FT6-NS6-	3/8	3/8	1.59 (40.4)	0.27 (6.9)	0.87 (22.2)	6,500 (450)
SS-AF-FT6-NS8-	3/8	1/2	1.84 (46.7)	0.27 (6.9)	1.06 (27.0)	6,500 (450)
SS-AF-FT8-NS4-	1/2	1/4	1.71 (43.4)	0.37 (9.4)	0.75 (19.1)	6,600 (454)
SS-AF-FT8-NS6-	1/2	3/8	1.79 (45.5)	0.37 (9.4)	0.87 (22.2)	6,500 (450)
SS-AF-FT8-NS8-	1/2	1/2	2.04 (51.8)	0.37 (9.4)	1.06 (27.0)	6,500 (450)

Metric Tube to NPT Thread						
Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)			Working Pressure psig (bar)
			L	E	F	
SS-AF-MT6-NS4-	6	1/4	37.1 (1.46)	4.1 (0.16)	19.0 (0.75)	6,600 (454)
SS-AF-MT8-NS4-	8	1/4	37.6 (1.48)	5.6 (0.22)	19.0 (0.75)	6,600 (454)
SS-AF-MT8-NS6-	8	3/8	36.5 (1.44)	5.6 (0.22)	22.0 (0.87)	6,500 (450)
SS-AF-MT10-NS4-	10	1/4	38.1 (1.50)	7.1 (0.28)	19.0 (0.75)	6,600 (454)
SS-AF-MT10-NS6-	10	3/8	40.1 (1.58)	7.1 (0.28)	22.0 (0.87)	6,500 (450)
SS-AF-MT10-NS8-	10	1/2	46.5 (1.83)	7.1 (0.28)	27.0 (1.06)	6,500 (450)
SS-AF-MT12-NS4-	12	1/4	43.7 (1.72)	8.8 (0.35)	19.0 (0.75)	6,600 (454)
SS-AF-MT12-NS6-	12	3/8	42.9 (1.69)	8.8 (0.35)	22.0 (0.87)	6,500 (450)
SS-AF-MT12-NS8-	12	1/2	52.3 (2.06)	8.8 (0.35)	27.0 (1.06)	6,500 (450)

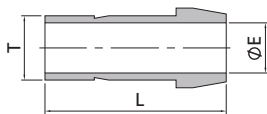
Reducers



Fractional Tube							
Basic Ordering Number	T-Tube O.D. (in.)	Tx-Tube O.D. (in.)	Dimensions, in. (mm)				Working Pressure psig (bar)
			L	C	E	F	
SS-R-FL4-FT4-	1/4	1/4	1.54 (39.1)	0.60 (15.2)	0.17 (4.3)	0.50 (12.7)	10,200 (703)
SS-R-FL4-FT6-	1/4	3/8	1.60 (40.6)	0.60 (15.2)	0.19 (4.8)	0.50 (12.7)	7,500 (517)
SS-R-FL4-FT8-	1/4	1/2	1.82 (46.2)	0.60 (15.2)	0.19 (4.8)	0.56 (14.3)	6,700 (462)
SS-R-FL6-FT4-	3/8	1/4	1.63 (41.4)	0.66 (16.8)	0.17 (4.3)	0.63 (15.9)	7,500 (517)
SS-R-FL6-FT6-	3/8	3/8	1.70 (43.2)	0.66 (16.8)	0.27 (6.9)	0.63 (15.9)	7,500 (517)
SS-R-FL6-FT8-	3/8	1/2	1.91 (48.5)	0.66 (16.8)	0.28 (7.1)	0.63 (15.9)	6,700 (462)
SS-R-FL8-FT4-	1/2	1/4	1.77 (45.0)	0.90 (22.9)	0.17 (4.3)	0.81 (20.6)	6,700 (462)
SS-R-FL8-FT6-	1/2	3/8	1.84 (46.7)	0.90 (22.9)	0.27 (6.9)	0.81 (20.6)	6,700 (462)
SS-R-FL8-FT8-	1/2	1/2	2.06 (52.3)	0.90 (22.9)	0.37 (9.4)	0.81 (20.6)	6,700 (462)

Metric Tube							
Basic Ordering Number	T-Tube O.D. (mm)	Tx-Tube O.D. (mm)	Dimensions, mm (in.)				Working Pressure psig (bar)
			L	C	E	F	
SS-R-ML6-MT8-	6	8	39.9 (1.57)	15.3 (0.60)	4.8 (0.19)	14.0 (0.55)	7,540 (520)
SS-R-ML6-MT10-	6	10	40.7 (1.60)	15.3 (0.60)	4.8 (0.19)	14.0 (0.55)	8,400 (580)
SS-R-ML6-MT12-	6	12	46.3 (1.82)	15.3 (0.60)	4.8 (0.19)	14.0 (0.55)	6,800 (470)
SS-R-ML8-MT6-	8	6	40.3 (1.59)	16.2 (0.64)	4.1 (0.16)	15.0 (0.59)	7,540 (520)
SS-R-ML8-MT10-	8	10	42.0 (1.65)	16.2 (0.64)	6.4 (0.25)	15.0 (0.59)	7,540 (520)
SS-R-ML8-MT12-	8	12	47.6 (1.87)	16.2 (0.64)	6.4 (0.25)	15.0 (0.59)	6,800 (470)
SS-R-ML10-MT6-	10	6	42.4 (1.67)	17.2 (0.68)	4.1 (0.16)	18.0 (0.71)	8,400 (580)
SS-R-ML10-MT8-	10	8	43.4 (1.71)	17.2 (0.68)	5.6 (0.22)	18.0 (0.71)	7,540 (520)
SS-R-ML10-MT12-	10	12	49.8 (1.96)	17.2 (0.68)	7.9 (0.31)	18.0 (0.71)	6,800 (470)
SS-R-ML12-MT6-	12	6	44.9 (1.77)	22.8 (0.90)	4.1 (0.16)	22.0 (0.87)	6,800 (470)
SS-R-ML12-MT8-	12	8	45.9 (1.81)	22.8 (0.90)	5.6 (0.22)	22.0 (0.87)	6,800 (470)
SS-R-ML12-MT10-	12	10	46.7 (1.84)	22.8 (0.90)	7.1 (0.28)	22.0 (0.87)	6,800 (470)

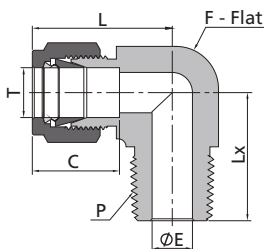
Port Connectors



Fractional Tube				
Basic Ordering Number	T-Tube O.D. (in.)	Dimensions, in. (mm)		Working Pressure psig (bar)
		L	E	
SS-P-FL4-	1/4	0.97 (24.6)	0.17 (4.3)	10,200 (703)
SS-P-FL6-	3/8	1.03 (26.2)	0.27 (6.9)	7,500 (517)
SS-P-FL8-	1/2	1.41 (35.8)	0.37 (9.4)	6,700 (462)

Metric Tube				
Basic Ordering Number	T-Tube O.D. (mm)	Dimensions, mm (in.)		Working Pressure psig (bar)
		L	E	
SS-P-ML6-	6	24.6 (0.97)	4.1 (0.16)	10,230 (710)
SS-P-ML8-	8	25.9 (1.02)	5.6 (0.22)	7,540 (520)
SS-P-ML10-	10	26.1 (1.03)	7.1 (0.28)	8,400 (580)
SS-P-ML12-	12	35.8 (1.41)	8.8 (0.35)	6,800 (470)

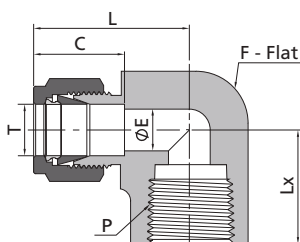
Male Elbows



Fractional Tube to NPT Thread								
Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)					Working Pressure psig (bar)
			L	C	E	F	Lx	
SS-LM-FL4-NS4-	1/4	1/4	1.06 (26.9)	0.60 (15.2)	0.19 (4.8)	0.50 (12.7)	0.92 (23.4)	8,000 (551)
SS-LM-FL4-NS6-	1/4	3/8	1.17 (29.7)	0.60 (15.2)	0.19 (4.8)	0.69 (17.5)	1.03 (26.2)	7,800 (537)
SS-LM-FL4-NS8-	1/4	1/2	1.25 (31.8)	0.60 (15.2)	0.19 (4.8)	0.81 (20.6)	1.30 (33.0)	7,700 (530)
SS-LM-FL6-NS4-	3/8	1/4	1.20 (30.5)	0.66 (16.8)	0.28 (7.1)	0.63 (15.9)	1.00 (25.4)	7,500 (517)
SS-LM-FL6-NS6-	3/8	3/8	1.23 (31.2)	0.66 (16.8)	0.28 (7.1)	0.69 (17.5)	1.03 (26.2)	7,500 (517)
SS-LM-FL6-NS8-	3/8	1/2	1.31 (33.3)	0.66 (16.8)	0.28 (7.1)	0.81 (20.6)	1.30 (33.0)	7,500 (517)
SS-LM-FL8-NS4-	1/2	1/4	1.42 (36.1)	0.90 (22.9)	0.28 (7.1)	0.81 (20.6)	1.11 (28.2)	6,700 (462)
SS-LM-FL8-NS6-	1/2	3/8	1.42 (36.1)	0.90 (22.9)	0.38 (9.7)	0.81 (20.6)	1.11 (28.2)	6,700 (462)
SS-LM-FL8-NS8-	1/2	1/2	1.42 (36.1)	0.90 (22.9)	0.41 (10.4)	0.81 (20.6)	1.30 (33.0)	6,700 (462)

Metric Tube to NPT Thread								
Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)					Working Pressure psig (bar)
			L	C	E	F	Lx	
SS-LM-ML6-NS4-	6	1/4	27.0 (1.06)	15.3 (0.60)	4.8 (0.19)	12.7 (0.50)	23.4 (0.92)	8,000 (551)
SS-LM-ML6-NS6-	6	3/8	29.8 (1.17)	15.3 (0.60)	4.8 (0.19)	17.5 (0.69)	26.2 (1.03)	7,800 (537)
SS-LM-ML6-NS8-	6	1/2	31.8 (1.25)	15.3 (0.60)	4.8 (0.19)	20.6 (0.81)	33.0 (1.30)	7,700 (530)
SS-LM-ML8-NS4-	8	1/4	28.8 (1.13)	16.2 (0.64)	6.4 (0.25)	14.3 (0.56)	24.4 (0.96)	7,540 (520)
SS-LM-ML8-NS6-	8	3/8	30.6 (1.20)	16.2 (0.64)	6.4 (0.25)	17.5 (0.69)	26.2 (1.03)	7,540 (520)
SS-LM-ML8-NS8-	8	1/2	32.6 (1.28)	16.2 (0.64)	6.4 (0.25)	20.6 (0.81)	33.0 (1.30)	7,540 (520)
SS-LM-ML10-NS4-	10	1/4	31.5 (1.24)	17.2 (0.68)	7.1 (0.28)	17.5 (0.69)	26.2 (1.03)	8,000 (551)
SS-LM-ML10-NS6-	10	3/8	31.5 (1.24)	17.2 (0.68)	7.9 (0.31)	17.5 (0.69)	26.2 (1.03)	7,800 (537)
SS-LM-ML10-NS8-	10	1/2	33.5 (1.32)	17.2 (0.68)	7.9 (0.31)	20.6 (0.81)	33.0 (1.30)	7,700 (530)
SS-LM-ML12-NS4-	12	1/4	36.0 (1.42)	22.8 (0.90)	7.1 (0.28)	20.6 (0.81)	28.2 (1.11)	6,800 (470)
SS-LM-ML12-NS6-	12	3/8	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	28.2 (1.11)	6,800 (470)
SS-LM-ML12-NS8-	12	1/2	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	33.0 (1.30)	6,800 (470)
SS-LM-ML12-NS12-	12	3/4	39.8 (1.57)	22.8 (0.90)	9.5 (0.37)	27.0 (1.06)	36.8 (1.45)	6,800 (470)

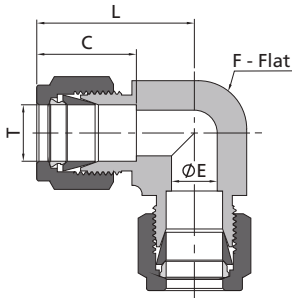
Female Elbows



Fractional Tube to NPT Thread								
Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)					Working Pressure psig (bar)
			L	C	E	F	Lx	
SS-LF-FL4-NS4-	1/4	1/4	1.24 (31.6)	0.60 (15.2)	0.19 (4.8)	0.81 (20.6)	0.88 (22.4)	6,600 (454)
SS-LF-FL4-NS6-	1/4	3/8	1.33 (33.7)	0.60 (15.2)	0.19 (4.8)	0.94 (23.8)	1.36 (34.6)	6,500 (450)
SS-LF-FL4-NS8-	1/4	1/2	1.39 (35.3)	0.60 (15.2)	0.19 (4.8)	1.06 (27.0)	1.70 (43.2)	6,500 (450)
SS-LF-FL6-NS4-	3/8	1/4	1.31 (33.3)	0.66 (16.8)	0.28 (7.1)	0.81 (20.6)	0.88 (22.4)	6,600 (454)
SS-LF-FL6-NS6-	3/8	3/8	1.40 (35.6)	0.66 (16.8)	0.28 (7.1)	0.94 (23.8)	1.36 (34.6)	6,500 (450)
SS-LF-FL6-NS8-	3/8	1/2	1.46 (37.1)	0.66 (16.8)	0.28 (7.1)	1.06 (27.0)	1.70 (43.2)	6,500 (450)
SS-LF-FL8-NS4-	1/2	1/4	1.42 (36.1)	0.90 (22.9)	0.41 (10.4)	0.81 (20.6)	0.88 (22.4)	6,600 (454)
SS-LF-FL8-NS6-	1/2	3/8	1.49 (37.9)	0.90 (22.9)	0.41 (10.4)	0.94 (23.8)	1.36 (34.6)	6,500 (450)
SS-LF-FL8-NS8-	1/2	1/2	1.57 (39.9)	0.90 (22.9)	0.41 (10.4)	1.06 (27.0)	1.70 (43.2)	6,500 (450)

Metric Tube to NPT Thread								
Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)					Working Pressure psig (bar)
			L	C	E	F	Lx	
SS-LF-ML6-NS4-	6	1/4	32.1 (1.26)	15.3 (0.60)	4.8 (0.19)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-LF-ML8-NS4-	8	1/4	32.7 (1.29)	16.2 (0.64)	6.4 (0.25)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-LF-ML10-NS4-	10	1/4	33.5 (1.32)	17.2 (0.68)	7.9 (0.31)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-LF-ML10-NS6-	10	3/8	35.6 (1.40)	17.2 (0.68)	7.9 (0.31)	23.8 (0.94)	34.6 (1.36)	6,500 (450)
SS-LF-ML10-NS8-	10	1/2	37.4 (1.47)	17.2 (0.68)	7.9 (0.31)	27.0 (1.06)	43.2 (1.70)	6,500 (450)
SS-LF-ML12-NS4-	12	1/4	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-LF-ML12-NS6-	12	3/8	38.1 (1.50)	22.8 (0.90)	9.5 (0.37)	23.8 (0.94)	34.6 (1.36)	6,500 (450)
SS-LF-ML12-NS8-	12	1/2	39.9 (1.57)	22.8 (0.90)	9.5 (0.37)	27.0 (1.06)	43.2 (1.70)	6,500 (450)

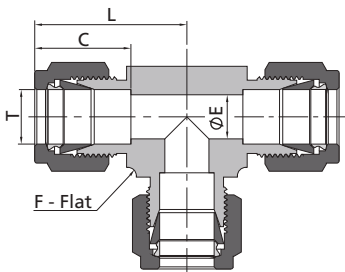
Union Elbows



Fractional Tube						
Basic Ordering Number	T-Tube O.D. (in.)	Dimensions, in. (mm)				Working Pressure psig (bar)
		L	C	E	F	
SS-LU-FL4-	1/4	1.06 (26.9)	0.60 (15.2)	0.19 (4.8)	0.50 (12.7)	10,200 (703)
SS-LU-FL6-	3/8	1.20 (30.5)	0.66 (16.8)	0.28 (7.1)	0.63 (15.9)	7,500 (517)
SS-LU-FL8-	1/2	1.42 (36.1)	0.90 (22.9)	0.41 (10.4)	0.81 (20.6)	6,700 (462)

Metric Tube						
Basic Ordering Number	T-Tube O.D. (mm)	Dimensions, mm (in.)				Working Pressure psig (bar)
		L	C	E	F	
SS-LU-ML6-	6	27.0 (1.06)	15.3 (0.60)	4.8 (0.19)	12.7 (0.50)	10,300 (710)
SS-LU-ML8-	8	28.8 (1.13)	16.2 (0.64)	6.4 (0.25)	14.3 (0.56)	7,540 (520)
SS-LU-ML10-	10	31.5 (1.24)	17.2 (0.68)	7.9 (0.31)	17.5 (0.69)	8,400 (580)
SS-LU-ML12-	12	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	6,800 (470)

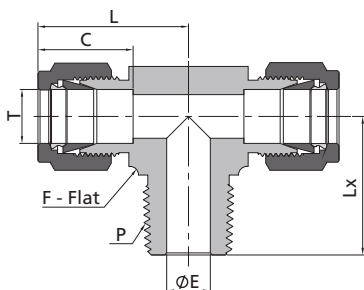
Union Tees



Fractional Tube						
Basic Ordering Number	T-Tube O.D. (in.)	Dimensions, in. (mm)				Working Pressure psig (bar)
		L	C	E	F	
SS-TTT-FL4-	1/4	1.06 (26.9)	0.60 (15.2)	0.19 (4.8)	0.50 (12.7)	10,200 (703)
SS-TTT-FL6-	3/8	1.20 (30.5)	0.66 (16.8)	0.28 (7.1)	0.63 (15.9)	7,500 (517)
SS-TTT-FL8-	1/2	1.42 (36.1)	0.90 (22.9)	0.41 (10.4)	0.81 (20.6)	6,700 (462)

Metric Tube						
Basic Ordering Number	T-Tube O.D. (mm)	Dimensions, mm (in.)				Working Pressure psig (bar)
		L	C	E	F	
SS-TTT-ML6-	6	27.0 (1.06)	15.3 (0.60)	4.8 (0.19)	12.7 (0.50)	10,300 (710)
SS-TTT-ML8-	8	29.9 (1.18)	16.2 (0.64)	6.4 (0.25)	15.9 (0.63)	7,540 (520)
SS-TTT-ML10-	10	31.5 (1.24)	17.2 (0.68)	7.9 (0.31)	17.5 (0.69)	8,400 (580)
SS-TTT-ML12-	12	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	6,800 (470)

Male Branch Tees

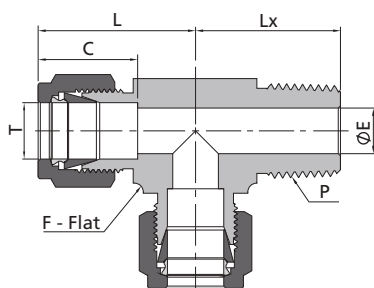


Fractional Tube to NPT Thread								
Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)					Working Pressure psig (bar)
			L	C	E (min.)	F	Lx	
SS-TTM-FL4-NS4-	1/4	1/4	1.06 (26.9)	0.60 (15.2)	0.19 (4.8)	0.50 (12.7)	0.92 (23.4)	8,000 (551)
SS-TTM-FL6-NS4-	3/8	1/4	1.20 (30.5)	0.66 (16.8)	0.28 (7.1)	0.63 (15.9)	1.00 (25.4)	7,500 (517)
SS-TTM-FL6-NS6-	3/8	3/8	1.31 (33.3)	0.66 (16.8)	0.28 (7.1)	0.81 (20.6)	1.11 (28.2)	7,500 (517)

Metric Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)					Working Pressure psig (bar)
			L	C	E (min.)	F	Lx	
SS-TTM-ML6-NS4-	6	1/4	27.0 (1.06)	15.3 (0.60)	4.8 (0.19)	12.7 (0.50)	23.4 (0.92)	8,000 (551)
SS-TTM-ML8-NS4-	8	1/4	29.9 (1.18)	16.2 (0.64)	6.4 (0.25)	15.9 (0.63)	25.4 (1.00)	7,540 (520)
SS-TTM-ML10-NS4-	10	1/4	33.5 (1.32)	17.2 (0.68)	7.1 (0.28)	20.6 (0.81)	28.2 (1.11)	8,000 (551)
SS-TTM-ML10-NS6-	10	3/8	33.5 (1.32)	17.2 (0.68)	7.9 (0.31)	20.6 (0.81)	28.2 (1.11)	7,800 (537)
SS-TTM-ML12-NS4-	12	1/4	36.0 (1.42)	22.8 (0.90)	7.1 (0.28)	20.6 (0.81)	28.2 (1.11)	6,800 (470)
SS-TTM-ML12-NS6-	12	3/8	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	28.2 (1.11)	6,800 (470)
SS-TTM-ML12-NS8-	12	1/2	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	33.0 (1.30)	6,800 (470)

Male Run Tees



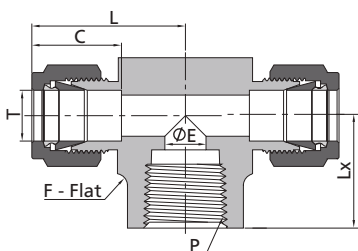
Fractional Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)					Working Pressure psig (bar)
			L	C	E (min.)	F	Lx	
SS-TMT-FL4-NS4-	1/4	1/4	1.06 (26.9)	0.60 (15.2)	0.19 (4.8)	0.50 (12.7)	0.92 (23.4)	8,000 (551)
SS-TMT-FL6-NS4-	3/8	1/4	1.20 (30.5)	0.66 (16.8)	0.28 (7.1)	0.63 (15.9)	1.00 (25.4)	7,500 (517)
SS-TMT-FL6-NS6-	3/8	3/8	1.31 (33.3)	0.66 (16.8)	0.28 (7.1)	0.81 (20.6)	1.11 (28.2)	7,500 (517)

Metric Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)					Working Pressure psig (bar)
			L	C	E (min.)	F	Lx	
SS-TMT-ML6-NS4-	6	1/4	27.0 (1.06)	15.3 (0.60)	4.8 (0.19)	12.7 (0.50)	23.4 (0.92)	8,000 (551)
SS-TMT-ML8-NS4-	8	1/4	29.9 (1.18)	16.2 (0.64)	6.4 (0.25)	15.9 (0.63)	25.4 (1.00)	7,540 (520)
SS-TMT-ML10-NS4-	10	1/4	33.5 (1.32)	17.2 (0.68)	7.1 (0.28)	20.6 (0.81)	28.2 (1.11)	8,000 (551)
SS-TMT-ML10-NS6-	10	3/8	33.5 (1.32)	17.2 (0.68)	7.1 (0.28)	20.6 (0.81)	28.2 (1.11)	7,800 (537)
SS-TMT-ML12-NS4-	12	1/4	36.0 (1.42)	22.8 (0.90)	7.1 (0.28)	20.6 (0.81)	28.2 (1.11)	6,800 (470)
SS-TMT-ML12-NS6-	12	3/8	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	28.2 (1.11)	6,800 (470)
SS-TMT-ML12-NS8-	12	1/2	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	33.0 (1.30)	6,800 (470)

Female Branch Tees



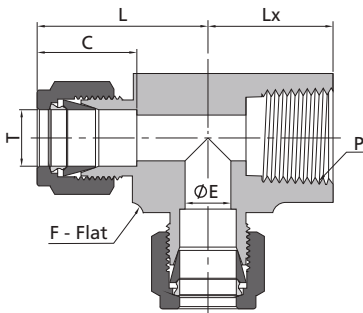
Fractional Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)					Working Pressure psig (bar)
			L	C	E	F	Lx	
SS-TTF-FL4-NS4-	1/4	1/4	1.24 (31.6)	0.60 (15.2)	0.19 (4.8)	0.81 (20.6)	0.88 (22.4)	6,600 (454)
SS-TTF-FL6-NS4-	3/8	1/4	1.31 (33.3)	0.66 (16.8)	0.28 (7.1)	0.81 (20.6)	0.88 (22.4)	6,600 (454)
SS-TTF-FL6-NS6-	3/8	3/8	1.40 (35.6)	0.66 (16.8)	0.28 (7.1)	0.94 (23.8)	1.36 (34.6)	6,500 (450)

Metric Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)					Working Pressure psig (bar)
			L	C	E	F	Lx	
SS-TTF-ML6-NS4-	6	1/4	32.1 (1.26)	15.3 (0.60)	4.8 (0.19)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-TTF-ML8-NS4-	8	1/4	32.7 (1.29)	16.2 (0.64)	6.4 (0.25)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-TTF-ML10-NS4-	10	1/4	33.5 (1.32)	17.2 (0.68)	7.9 (0.31)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-TTF-ML12-NS4-	12	1/4	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-TTF-ML12-NS6-	12	3/8	38.1 (1.50)	22.8 (0.90)	9.5 (0.37)	23.8 (0.94)	34.6 (1.36)	6,500 (450)
SS-TTF-ML12-NS8-	12	1/2	39.9 (1.57)	22.8 (0.90)	9.5 (0.37)	27.0 (1.06)	43.2 (1.70)	6,500 (450)

Female Run Tees



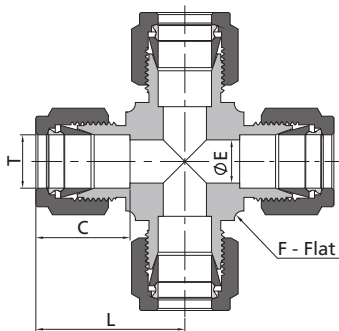
Fractional Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (in.)	P-NPT Size	Dimensions, in. (mm)					Working Pressure psig (bar)
			L	C	E	F	Lx	
SS-TFT-FL4-NS4-	1/4	1/4	1.24 (31.6)	0.60 (15.2)	0.19 (4.8)	0.81 (20.6)	0.88 (22.4)	6,600 (454)
SS-TFT-FL6-NS4-	3/8	1/4	1.31 (33.3)	0.66 (16.8)	0.28 (7.1)	0.81 (20.6)	0.88 (22.4)	6,600 (454)

Metric Tube to NPT Thread

Basic Ordering Number	T-Tube O.D. (mm)	P-NPT Size	Dimensions, mm (in.)					Working Pressure psig (bar)
			L	C	E	F	Lx	
SS-TFT-ML6-NS4-	6	1/4	32.1 (1.26)	15.3 (0.60)	4.8 (0.19)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-TFT-ML8-NS4-	8	1/4	32.7 (1.29)	16.2 (0.64)	6.4 (0.25)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-TFT-ML10-NS4-	10	1/4	33.5 (1.32)	17.2 (0.68)	7.9 (0.31)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-TFT-ML12-NS4-	12	1/4	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	22.4 (0.88)	6,600 (454)
SS-TFT-ML12-NS6-	12	3/8	38.1 (1.50)	22.8 (0.90)	9.5 (0.37)	23.8 (0.94)	34.6 (1.36)	6,500 (450)
SS-TFT-ML12-NS8-	12	1/2	39.9 (1.57)	22.8 (0.90)	9.5 (0.37)	27.0 (1.06)	43.2 (1.70)	6,500 (450)

Union Crosses



Fractional Tube

Basic Ordering Number	T-Tube O.D. (in.)	Dimensions, in. (mm)				Working Pressure psig (bar)
		L	C	E	F	
SS-C-FL4-	1/4	1.06 (26.9)	0.60 (15.2)	0.19 (4.8)	0.50 (12.7)	10,200 (703)
SS-C-FL6-	3/8	1.20 (30.5)	0.66 (16.8)	0.28 (7.1)	0.63 (15.9)	7,500 (517)
SS-C-FL8-	1/2	1.42 (36.1)	0.90 (22.9)	0.41 (10.4)	0.81 (20.6)	6,700 (462)

Metric Tube

Basic Ordering Number	T-Tube O.D. (mm)	Dimensions, mm (in.)				Working Pressure psig (bar)
		L	C	E	F	
SS-C-ML6-	6	27.0 (1.06)	15.3 (0.60)	4.8 (0.19)	12.7 (0.50)	10,300 (710)
SS-C-ML8-	8	29.9 (1.18)	16.2 (0.64)	6.4 (0.25)	15.9 (0.63)	7,540 (520)
SS-C-ML10-	10	33.5 (1.32)	17.2 (0.68)	7.9 (0.31)	20.6 (0.81)	8,400 (580)
SS-C-ML12-	12	36.0 (1.42)	22.8 (0.90)	9.5 (0.37)	20.6 (0.81)	6,800 (470)

6P Series Pipe Fittings



Features

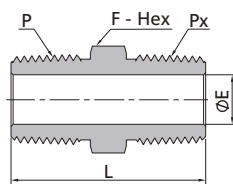
- ◎ Allowable working pressure $\geq 6,500$ psig (450 bar)
- ◎ Rolled male thread provides higher strength and hardness
- ◎ EC-79 compliant FKM O-ring for reliable performance
- ◎ When both equipped with FITOK fittings, the connection achieves a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s

Technical Data

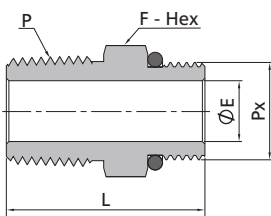
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5
Working Temperature	-40~248 °F (-40~120 °C)
Thread Specification	NPT: ASME B1.20.1, SAE AS71051 SAE/MS: ASME B1.1, SAE J475

Ordering Information and Dimensions

Hex Nipples

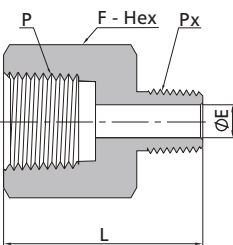


Male NPT Thread						
Basic Ordering Number	P-NPT Size	Px-NPT Size	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	E	F	
SS-PHN-NS4-	1/4	1/4	1.40 (35.6)	0.28 (7.1)	0.56 (14.3)	8,000 (551)
SS-PHN-NS6-	3/8	3/8	1.43 (36.3)	0.38 (9.7)	0.69 (17.5)	7,800 (537)



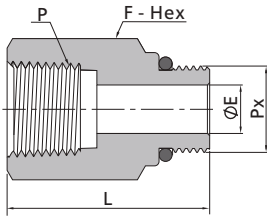
Male NPT Thread to Male SAE/MS Straight Thread						
Basic Ordering Number	P-NPT Size	Px-SAE/MS Thread Specification	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	E	F	
SS-PHN-NS4-SH7-	1/4	7/16-20	1.23 (31.2)	0.18 (4.5)	0.56 (14.3)	8,000 (551)
SS-PHN-NS6-SH9-	3/8	9/16-18	1.31 (33.2)	0.30 (7.5)	0.69 (17.5)	7,800 (537)
SS-PHN-NS8-SH12-	1/2	3/4-16	1.62 (41.1)	0.39 (10.0)	0.87 (22.2)	7,700 (530)

Adapters



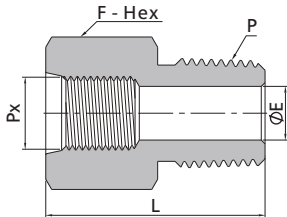
Female NPT Thread to Male NPT Thread						
Basic Ordering Number	P-NPT Size	Px-NPT Size	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	E	F	
SS-PA-NS4-	1/4	1/4	1.40 (35.6)	0.28 (7.1)	0.75 (19.1)	6,600 (454)
SS-PA-NS6-NS4-	3/8	1/4	1.50 (38.1)	0.28 (7.1)	0.87 (22.2)	6,500 (450)

Adapters



Female NPT Thread to Male SAE/MS Straight Thread

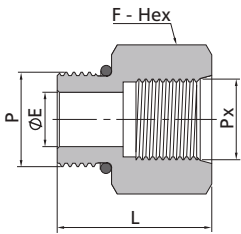
Basic Ordering Number	P-NPT Size	Px-SAE/MS Thread Specification	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	E	F	
SS-PA-NS4-SH7-	1/4	7/16-20	1.22 (31.0)	0.18 (4.5)	0.75 (19.1)	6,600 (454)
SS-PA-NS6-SH9-	3/8	9/16-18	1.39 (35.3)	0.30 (7.5)	0.94 (23.8)	6,500 (450)



Female SAE/MS Straight Thread to Female NPT Thread

Basic Ordering Number	P-NPT Size	Px-SAE/MS Thread Specification	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	E	F	
SS-PA-US12-NS6-	3/8	3/4-16	1.50 (38.0)	0.38 (9.6)	1.19 (30.2)	7,800 (537)

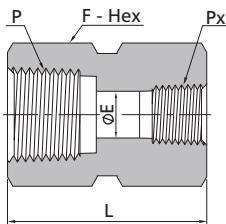
Reducing Bushings



Male SAE/MS Straight Thread to Female SAE/MS Straight Thread

Basic Ordering Number	P-SAE Nominal Size	P-SAE/MS Thread Specification	Px-SAE/MS Thread Specification	Dimensions, in. (mm)			Working Pressure psig (bar)
				L	E	F	
SS-PRB-SH9-US7-	8	9/16-18	7/16-20	1.18 (30.0)	0.30 (7.5)	0.81 (20.6)	9,135 (630)
SS-PRB-SH12-US7-	8	3/4-16	7/16-20	0.98 (24.9)	0.39 (9.9)	0.87 (22.2)	9,135 (630)
SS-PRB-SH12-US9-	8	3/4-16	9/16-18	1.19 (30.2)	0.42 (10.7)	1.00 (25.4)	9,135 (630)

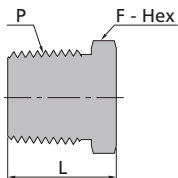
Hex Couplings



Female NPT Thread

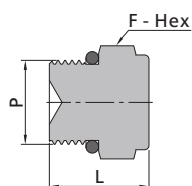
Basic Ordering Number	P-NPT Size	Px-NPT Size	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	E	F	
SS-PCG-NS4-	1/4	1/4	1.19 (30.2)	0.45 (11.4)	0.75 (19.1)	6,600 (454)
SS-PCG-NS6-NS4-	3/8	1/4	1.38 (35.1)	0.45 (11.4)	0.87 (22.2)	6,500 (450)
SS-PCG-NS6-	3/8	3/8	1.31 (33.3)	0.59 (15.0)	0.87 (22.2)	6,500 (450)

Pipe Plugs



Male NPT Thread

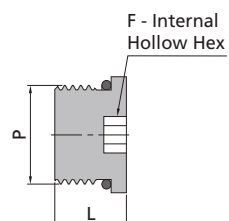
Basic Ordering Number	P-NPT Size	Dimensions, in. (mm)	
		L	F
SS-PP-NS4-	1/4	0.75 (19.1)	0.56 (14.3)
SS-PP-NS6-	3/8	0.78 (19.8)	0.69 (17.5)



Male SAE/MS Straight Thread

Basic Ordering Number	P-SAE/MS Thread Specification	Dimensions, in. (mm)	
		L	F
SS-PP-SH7-	7/16-20	0.76 (19.3)	0.56 (14.3)
SS-PP-SH9-	9/16-18	0.82 (20.8)	0.69 (17.5)
SS-PP-SH12-	3/4-16	0.89 (22.6)	0.87 (22.2)

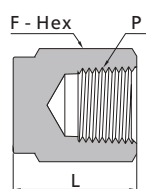
Hollow Hex Plugs



Male SAE/MS Straight Thread

Basic Ordering Number	P-SAE/MS Thread Specification	Dimensions, in. (mm)	
		L	F
SS-PI-SH7-	7/16-20	0.45 (11.4)	0.19 (4.8)
SS-PI-SH9-	9/16-18	0.48 (12.2)	0.25 (6.4)
SS-PI-SH12-	3/4-16	0.56 (14.2)	0.31 (7.9)

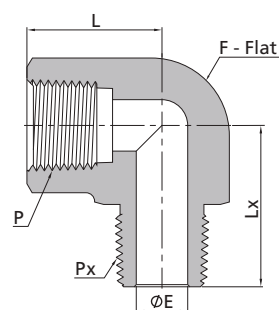
Pipe Caps



Female NPT Thread

Basic Ordering Number	P-NPT Size	Dimensions, in. (mm)		Working Pressure psig (bar)
		L	F	
SS-PC-NS4-	1/4	0.91 (23.1)	0.75 (19.1)	6,600 (454)
SS-PC-NS6-	3/8	1.03 (26.2)	0.87 (22.2)	6,500 (450)
SS-PC-NS8-	1/2	1.34 (34.0)	1.06 (27.0)	6,500 (450)

Street Elbows



Female NPT Thread to Male NPT Thread

Basic Ordering Number	P-NPT Size	Px-NPT Size	Dimensions, in. (mm)				Working Pressure psig (bar)
			L	E	F	Lx	
SS-PSE-NS4-NS6-	1/4	3/8	1.17 (29.7)	0.34 (8.6)	0.69 (17.5)	1.17 (29.7)	7,200 (496)

BU Series Ball Valves



Features

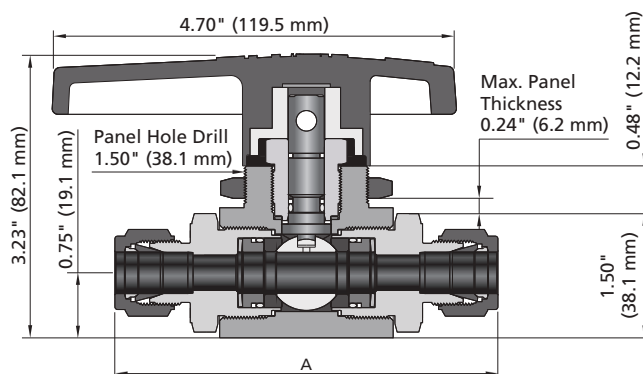
- Spring-loaded seat offers a consistent and reliable sealing force
- EC-79 compliant FKM O-ring for reliable performance
- PEEK seat offers exceptional wear resistance and excellent hydrogen compatibility
- Panel mounting optional
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s
- Each valve is tested for internal and external leakage using a helium-nitrogen gas mixture at 6,500 psig (450 bar) before shipment



Technical Data

Orifice	0.47 in. (12.0 mm)
Max. Working Pressure	6,500 psig (450 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

Ordering Information and Dimensions

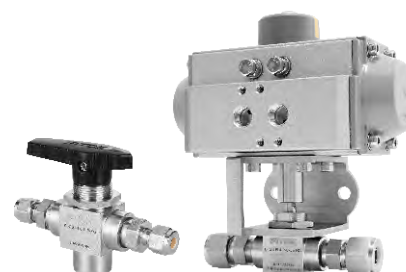


Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)
					A
BUSS-FL6-P12-	6D Series Tube Fittings	3/8"	0.28 (7.1)	4.0	4.20 (106.6)
BUSS-FL8-P12-		1/2"	0.41 (10.3)	7.2	4.40 (111.8)
BUSS-ML10-P12-		10 mm	0.31 (7.9)	5.2	4.21 (107.0)
BUSS-US12-P12-	Female SAE/MS	3/4-16	0.47 (12.0)	7.8	4.02 (102.0)

BF Series Ball Valves

Features

- Spring-loaded seat offers a consistent and reliable sealing force
- Pneumatic or manual actuators available
- 2-way or 3-way valve configurations available
- EC-79 compliant FKM O-ring for reliable performance
- PEEK seat offers exceptional wear resistance and excellent hydrogen compatibility
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6} \text{ Ncm}^3/\text{s}$
- Each valve is tested for internal and external leakage using a helium-nitrogen gas mixture at 6,500 psig (450 bar) before shipment

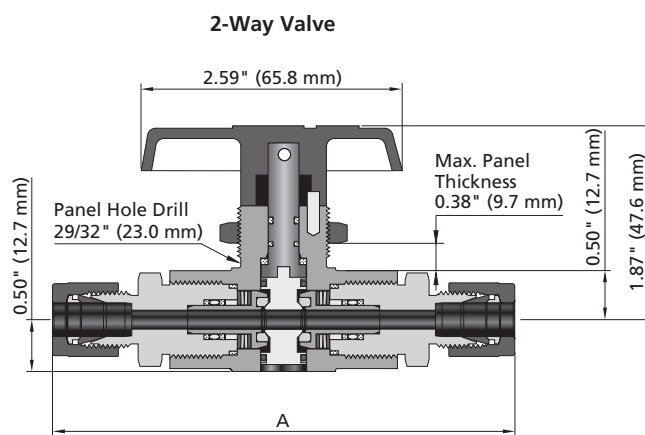


Technical Data

Orifice	0.19 in. (4.8 mm)
Max. Working Pressure	6,500 psig (450 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

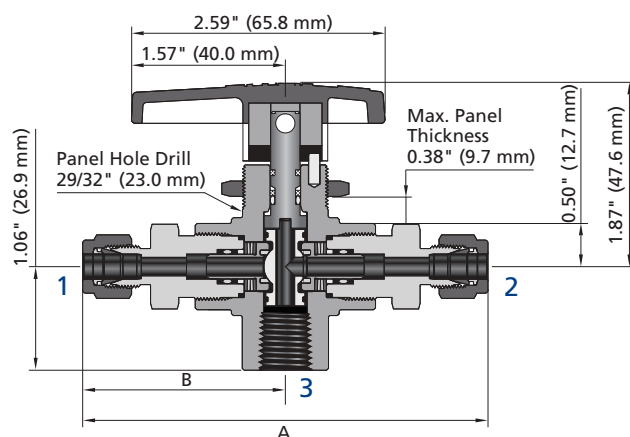
Ordering Information and Dimensions

Manual



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)
					A
BFSS-FL4-P-	6D Series Tube Fittings	1/4"	0.19 (4.8)	1.6	4.14 (105.2)
BFSS-FL6-P-		3/8"		1.4	4.39 (111.5)
BFSS-ML10-P-		10 mm		1.3	4.41 (112.0)

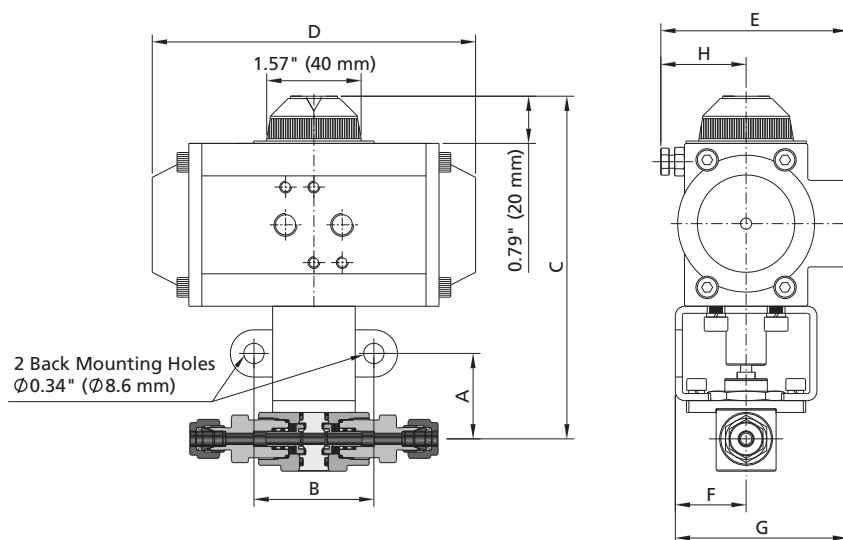
2.50" (65.0)



FLO-TEC® 6D Series Tube Fittings								
Ordering Number	Connection Type and Size				Orifice in. (mm)	Cv	Dimensions, in. (mm)	
	Connection 1 & 2		Connection 3				A	B
BFSS-FL4-P-3-	6D Series Tube Fittings	1/4"	Female NPT	1/4	0.19 (4.8)	0.75	4.14 (105.2)	2.07 (52.6)
BFSS-FL6-P-3-		3/8"					4.39 (111.5)	2.19 (55.6)
BFSS-ML10-P-3-		10 mm					4.41 (112.0)	2.20 (55.9)

Pneumatic Actuated

2-Way Valve



F55 Series												
Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)							
					A	B	C	D	E	F	G	H
BFSS-FL4-P-O-	6D Series Tube Fittings	1/4"	0.19 (4.8)	1.6	1.43 (36.2)	2.00 (50.8)	6.01 (151.2)	6.06 (154.0)	2.78 (70.5)	1.38 (35.0)	3.01 (76.5)	1.14 (29.0)
BFSS-FL6-P-D-		3/8"		1.4								
BFSS-ML10-P-C-		10 mm		1.3								

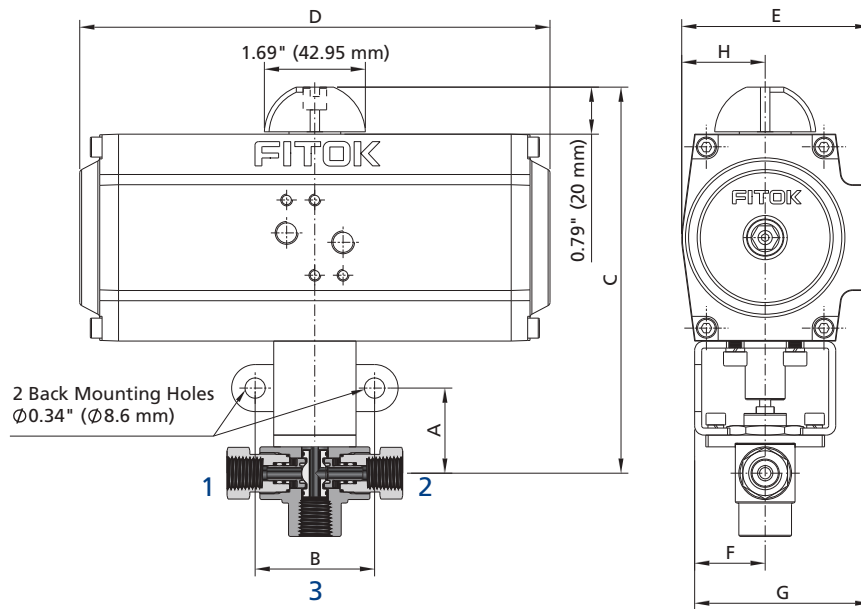
Note: "-O", "-D", "-C" are designators for pneumatic actuator.

-O: 90° normally open pneumatic actuator;

-D: 90° double acting pneumatic actuator;

-C: 90° normally closed pneumatic actuator.

3-Way Valve



Ordering Number	Connection Type and Size				Orifice in. (mm)	Cv	Dimensions, in. (mm)							
	Connection 1 & 2		Connection 3				A	B	C	D	E	F	G	H
BFSS-FNS4-P-LX3-	Female NPT	1/4	Female NPT	1/4	0.19 (4.8)	0.75	1.43 (36.2)	2.00 (50.8)	1.97 (164.2)	7.87 (200.0)	3.15 (80.0)	1.18 (30.0)	2.93 (74.5)	1.40 (35.5)
BFSS-FL4-P-LX3-	6D Series Tube Fittings	1/4"												
BFSS-ML6-P-LX3-		3/8"												
BFSS-ML10-P-RX3-		10 mm												

Note: "-LX", "-RX" are designators for pneumatic actuator.
 -LX: 180° left end normally open pneumatic actuator;
 -RX: 180° right end normally open pneumatic actuator.

NF Series Needle Valves

Features

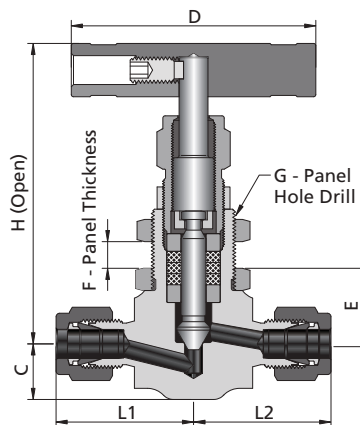
- One-piece forged body
- Two-piece stem design prevents abrasion between the stem tip and seat and reduces wear between the packing and stem
- Stem tip features a specially treated surface that ensures excellent sealing performance
- Panel mounting optional
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6} \text{ Ncm}^3/\text{s}$
- Each valve is tested for internal and external leakage using a helium-nitrogen gas mixture at 6,500 psig (450 bar) before shipment



Technical Data

Max. Working Pressure	6,500 psig (450 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5
Stem Tip Material	FITOK Tailor-Made Hard 316/316L SS, Ni _{eq} % ≥ 28.5
Stem Tip Type	Taper

Ordering Information and Dimensions



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)							
					L1	L2	H	D	C	E	F	G
NFSS-FL4-7-Y-	6D Series Tube Fittings	1/4"	0.16 (4.0)	0.35	1.22 (30.9)	1.22 (30.9)	2.85 (72.5)	2.17 (55.0)	0.49 (12.5)	0.71 (18.0)	0.25 (6.4)	0.77 (19.6)
NFSS-FL6-8-Y-		3/8"	0.25 (6.4)	0.85	1.44 (36.5)	1.44 (36.5)	3.38 (85.8)	2.50 (63.5)	0.62 (15.8)	0.87 (22.0)	0.38 (9.7)	0.96 (24.4)

CH Series Check Valves



Features

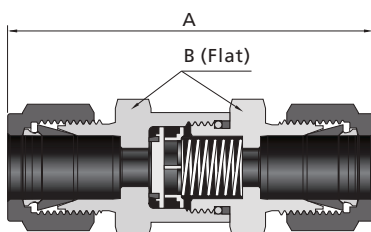
- Optional cracking pressure ranges
- EC-79 compliant EPDM O-ring for reliable performance
- Mountable in any direction
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s
- Each valve is tested for internal and external leakage using a helium-nitrogen gas mixture at 6,500 psig (450 bar) before shipment



Technical Data

Max. Working Pressure	6,500 psig (450 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

Ordering Information and Dimensions



Ordering Number	Connection Type and Size		Cv	Cracking Pressure Range, psig (bar)	Dimensions, in. (mm)	
					A	B
CHSS-FL4-	6D Series Tube Fittings	1/4"	0.67	1~5 (0.06~0.34)	2.43 (61.7)	11/16 (17.5)
CHSS-FL4-1-		1/4"	0.67	0~3 (0~0.21)	2.43 (61.7)	11/16 (17.5)
CHSS-FL6-2-		3/8"	1.80	0~4 (0~0.28)	2.75 (69.9)	1.0 (25.4)
CHSS-FL6-3-		3/8"	1.80	7~15 (0.49~1.1)	2.75 (69.9)	1.0 (25.4)
CHSS-FL8-4-		1/2"	1.80	20~30 (1.4~2.1)	2.96 (75.2)	1.0 (25.4)

RV Series Proportional Relief Valves

Features

- Optional set pressure ranges, with factory pre-setting available to meet specific requirements
- Balanced stem design eliminates back-pressure effect
- EC-79 compliant EPDM O-ring for reliable performance
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s
- Each valve is performance tested for set pressure and resealing pressure before shipment



Technical Data

Max. Inlet Pressure	6,500 psig (450 bar), up to 8000 psig (556 bar) during relief process
Max. Outlet Pressure	1,500 psig (103 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

Note: Outlet pressure shall not exceed inlet pressure.

Set Pressure and Resealing Pressure

Set pressure: the upstream pressure at which the valve opens and the indication of flow occurs.

Set pressure of each valve after initial relief fluctuates within:

± 3.0 psig (0.20 bar) or $\pm 5\%$ (whichever is greater) of the initial set pressure at 60 to 80°F (15 to 26°C),
 ± 6.0 psig (0.40 bar) or $\pm 20\%$ (whichever is greater) of the initial set pressure below 60°F (15°C) or above 80°F (26°C).

For valves not opened for a period of time, the set pressure may be higher.

Resealing pressure: the upstream pressure at which the valve is fully closed as a result of a drop of upstream pressure after the valve opens. Resealing pressure is always lower than set pressure.

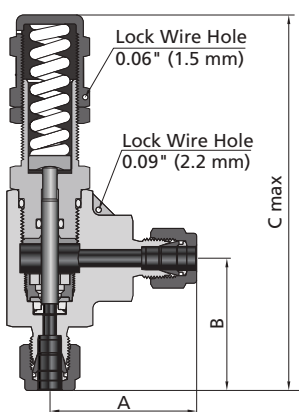
Set pressure and resealing pressure may be affected by factors such as the type of media, operating temperatures, and the frequency of operation.

Testing

Each valve is tested for set and resealing pressures before shipment.

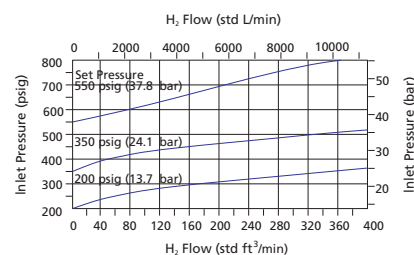
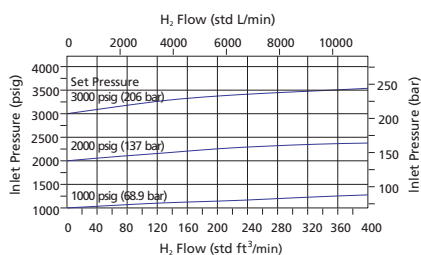
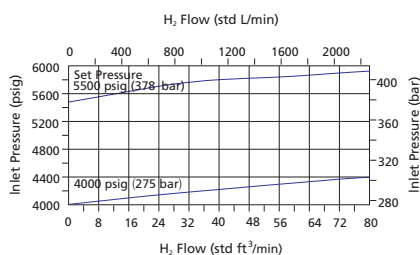
Test Set Pressure psig (bar)	Resealing Pressure as a Percentage of Set Pressure
50 to 200 (3.4 to 13.7)	$\geq 50\%$
201 to 6,500 (13.8 to 450)	$\geq 85\%$

Ordering Information and Dimensions



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Set Pressure Range, psig (bar)	Dimensions, in. (mm)		
						A	B	C
RVSS-FL4-6-K-	6D Series Tube Fittings	1/4"	0.14 (3.6)	0.41	5,000~6,500 (345~450)	1.60 (40.6)	1.44 (36.6)	4.16 (105.6)
RVSS-FL4-6-C-		1/4"			4,500~6,000 (310~414)	1.60 (40.6)	1.44 (36.6)	4.14 (105.2)
RVSS-FL6-6-J-		3/8"			3,500~4,500 (241~310)	1.60 (40.6)	1.44 (36.6)	4.14 (105.2)
RVSS-FL8-6-W-		1/2"			2,500~3,500 (172~241)	1.72 (43.7)	1.72 (43.7)	5.81 (147.6)
RVSS-ML6-6-P-		6 mm			1,500~2,500 (103~172)	1.60 (40.6)	1.44 (36.6)	4.14 (105.2)
RVSS-ML8-6-Y-		8 mm			700~1,500 (48.3~103)	1.60 (40.6)	1.44 (36.6)	4.14 (105.2)
RVSS-ML12-6-O-		12 mm			300~700 (20.7~48.3)	1.83 (46.5)	1.83 (46.5)	5.92 (150.4)
RVSS-ML12-6-F-		12 mm			50~300 (3.4~20.7)	1.83 (46.5)	1.83 (46.5)	5.92 (150.4)

Flow Data at 70°F (20°C)



EV Series Excess Flow Valves

In the event of a downstream line rupture and the excess flow occurs, the poppet quickly moves to the tripped position to stop the uncontrolled release of system media. At this point, the flow reaching the downstream through the bleed vent is lower than one percent of the flow rate in the trip range. When system pressure reaches balance through the bleed vent, the spring resets the poppet to the open position automatically.

Features

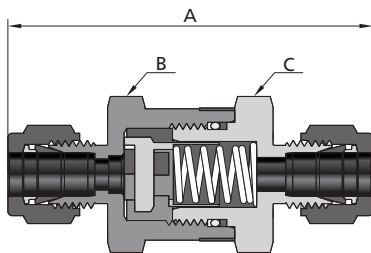
- Green ring mounted on the body for easy identification
- EC-79 compliant EPDM O-ring for reliable performance
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s
- Each valve is tested for external leakage using a helium-nitrogen gas mixture at 6,500 psig (450 bar) before shipment



Technical Data

Max. Working Pressure	6,500 psig (450 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

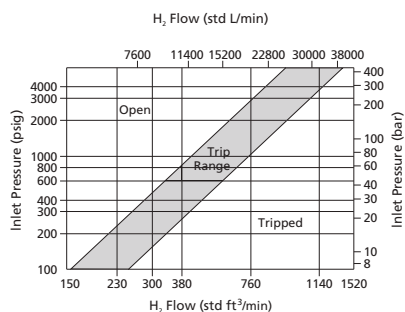
Ordering Information and Dimensions



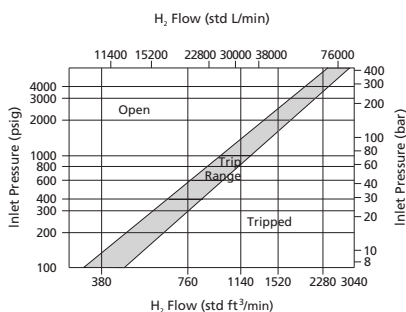
Ordering Number	Connection Type and Size	Orifice in. (mm)	Cv	Dimensions, in. (mm)		
				A	B	C
EVSS-FL4-4-	6D Series Tube Fittings	1/4"	0.5	2.43 (61.7)	0.69 (17.5)	0.69 (17.5)
EVSS-FL6-6-		3/8"	1.1	2.75 (69.9)	1.0 (25.4)	1.0 (25.4)
EVSS-ML12-8-		12 mm	1.1	2.96 (75.2)	1.0 (25.4)	1.0 (25.4)

Flow Data at 70°F (20°C)

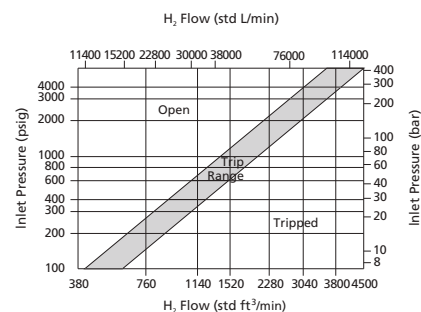
EVSS-FL4-4-



EVSS-FL6-6-



EVSS-ML12-8-



FT Series Filters



Features

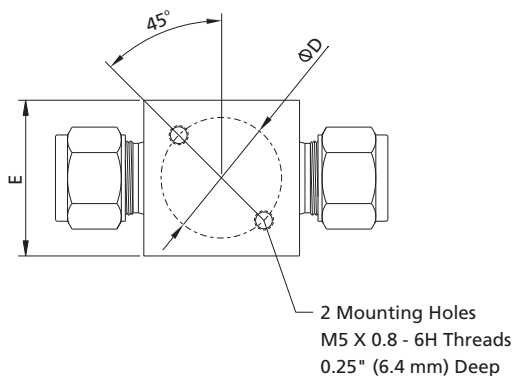
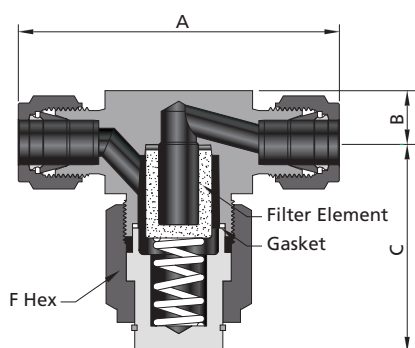
- Easy to replace filter element without removing body from system
- 7 and 15 μm element nominal pore sizes as standard
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6} \text{ Ncm}^3/\text{s}$
- Each filter is tested for external leakage using a helium-nitrogen gas mixture at 6,500 psig (450 bar) before shipment



Technical Data

Max. Working Pressure	6,500 psig (450 bar)
Max. Differential Pressure	1,000 psig (69 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5
Filter Element	Sintered 316 SS
Gasket	316 SS, Silver-Plated

Ordering Information and Dimensions



Ordering Number	Connection Type and Size		Orifice in. (mm)	Nominal Pore Size μm	Effective Filter Element Area in. ² (mm ²)	Dimensions, in. (mm)					
						A	B	C	ØD	E	F
FTSS-FL4-7-	6D Series Tube Fittings	1/4"	0.17 (4.4)	7	1.30 (830)	2.47 (62.7)	0.38 (9.7)	1.49 (37.8)	1.00 (25.4)	1.00 (25.4)	1 (25.4)
FTSS-FL4-15-				15							
FTSS-FL6-7-		3/8"	0.25 (6.4)	7	2.00 (1280)	2.84 (72.1)	0.46 (11.7)	1.74 (44.2)	1.13 (28.6)	1.13 (28.6)	1.13 (28.6)
FTSS-FL6-15-				15							
FTSS-FL8-7-		1/2"	0.25 (6.4)	7	2.00 (1280)	3.04 (77.2)	0.46 (11.7)	1.74 (44.2)	1.13 (28.6)	1.13 (28.6)	1.13 (28.6)
FTSS-FL8-15-				15							

QC Series Quick-Connects

Features

- Both the body and stem are fitted with a valve, achieving double-end shutoff when uncoupled
- Push-to-connect coupling to enable quick and easy operation
- Locking mechanism with large contact area to ensure reliable stem retainment
- Stem protector, body protector and keyed options available
- EC-79 compliant EPDM O-ring for reliable performance
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s
- External leak tested respectively when the body and stem are coupled and uncoupled, using a helium-nitrogen gas mixture at the maximum working pressure

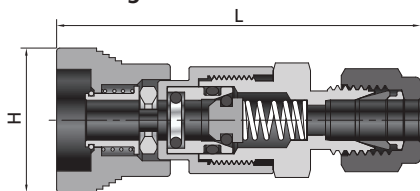
Technical Data

Max. Working Pressure	Coupled	Uncoupled and When Coupling and Uncoupling
	QC4: 3,000 psig (207 bar) QC6: 1,500 psig (103 bar)	QC4: 250 psig (17.2 bar) QC6: 250 psig (17.2 bar)
Working Temperature	-40~248 °F (-40~120 °C)	
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5	

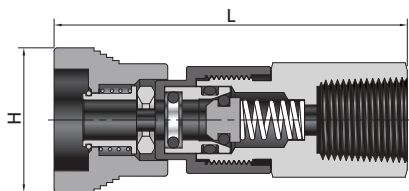
Ordering Information and Dimensions

Bodies

Tube Fitting



Female NPT

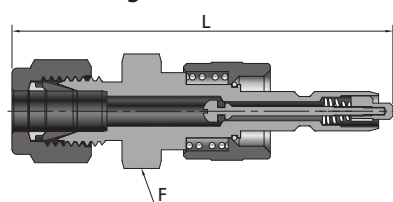


Fitting Size in.	Ordering Number	Dimensions	
		H	L
		in. (mm)	in. (mm)
1/4	SS-QC4-FL4-B-	0.91 (23.1)	2.30 (58.4)
mm	—	mm (in.)	mm (in.)
6	SS-QC4-ML6-B-	23.1 (0.91)	58.4 (2.30)

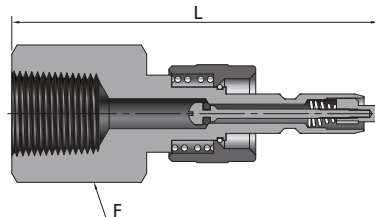
NPT Size in.	Ordering Number	Dimensions	
		H	L
		in. (mm)	in. (mm)
1/4	SS-QC4-FNS4-B-	0.91 (23.1)	2.42 (61.5)
1/4	SS-QC6-FNS4-B-	1.03 (26.2)	2.54 (64.5)

Stems

Tube Fitting



Female NPT



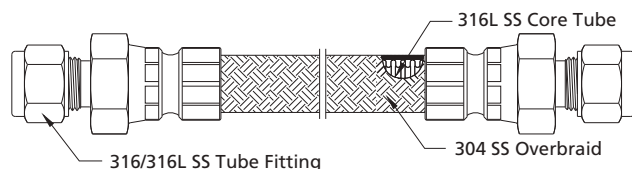
Fitting Size in.	Ordering Number	Flow Coefficient (Cv)	Dimensions	
			F	L
			in.	in. (mm)
1/4	SS-QC4-FL4-D-	0.2	5/8	2.42 (61.5)
mm	—	—	mm	mm (in.)
6	SS-QC4-ML6-D-	0.2	16	61.5 (2.42)

BSPT Size in.	Ordering Number	Flow Coefficient (Cv)	Dimensions	
			F	L
			in. (mm)	in. (mm)
1/4	SS-QC4-FNS4-D-	0.2	0.75 (19.05)	2.32 (58.9)
1/4	SS-QC6-FNS4-D-	0.5	0.75 (19.05)	2.47 (62.7)

MH & MM Series Metal Hoses

Features

- Core tube made of 316L SS, fitting made of FITOK tailor-made 316/316L SS with Ni_{eq}% ≥ 28.5
- Overbraid material: 304 SS
- Welded fitting-to-hose construction provides a secure and reliable connection
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-7}$ Ncm³/s
- Each metal hose is tested for external leakage using a helium-nitrogen gas mixture at the maximum working pressure

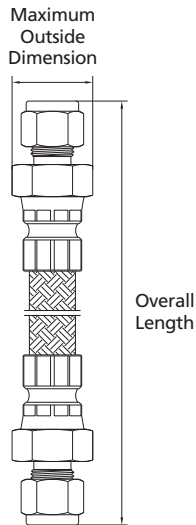


Technical Data

MH Series						
Nominal Hose Size	Inside Diameter	Min. Bend Radius		Temperature Range	Working Pressure at 70 °F (20 °C)	Burst Pressure at 70 °F (20 °C)
		Static	Dynamic			
	in. (mm)	in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)
1/4	0.28 (7.1)	2.25 (57.2)	10.00 (254.0)	-40~248 (-40~120)	3,100 (213)	12,400 (854)
3/8	0.42 (10.6)	3.00 (76.2)	12.00 (305.0)		2,000 (137)	8,000 (551)
1/2	0.53 (13.5)	4.50 (114)	16.00 (406.0)		1,800 (124)	7,200 (496)

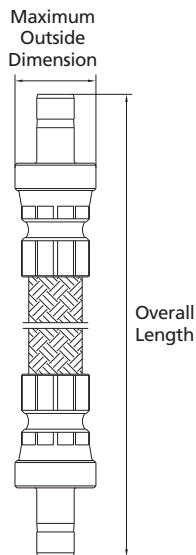
MM Series						
Nominal Hose Size	Inside Diameter	Min. Bend Radius		Temperature Range	Working Pressure at 70 °F (20 °C)	Burst Pressure at 70 °F (20 °C)
		Annular Convuluted Core				
		Static	Dynamic			
	in. (mm)	in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)
1/4	0.25 (6.4)	0.79 (20.0)	4.33 (110.0)	-40~248 (-40~120)	1,600 (110)	6,400 (440)
3/8	0.38 (9.5)	0.98 (25.0)	5.91 (150.0)		1,470 (101)	6,000 (414)
1/2	0.50 (12.7)	1.18 (30.0)	4.88 (124.0)		1,110 (76.4)	4,500 (310)

Ordering Information and Dimensions



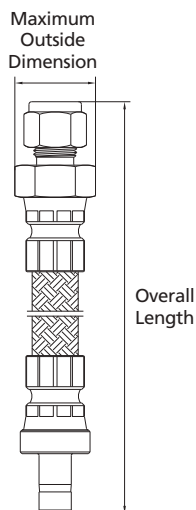
Tube Fitting End

Ordering Number	Nominal Hose Size	Tube Fitting Size	Overall Length	Minimum Inside Diameter	Maximum Outside Dimension
		in.	in. (mm)	in. (mm)	in. (mm)
SS-MH4-FL4-F24-	1/4	1/4	24 (610)	0.19 (4.8)	0.94 (23.8)
SS-MM4-FL4-F36-R-			36 (914)	0.19 (4.8)	0.87 (22.0)
SS-MH4-FL4-M1000-			39.4 (1,000)	0.19 (4.8)	0.94 (23.8)
SS-MH6-FL6-F24-	3/8	3/8	24 (610)	0.28 (7.1)	1.09 (27.7)
SS-MM6-FL6-F36-R-			36 (914)	0.28 (7.1)	1.01 (25.7)
SS-MM6-FL6-M1000-R-			39.4 (1,000)	0.28 (7.1)	1.01 (25.7)
SS-MH8-FL8-F24-	1/2	1/2	24 (610)	0.41 (10.4)	1.30 (33.1)
SS-MM8-FL8-F36-R-			36 (914)	0.41 (10.4)	1.15 (29.3)
SS-MH8-FL8-M1000-			39.4 (1,000)	0.41 (10.4)	1.30 (33.1)



Tube Adapter End

Ordering Number	Nominal Hose Size	Tube Adapter Size	Overall Length	Minimum Inside Diameter	Maximum Outside Dimension
		in.	in. (mm)	in. (mm)	in. (mm)
SS-MH4-FT4-F24-	1/4	1/4	24 (610)	0.17 (4.3)	0.81 (20.6)
SS-MM4-FT4-F36-R-			36 (914)	0.17 (4.3)	0.76 (19.2)
SS-MH4-FT4-M1000-			39.4 (1,000)	0.17 (4.3)	0.81 (20.6)
SS-MH6-FT6-F24-	3/8	3/8	24 (610)	0.27 (6.8)	1.01 (25.6)
SS-MM6-FT6-F36-R-			36 (914)	0.27 (6.8)	0.91 (23.1)
SS-MM6-FT6-M1000-R-			39.4 (1,000)	0.27 (6.8)	0.91 (23.1)
SS-MH8-FT8-F24-	1/2	1/2	24 (610)	0.37 (9.4)	1.14 (29.0)
SS-MM8-FT8-F36-R-			36 (914)	0.37 (9.4)	1.02 (26.0)
SS-MH8-FT8-M1000-			39.4 (1,000)	0.37 (9.4)	1.14 (29.0)



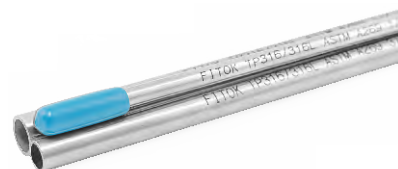
Tube Fitting to Tube Adapter End

Ordering Number	Nominal Hose Size	Tube Fitting Size	Overall Length	Minimum Inside Diameter	Maximum Outside Dimension
		in.	in. (mm)	in. (mm)	in. (mm)
SS-MH4-FL4-FT4-F24-	1/4	1/4	24 (610)	0.17 (4.3)	0.94 (23.8)
SS-MM4-FL4-FT4-F36-R-			36 (914)	0.37 (9.4)	1.30 (33.1)
SS-MH8-FL8-FT8-M1000-	1/2	1/2	39.4 (1,000)	0.17 (4.3)	0.87 (22.0)
SS-MM8-FL8-FT8-M1000-R-			39.4 (1,000)	0.37 (9.4)	1.15 (29.3)

TMP Series Tubing

Features

- FITOK Enhanced-316/316L stainless steel tubing features Ni, Cr, and Mo content near the upper limits of ASTM A269 and a Ni_{eq} of no less than 28.5%, providing better resistance to hydrogen embrittlement
- Complies with ASTM A269 and ASTM A213 standards, featuring tighter tolerances than required by the standards and a maximum hardness that is less than 90% of the upper limit specified
- Working temperature: -40 to 248 °F (-40 to 120 °C)
- Standard lengths: 10 ft, 20 ft, 1 m, 2 m, 3 m and 6 m
- Tube cutting, tube end processing, ferrule presetting, and pipeline system installation and testing services are available based on customer needs



Materials

UNS	Grade	FITOK Designator	Composition %			
			C	Cr	Ni	Mo
Enhanced-S31600/S31603	Enhanced-316/316L	SH	≤0.030	17-18	12-14	2.6-3.0

Mechanical Properties

UNS	Grade	Yield Strength ksi (Mpa)	Tensile Strength ksi (Mpa)	Elongation %	Hardness
Enhanced-S31600/S31603	Enhanced-316/316L	≥30 (205)	≥75 (515)	≥35	≤80 HRB

Dimensional Tolerance

Tube O.D. (D) in. (mm)	O.D. Tolerance, in. (mm)	Wall Thickness Tolerance %
3/32 (2.38) ≤ D < 3/16 (4.76)	+0.003 (0.08)/-0	+/-10
3/16 (4.76) ≤ D ≤ 1 (25.4)	+/-0.004 (0.10)	

Working Pressure at Ambient Temperature

Fractional

Tube O.D. in.	Wall Thickness in.				
	0.028	0.035	0.049	0.065	0.083
	Working Pressure psig				
1/4	4000	5100	7500	10200	
3/8		3300	4800	6500	7500
1/2		2600	3700	5100	6700

Note: For gas service, select a tube thickness outside of the shaded area when the tube is used with 6D series tube fittings.

Metric

Tube O.D. mm	Wall Thickness mm				
	1.0	1.2	1.5	1.8	2.0
	Working Pressure bar				
6	420	540	710		
8	310	390	520		
10	240	300	400	510	580
12	200	250	330	410	470

Ordering Information

Ordering Number		Tube O.D.	Wall Thickness	Working Pressure psig (bar)	Length/Each
SH-TMP-4-035-20F	SH-TMP-4-035-6M	1/4"	0.035"	5,100 (350)	6 m
SH-TMP-4-049-20F	SH-TMP-4-049-6M	1/4"	0.049"	7,500 (517)	6 m
SH-TMP-6-065-20F	SH-TMP-6-065-6M	3/8"	0.065"	6,500 (448)	6 m
SH-TMP-8-065-20F	SH-TMP-8-065-6M	1/2"	0.065"	5,100 (352)	6 m
SH-TMP-8-083-20F	SH-TMP-8-083-6M	1/2"	0.083"	6,700 (462)	6 m
—	SH-TMP-6MM-1.0-6M	6 mm	1.0 mm	6,090 (420)	6 m
—	SH-TMP-8MM-1.2-6M	8 mm	1.2 mm	5,655 (390)	6 m
—	SH-TMP-8MM-1.5-6M	8 mm	1.5 mm	7,540 (520)	6 m
—	SH-TMP-10MM-1.5-6M	10 mm	1.5 mm	5,800 (400)	6 m
—	SH-TMP-12MM-2.0-6M	12 mm	2.0 mm	6,815 (470)	6 m

Note: Tubing with other outside diameters, wall thicknesses, and lengths is available. For more details, please contact FITOK.

TCT Series Tubing

Features

- ◎ The entire coiled tubing is free from any welds
- ◎ FITOK Enhanced-316/316L stainless steel tubing features Ni, Cr, and Mo content near the upper limits of ASTM A269 and a Ni_{eq} of no less than 28.5%, providing better resistance to hydrogen embrittlement
- ◎ Complies with ASTM A269 and ASTM A213 standards, featuring tighter tolerances than required by the standards and a maximum hardness that is less than 90% of the upper limit specified
- ◎ Working temperature: -40 to 248 °F (-40 to 120 °C)
- ◎ Tube cutting, tube end processing, ferrule presetting, and pipeline system installation and testing services are available based on customer needs



Materials

UNS	Grade	FITOK Designator	Composition %			
			C	Cr	Ni	Mo
Enhanced-S31600/S31603	Enhanced-316/316L	SH	≤0.030	17-18	12-14	2.6-3.0

Mechanical Properties

UNS	Grade	Yield Strength ksi (Mpa)	Tensile Strength ksi (Mpa)	Elongation %	Hardness
Enhanced-S31600/S31603	Enhanced-316/316L	≥30 (205)	≥75 (515)	≥35	≤80 HRB

Dimensional Tolerance

Tube O.D. (D) in. (mm)	O.D. Tolerance, in. (mm)	Wall Thickness Tolerance %
3/32 (2.38) ≤ D < 3/16 (4.76)	+0.003 (0.08)/-0	±10
3/16 (4.76) ≤ D ≤ 1 (25.4)	+/-0.004 (0.10)	

Ordering Information

Ordering Number	Tube O.D.	Wall Thickness	Working Pressure psig (bar)	Length/Coil
SH-TCT-4-035-600F	1/4"	0.035"	5,100 (350)	600 ft
SH-TCT-4-049-600F	1/4"	0.049"	7,500 (517)	600 ft
SH-TCT-6-065-600F	3/8"	0.065"	6,500 (448)	600 ft
SH-TCT-8-065-300F	1/2"	0.065"	5,100 (352)	300 ft
SH-TCT-8-083-300F	1/2"	0.083"	6,700 (462)	300 ft
SH-TCT-6MM-1.0-200M	6 mm	1.0 mm	6,090 (420)	200 m
SH-TCT-8MM-1.2-200M	8 mm	1.2 mm	5,655 (390)	200 m
SH-TCT-8MM-1.5-200M	8 mm	1.5 mm	7,540 (520)	200 m
SH-TCT-10MM-1.5-100M	10 mm	1.5 mm	5,800 (400)	100 m
SH-TCT-12MM-2.0-100M	12 mm	2.0 mm	6,815 (470)	100 m

Notes: 1. Tubing with other outside diameters, wall thicknesses, and lengths is available. For more details, please contact FITOK.

2. The TCT series tubing has the same working pressure as the TMP series tubing at ambient temperature.

FITOK

Products with Working Pressures Up to 20,000 psig (1,379 bar)

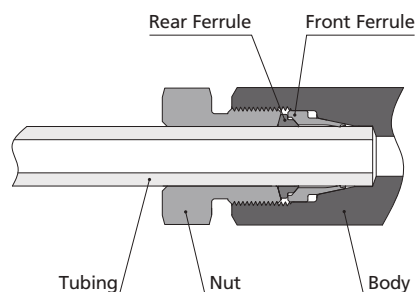


20D Series Tube Fittings



Features

- ◎ The slight axial movement of the front and rear ferrules along the outer wall of the tubing during installation reduces the requirement for dimensional accuracy in the tubing's length direction. This minimizes interference between adjacent fittings and enhances reliability
- ◎ A minimum of 25 assembly and disassembly cycles while maintaining reliable sealing performance
- ◎ 3 times safety factor
- ◎ EC79 compliant FKM O-ring for reliable performance
- ◎ Tube ends can be assembled by torque or turns
- ◎ Tube ends with helium leak rate $\leq 1 \times 10^{-9}$ Ncm³/s



Technical Data

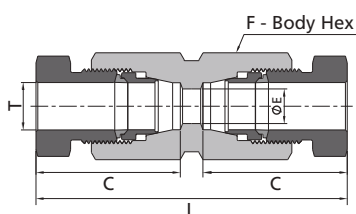
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5
Max. Working Pressure	Tube: 20,000 psig (1,379 bar) NPT Thread: 15,000 psig (1,034 bar) SAE/MS Straight Thread: 10,150 psig (700 bar)
Working Temperature	-40~248 °F (-40~120 °C)

Matching Tubing and Installation Method

Tubing Type	Installation Method	Recommended Index
FITOK T20D series tubing	Assembly by Torque/Turns	Recommended
Tubing from Other Brands with O.D. and Wall Thickness Tolerances Compliant with ASTM A269	Assembly by Turns	Acceptable
FITOK T20M series tubing		
Tubing from Other Brands with O.D. Compliant with ASME B1.1 2A thread class		

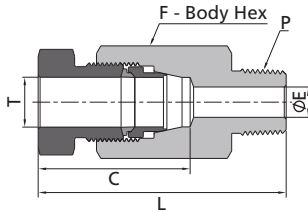
Ordering Information and Dimensions

Unions

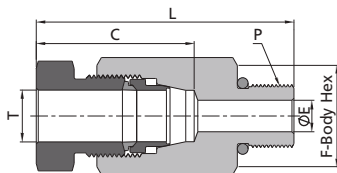


Tube		Dimensions, in. (mm)			
Basic Ordering Number	T-Tube O.D. in.	L	C	E	F
SS-DU-DFF4-	1/4	3.00 (76.2)	1.38 (35.2)	0.19 (4.8)	0.63 (15.9)
SS-DU-DFF6-	3/8	3.07 (77.9)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)
SS-DU-DFF8-	1/2	3.36 (85.4)	1.56 (39.6)	0.37 (9.5)	1.00 (25.4)
SS-DU-DFF12-	3/4	5.38 (136.7)	2.49 (63.3)	0.56 (14.2)	1.50 (38.1)
SS-DU-DFF16-	1	7.06 (179.3)	3.24 (82.3)	0.69 (17.5)	1.20 (50.8)

Male Connectors

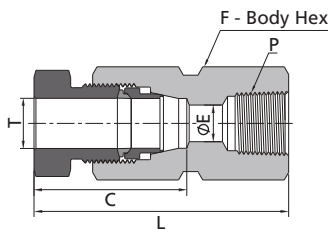


Tube to NPT Thread						
Basic Ordering Number	T-Tube O.D. in.	P-NPT Size	Dimensions, in. (mm)			
			L	C	E	F
SS-DCM-DFF4-NS4-	1/4	1/4	2.08 (52.8)	1.39 (35.2)	0.19 (4.8)	0.63 (15.9)
SS-DCM-DFF4-NS6-	1/4	3/8	2.08 (52.8)	1.39 (35.2)	0.19 (4.8)	0.69 (17.5)
SS-DCM-DFF4-NS8-	1/4	1/2	2.32 (59.0)	1.39 (35.2)	0.19 (4.8)	0.87 (22.2)
SS-DCM-DFF6-NS4-	3/8	1/4	2.17 (55.1)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)
SS-DCM-DFF6-NS6-	3/8	3/8	2.17 (55.1)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)
SS-DCM-DFF6-NS8-	3/8	1/2	2.30 (58.3)	1.42 (36.1)	0.25 (6.4)	0.87 (22.2)
SS-DCM-DFF8-NS4-	1/2	1/4	2.53 (64.3)	1.56 (39.6)	0.25 (6.4)	1.00 (25.4)
SS-DCM-DFF8-NS6-	1/2	3/8	2.53 (64.3)	1.56 (39.6)	0.31 (7.9)	1.00 (25.4)
SS-DCM-DFF8-NS8-	1/2	1/2	2.65 (67.4)	1.56 (39.6)	0.37 (9.5)	1.00 (25.4)
SS-DCM-DFF12-NS8-	3/4	1/2	3.74 (95.1)	2.49 (63.3)	0.38 (9.6)	1.50 (38.1)
SS-DCM-DFF16-NS8-	1	1/2	4.46 (113.2)	3.24 (82.3)	0.38 (9.6)	2.00 (50.8)

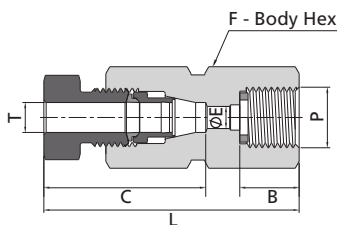


Tube to Male SAE O-Ring						
Ordering Number	T-Tube O.D. in.	P-SAE/MS Thread Size	Dimensions, in. (mm)			
			L	C	E	F
SS-DCM-DFF4-SH7-	1/4	7/16-20	2.04 (51.7)	1.39 (35.2)	0.18 (4.5)	0.63 (15.9)
SS-DCM-DFF4-SH9-	1/4	9/16-18	2.07 (52.7)	1.39 (35.2)	0.19 (4.8)	0.69 (17.5)
SS-DCM-DFF6-SH7-	3/8	7/16-20	2.09 (53.0)	1.42 (36.1)	0.18 (4.5)	0.75 (19.1)
SS-DCM-DFF6-SH9-	3/8	9/16-18	2.13 (54.0)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)
SS-DCM-DFF8-SH7-	1/2	7/16-20	2.49 (63.3)	1.56 (39.6)	0.18 (4.5)	1.00 (25.4)
SS-DCM-DFF8-SH9-	1/2	9/16-18	2.49 (63.3)	1.56 (39.6)	0.30 (7.5)	1.00 (25.4)

Female Connectors



Tube to NPT Thread						
Basic Ordering Number	T-Tube O.D. in.	P-NPT Size	Dimensions, in. (mm)			
			L	C	E	F
SS-DCF-DFF4-FNS4-	1/4	1/4	2.33 (59.1)	1.38 (35.2)	0.19 (4.8)	0.94 (23.8)
SS-DCF-DFF6-FNS4-	3/8	1/4	2.29 (58.1)	1.42 (36.1)	0.25 (6.4)	0.94 (23.8)
SS-DCF-DFF8-FNS4-	1/2	1/4	2.78 (70.6)	1.56 (39.6)	0.37 (9.5)	1.00 (25.4)
SS-DCF-DFF8-FNS8-	1/2	1/2	3.03 (77.0)	1.56 (39.6)	0.37 (9.5)	1.38 (34.9)
SS-DCF-DFF12-FNS8-	3/4	1/2	3.85 (97.8)	2.49 (63.3)	0.56 (14.2)	1.50 (38.1)
SS-DCF-DFF16-FNS8-	1	1/2	4.75 (120.7)	3.24 (82.3)	0.67 (17.1)	2.00 (50.8)

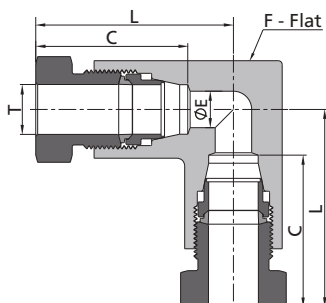


Adapt to EN 837-1/3 straight thread bore.

Tube to HRG Thread ^①								
Ordering Number	T-Tube O.D. in.	P-HRG Size	Dimensions, in. (mm)					
			L	B	C	E	F	
SS-DCF-DFF4-HRG4-	1/4	1/4	2.19 (55.5)	0.51 (12.9)	1.39 (35.2)	0.19 (4.8)	0.75 (19.1)	
SS-DCF-DFF6-HRG4-	3/8	1/4	2.27 (57.6)	0.51 (12.9)	1.42 (36.1)	0.20 (5.0)	0.75 (19.1)	
SS-DCF-DFF8-HRG8-	1/2	1/2	2.65 (67.2)	0.74 (18.8)	1.56 (39.6)	0.28 (7.0)	1.06 (27.0)	

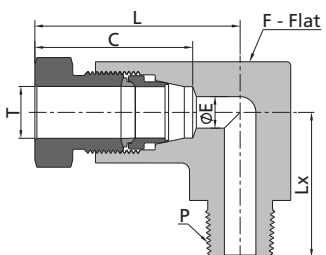
^① The HRG gasket includes a RG gasket at the seal female end.

Union Elbows



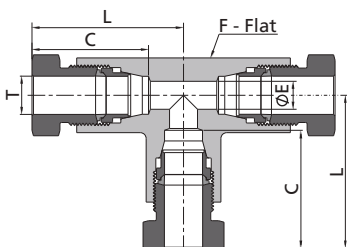
Tube		Dimensions, in. (mm)			
Basic Ordering Number	T-Tube O.D. in.	L	C	E	F
SS-DLU-DFF4-	1/4	1.70 (43.1)	1.38 (35.2)	0.19 (4.8)	0.63 (15.9)
SS-DLU-DFF6-	3/8	1.67 (42.4)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)
SS-DLU-DFF8-	1/2	2.03 (51.6)	1.56 (39.6)	0.37 (9.5)	1.00 (25.4)
SS-DLU-DFF12-	3/4	3.11 (79.1)	2.49 (63.3)	0.56 (14.2)	1.50 (38.1)
SS-DLU-DFF16-	1	4.14 (105.2)	3.24 (82.3)	0.69 (17.5)	2.25 (57.2)

Male Elbows



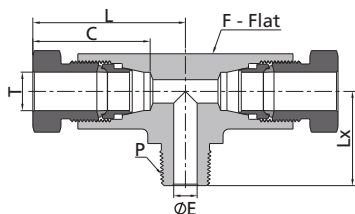
Tube to NPT Thread								
Basic Ordering Number	T-Tube O.D. in.	P-NPT Size	Dimensions, in. (mm)					
			L	Lx	C	E	F	
SS-DLM-DFF4-NS4-	1/4	1/4	1.70 (43.1)	0.94 (23.8)	1.38 (35.2)	0.19 (4.8)	0.63 (15.9)	
SS-DLM-DFF4-NS6-	1/4	3/8	1.70 (43.1)	1.00 (25.4)	1.38 (35.2)	0.19 (4.8)	0.75 (19.1)	
SS-DLM-DFF4-NS8-	1/4	1/2	1.70 (43.1)	1.38 (34.9)	1.38 (35.2)	0.19 (4.8)	1.00 (25.4)	
SS-DLM-DFF6-NS4-	3/8	1/4	1.67 (42.4)	1.00 (25.4)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)	
SS-DLM-DFF6-NS6-	3/8	3/8	1.67 (42.4)	1.06 (27.0)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)	
SS-DLM-DFF6-NS8-	3/8	1/2	1.67 (42.4)	1.38 (34.9)	1.42 (36.1)	0.25 (6.4)	1.00 (25.4)	
SS-DLM-DFF8-NS4-	1/2	1/4	2.03 (51.6)	1.19 (30.2)	1.56 (39.6)	0.25 (6.4)	1.00 (25.4)	
SS-DLM-DFF8-NS6-	1/2	3/8	2.03 (51.6)	1.19 (30.2)	1.56 (39.6)	0.31 (7.9)	1.00 (25.4)	
SS-DLM-DFF8-NS8-	1/2	1/2	2.03 (51.6)	1.38 (34.9)	1.56 (39.6)	0.37 (9.5)	1.00 (25.4)	
SS-DLM-DFF12-NS8-	3/4	1/2	3.11 (79.1)	1.73 (44.0)	2.49 (63.3)	0.38 (9.6)	1.50 (38.1)	
SS-DLM-DFF16-NS8-	1	1/2	4.14 (105.2)	2.06 (52.4)	3.24 (82.3)	0.38 (9.6)	2.25 (57.2)	

Union Tees



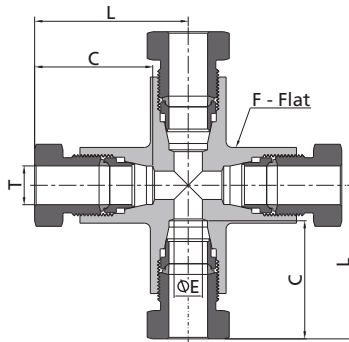
Tube		Dimensions, in. (mm)			
Basic Ordering Number	T-Tube O.D. in.	L	C	E	F
SS-DT-DFF4-	1/4	1.70 (43.1)	1.38 (35.2)	0.19 (4.8)	0.63 (15.9)
SS-DT-DFF6-	3/8	1.67 (42.4)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)
SS-DT-DFF8-	1/2	2.03 (51.6)	1.56 (39.6)	0.37 (9.5)	1.00 (25.4)
SS-DT-DFF12-	3/4	3.11 (79.1)	2.49 (63.3)	0.56 (14.2)	1.50 (38.1)
SS-DT-DFF16-	1	4.14 (105.2)	3.24 (82.3)	0.69 (17.5)	2.25 (57.2)

Male Branch Tees



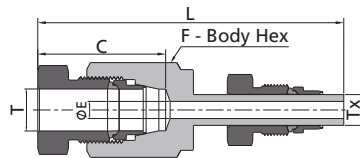
Tube to NPT Thread								
Basic Ordering Number	T-Tube O.D. in.	P-NPT Size	Dimensions, in. (mm)					
			L	Lx	C	E	F	
SS-DT-DFF4-DFF4-NS4-	1/4	1/4	1.70 (43.1)	1.00 (25.4)	1.38 (35.2)	0.19 (4.8)	0.63 (15.9)	
SS-DT-DFF6-DFF6-NS4-	3/8	1/4	1.67 (42.4)	1.06 (27.0)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)	
SS-DT-DFF8-DFF8-NS4-	1/2	1/4	2.03 (51.6)	1.19 (30.2)	1.56 (39.6)	0.25 (6.4)	1.00 (25.4)	
SS-DT-DFF8-DFF8-NS6-	1/2	3/8	2.03 (51.6)	1.19 (30.2)	1.56 (39.6)	0.31 (7.9)	1.00 (25.4)	
SS-DT-DFF12-DFF12-NS8-	3/4	1/2	3.11 (79.1)	1.73 (44.0)	2.49 (63.3)	0.38 (9.6)	1.50 (38.1)	
SS-DT-DFF16-DFF16-NS8-	1	1/2	4.14 (105.2)	2.06 (52.4)	3.24 (82.3)	0.38 (9.6)	2.25 (57.2)	

Union Crosses



Tube		Dimensions, in. (mm)			
Basic Ordering Number	T-Tube O.D. in.				
		L	C	E	F
SS-DX-DFF4-	1/4	1.70 (43.1)	1.38 (35.2)	0.19 (4.8)	0.63 (15.9)
SS-DX-DFF6-	3/8	1.67 (42.4)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)
SS-DX-DFF8-	1/2	2.03 (51.6)	1.56 (39.6)	0.37 (9.5)	1.00 (25.4)
SS-DX-DFF12-	3/4	3.01 (76.4)	2.49 (63.3)	0.56 (14.2)	1.50 (38.1)
SS-DX-DFF16-	1	4.14 (105.2)	3.24 (82.3)	0.69 (17.5)	2.25 (57.2)

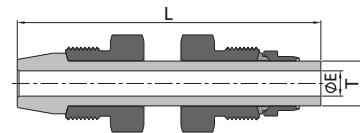
Reducers



Tube						
Basic Ordering Number	T-Tube O.D. in.	Tx-Tube O.D. in.	Dimensions, in. (mm)			
			L	C	E	F
SS-DR-DFF4-DFT6-	1/4	3/8	3.20 (82.1)	1.38 (35.2)	0.19 (4.8)	0.63 (15.9)
SS-DR-DFF6-DFT8-	3/8	1/2	3.43 (87.1)	1.42 (36.1)	0.25 (6.4)	0.75 (19.1)
SS-DR-DFF8-DFT6-	1/2	3/8	3.53 (89.7)	1.56 (39.6)	0.21 (5.3)	1.00 (25.4)
SS-DR-DFF12-DFT8-	3/4	1/2	4.61 (117.1)	2.49 (63.3)	0.28 (7.1)	1.50 (38.1)
SS-DR-DFF16-DFT12-	1	3/4	6.92 (175.7)	3.24 (82.3)	0.42 (10.7)	2.00 (50.8)

The tube stub end is preassembled with the nut and ferrules before ex-work.

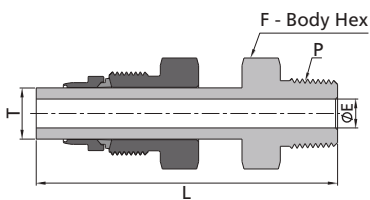
Port Connectors



Tube		Dimensions, in. (mm)	
Basic Ordering Number	T-Tube O.D. in.		
		L	E
SS-DP-DFF4-	1/4	2.66 (67.5)	0.12 (3.0)
SS-DP-DFF6-	3/8	2.72 (69.0)	0.21 (5.3)
SS-DP-DFF8-	1/2	3.04 (77.3)	0.28 (7.1)
SS-DP-DFF12-	3/4	4.83 (122.8)	0.42 (10.7)
SS-DP-DFF16-	1	5.98 (152.0)	0.66 (16.7)

The tube stub end is preassembled with the nut and ferrules before ex-work.

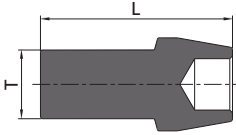
Adapters



Tube to NPT Thread						
Basic Ordering Number	T-Tube O.D. in.	P-NPT Size	Dimensions, in. (mm)			
			L	E	F	
SS-DAM-DFT4-NS4-	1/4	1/4	2.30 (58.5)	0.12 (3.0)	0.56 (14.3)	
SS-DAM-DFT6-NS4-	3/8	1/4	2.38 (60.4)	0.21 (5.3)	0.56 (14.3)	
SS-DAM-DFT6-NS8-	3/8	1/2	2.67 (67.9)	0.21 (5.3)	0.87 (22.2)	
SS-DAM-DFT8-NS4-	1/2	1/4	2.55 (64.8)	0.25 (6.4)	0.56 (14.3)	
SS-DAM-DFT8-NS8-	1/2	1/2	2.84 (72.2)	0.28 (7.1)	0.87 (22.2)	
SS-DAM-DFT12-NS8-	3/4	1/2	4.31 (109.6)	0.38 (9.6)	0.87 (22.2)	
SS-DAM-DFT16-NS8-	1	1/2	5.05 (128.2)	0.38 (9.6)	1.06 (27.0)	

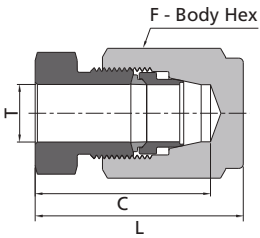
The tube stub end is preassembled with the nut and ferrules before ex-work.

Plugs



Tube		
Basic Ordering Number	T-Tube O.D. in.	Dimensions, in. (mm)
		L
SS-DTP-DFF4-	1/4	1.20 (30.4)
SS-DTP-DFF6-	3/8	1.19 (30.2)
SS-DTP-DFF8-	1/2	1.36 (34.6)
SS-DTP-DFF12-	3/4	2.30 (58.3)
SS-DTP-DFF16-	1	2.64 (67.0)

Caps

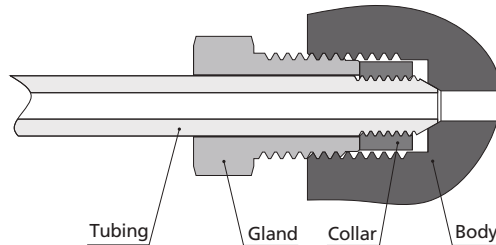


Tube				
Basic Ordering Number	T-Tube O.D. in.	Dimensions, in. (mm)		
		L	C	F
SS-DTC-DFF4-	1/4	1.70 (43.1)	1.38 (35.2)	0.63 (15.9)
SS-DTC-DFF6-	3/8	1.76 (44.8)	1.42 (36.1)	0.75 (19.1)
SS-DTC-DFF8-	1/2	1.85 (47.0)	1.56 (39.6)	1.00 (25.4)
SS-DTC-DFF12-	3/4	3.22 (81.9)	2.49 (63.3)	1.50 (38.1)
SS-DTC-DFF16-	1	4.06 (103.2)	3.24 (82.3)	2.00 (50.8)

20M Series Medium Pressure Fittings

Features

- Standard tapered threads
- Leak rate of $\leq 1 \times 10^{-8}$ Ncm³/s
- Compatible with FITOK T20M series tubing or tubing with an outer diameter that meets ASME B1.1 2A thread class specifications

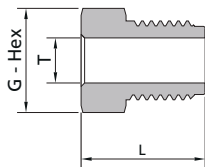


Technical Data

Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5
Max. Working Pressure	20,000 psig (1,379 bar)
Working Temperature	-40~248 °F (-40~120 °C)

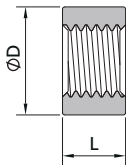
Ordering Information and Dimensions

Glands



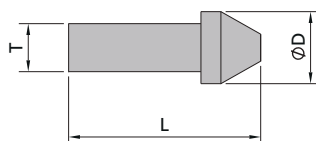
Tube			
T - Tube O.D. in.	Ordering Number	Dimensions, in. (mm)	
		G	L
1/4	SS-MG-MF4-	0.50 (12.7)	0.58 (14.7)
3/8	SS-MG-MF6-	0.63 (15.9)	0.73 (18.5)
9/16	SS-MG-MF9-	0.94 (23.8)	0.88 (22.4)

Collars



Tube			
T - Tube O.D. in.	Ordering Number	Dimensions, in. (mm)	
		D	L
1/4	SS-MCO-MF4-	0.38 (9.7)	0.22 (5.6)
3/8	SS-MCO-MF6-	0.47 (11.9)	0.25 (6.4)
9/16	SS-MCO-MF9-	0.72 (18.3)	0.31 (7.9)

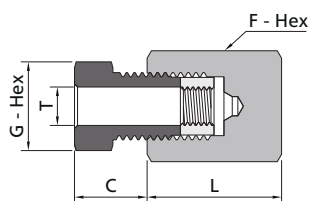
Plugs^①



Tube			
T - Tube O.D. in.	Ordering Number	Dimensions, in. (mm)	
		D	L
1/4	SS-MTP-MF4-	0.38 (9.7)	0.94 (23.8)
3/8	SS-MTP-MF6-	0.47 (11.9)	1.18 (30.0)
9/16	SS-MTP-MF9-	0.72 (18.3)	1.40 (35.6)

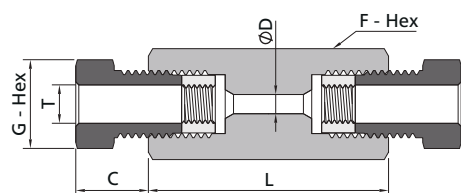
① When using plug, collar is not required.

Caps



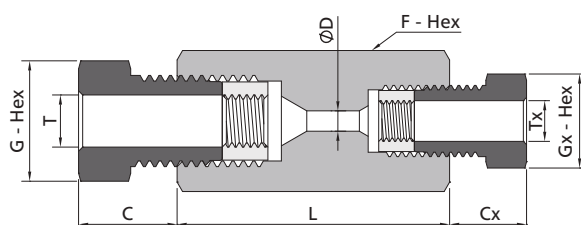
Tube					
T - Tube O.D. in.	Ordering Number	Dimensions, in. (mm)			
		L	C	G	F
1/4	SS-MTC-MF4-	0.81 (20.6)	0.38 (9.7)	0.50 (12.7)	0.63 (15.9)
3/8	SS-MTC-MF6-	1.13 (28.6)	0.44 (11.2)	0.63 (15.9)	0.75 (19.1)
9/16	SS-MTC-MF9-	1.38 (34.9)	0.55 (14.0)	0.94 (23.8)	1.00 (25.4)

Unions



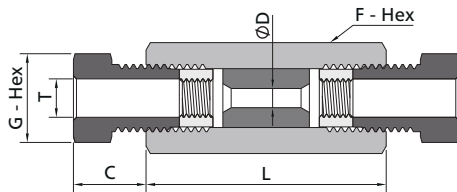
Tube						
T - Tube O.D. in.	Ordering Number	Dimensions, in. (mm)				
		L	C	D	G	F
1/4	SS-MU-MF4-	1.62 (41.1)	0.38 (9.7)	0.11 (2.8)	0.50 (12.7)	0.63 (15.9)
3/8	SS-MU-MF6-	1.75 (44.5)	0.44 (11.2)	0.20 (5.2)	0.63 (15.9)	0.75 (19.1)
9/16	SS-MU-MF9-	2.14 (54.3)	0.55 (14.0)	0.31 (7.9)	0.94 (23.8)	1.00 (25.4)

Reducing Unions



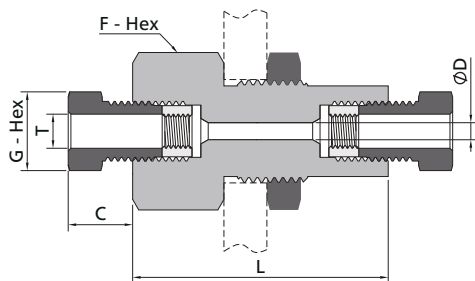
Tube									
T - Tube O.D. in.	Tx - Tube O.D. in.	Ordering Number	Dimensions, in. (mm)						
			L	C	Cx	D	G	Gx	F
3/8	1/4	SS-MU-MF6-MF4-	1.75 (44.5)	0.44 (11.2)	0.38 (9.7)	0.11 (2.8)	0.63 (15.9)	0.50 (12.7)	0.75 (19.1)
9/16	1/4	SS-MU-MF9-MF4-	2.00 (50.8)	0.55 (14.0)	0.38 (9.7)	0.11 (2.8)	0.94 (23.8)	0.50 (12.7)	1.00 (25.4)
9/16	3/8	SS-MU-MF9-MF6-	2.00 (50.8)	0.55 (14.0)	0.44 (11.2)	0.20 (5.2)	0.94 (23.8)	0.63 (15.9)	1.00 (25.4)

Unions (Slip Type)



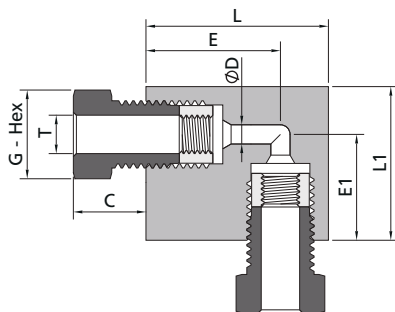
Tube		Dimensions, in. (mm)				
T - Tube O.D. in.	Ordering Number	L	C	D	G	F
1/4	SS-MSU-MF4-	1.62 (41.1)	0.38 (9.7)	0.11 (2.8)	0.50 (12.7)	0.63 (15.9)
3/8	SS-MSU-MF6-	1.75 (44.5)	0.44 (11.2)	0.20 (5.2)	0.63 (15.9)	0.75 (19.1)
9/16	SS-MSU-MF9-	2.14 (54.3)	0.55 (14.0)	0.31 (7.9)	0.94 (23.8)	1.00 (25.4)

Bulkhead Unions



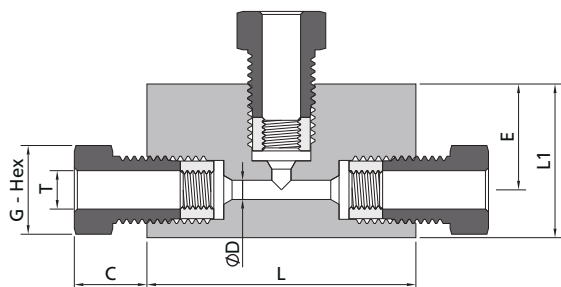
Tube		Dimensions, in. (mm)						
T - Tube O.D. in.	Ordering Number	L	C	D	G	F	Panel Hole Size	Max. Panel Thickness
1/4	SS-MBU-MF4-	1.88 (47.8)	0.38 (9.7)	0.11 (2.8)	0.50 (12.7)	1.00 (25.4)	0.81 (20.6)	0.38 (9.7)
3/8	SS-MBU-MF6-	2.00 (50.8)	0.44 (11.2)	0.20 (5.2)	0.63 (15.9)	1.06 (27.0)	0.94 (23.9)	0.38 (9.7)
9/16	SS-MBU-MF9-	2.38 (60.5)	0.55 (14.0)	0.31 (7.9)	0.94 (23.8)	1.38 (34.9)	1.13 (28.6)	0.38 (9.7)

Union Elbows



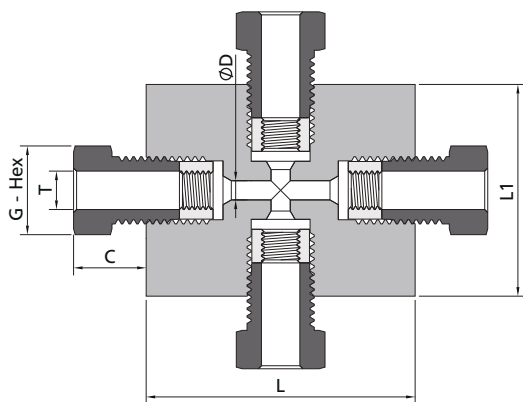
Tube		Dimensions, in. (mm)							
T - Tube O.D. in.	Ordering Number	C	D	G	L	E	L1	E1	Thickness
1/4	SS-MLU-MF4-	0.38 (9.7)	0.11 (2.8)	0.50 (12.7)	1.12 (28.4)	0.75 (19.1)	1.12 (28.4)	0.75 (19.1)	0.63 (15.9)
3/8	SS-MLU-MF6-	0.44 (11.2)	0.20 (5.2)	0.63 (15.9)	1.38 (34.9)	1.00 (25.4)	1.38 (34.9)	1.00 (25.4)	0.75 (19.1)
9/16	SS-MLU-MF9-	0.55 (14.0)	0.31 (7.9)	0.94 (23.8)	1.75 (44.5)	1.25 (31.8)	1.75 (44.5)	1.25 (31.8)	1.00 (25.4)

Union Tees



Tube		Dimensions, in. (mm)						
T - Tube O.D. in.	Ordering Number	C	D	G	L	L1	E	Thickness
1/4	SS-MT-MF4-	0.38 (9.7)	0.11 (2.8)	0.50 (12.7)	1.50 (38.1)	1.12 (28.4)	0.75 (19.1)	0.63 (15.9)
3/8	SS-MT-MF6-	0.44 (11.2)	0.20 (5.2)	0.63 (15.9)	2.00 (50.8)	1.38 (34.9)	1.00 (25.4)	0.75 (19.1)
9/16	SS-MT-MF9-	0.55 (14.0)	0.31 (7.9)	0.94 (23.8)	2.50 (63.5)	1.75 (44.5)	1.25 (31.8)	1.00 (25.4)

Union Crosses

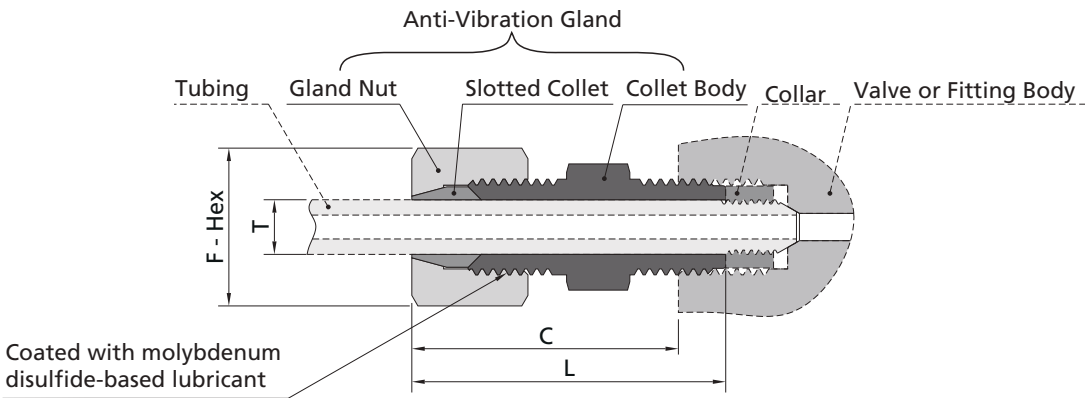


Tube		Dimensions, in. (mm)					
T - Tube O.D. in.	Ordering Number	C	D	G	L	L1	Thickness
1/4	SS-MX-MF4-	0.38 (9.7)	0.11 (2.8)	0.50 (12.7)	1.50 (38.1)	1.50 (38.1)	0.63 (15.9)
3/8	SS-MX-MF6-	0.44 (11.2)	0.20 (5.2)	0.63 (15.9)	2.00 (50.8)	2.00 (50.8)	0.75 (19.1)
9/16	SS-MX-MF9-	0.55 (14.0)	0.31 (7.9)	0.94 (23.8)	2.50 (63.5)	2.50 (63.5)	1.00 (25.4)

Anti-Vibration Glands

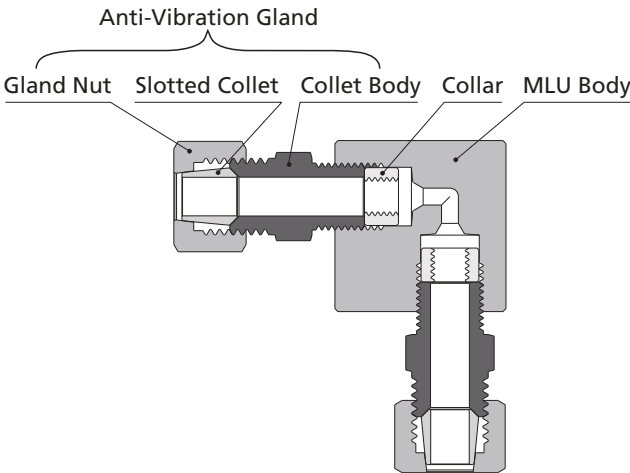
For tubing systems exposed to extreme vibration or shock, these anti-vibration gland assemblies can be selected as replacements for standard glands to significantly extend vibrational fatigue life.

To order complete anti-vibration gland assemblies, which include gland nuts, slotted collets, and collet bodies, example: SS-MAV-MF4-, as shown below.



Tube				
T - Tube O.D. in.	Ordering Number	Dimensions, in. (mm)		
		L	C	F
1/4	SS-MAV-MF4-	1.24 (31.6)	1.05 (26.7)	0.63 (15.9)
3/8	SS-MAV-MF6-	1.50 (38.1)	1.22 (30.9)	0.81 (20.6)
9/16	SS-MAV-MF9-	1.78 (45.2)	1.42 (36.0)	0.94 (23.8)

To order fittings with anti-vibration glands, add -AV to the fitting ordering number. Example: SS-MLU-MF4-AV-, as shown below.



PMH Series Pipe Fittings



Features

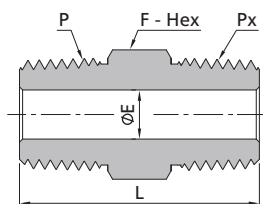
- Enhanced 316L stainless steel allows for reduced outside dimensions while maintaining the working pressure and flow capacity
- Rolled male thread provides higher strength and hardness
- When both equipped with FITOK fittings, the connection achieves a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s

Technical Data

Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5
Max. Working Pressure	15,000 psig (1,034 bar)
Working Temperature	-40~248 °F (-40~120 °C)

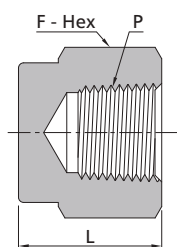
Ordering Information and Dimensions

Hex Nipples



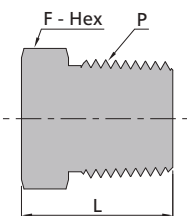
Male NPT Thread					
Basic Ordering Number	P-NPT Size	Px-NPT Size	Dimensions, in. (mm)		
			L	F	E
SS-HPN-NS4-	1/4	1/4	1.47 (37.4)	0.56 (14.3)	0.25 (6.4)
SS-HPN-NS6-	3/8	3/8	1.52 (38.6)	0.69 (17.5)	0.31 (7.9)
SS-HPN-NS8-	1/2	1/2	1.95 (49.6)	0.87 (22.2)	0.38 (9.6)

Pipe Caps



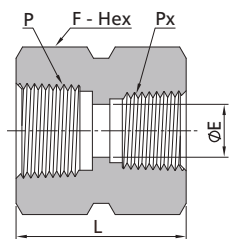
Female NPT Thread			
Basic Ordering Number	P-NPT Size	Dimensions, in. (mm)	
		L	F
SS-HPC-FNS4-	1/4	0.91 (23.1)	0.94 (23.8)
SS-HPC-FNS6-	3/8	1.03 (26.2)	1.13 (28.6)
SS-HPC-FNS8-	1/2	1.34 (34.0)	1.37 (34.9)

Pipe Plugs



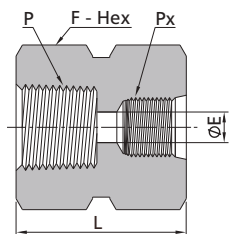
Male NPT Thread			
Basic Ordering Number	P-NPT Size	Dimensions, in. (mm)	
		L	F
SS-HPP-NS4-	1/4	0.87 (22.2)	0.56 (14.3)
SS-HPP-NS6-	3/8	0.93 (23.6)	0.69 (17.5)
SS-HPP-NS8-	1/2	1.16 (29.5)	0.87 (22.2)

Hex Couplings



Female NPT Thread

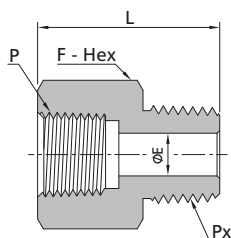
Basic Ordering Number	P-NPT Size	Px-NPT Size	Dimensions, in. (mm)		
			L	E	F
SS-HPG-FNS4-	1/4	1/4	1.32 (33.5)	0.41 (10.4)	0.94 (23.8)
SS-HPG-FNS6-	3/8	3/8	1.32 (33.5)	0.54 (13.8)	1.13 (28.6)
SS-HPG-FNS8-	1/2	1/2	1.72 (43.8)	0.67 (17.0)	1.37 (34.9)



Female NPT Thread to Female SAE/MS Straight Thread

Basic Ordering Number	P-NPT Size	Px-SAE/MS Thread Size	Dimensions, in. (mm)		
			L	E	F
SS-HPG-FNS4-US7-	1/4	7/16-20	1.36 (34.5)	0.18 (4.5)	0.94 (23.8)
SS-HPG-FNS8-US9-	1/2	9/16-18	1.32 (33.5)	0.30 (7.5)	1.38 (34.9)

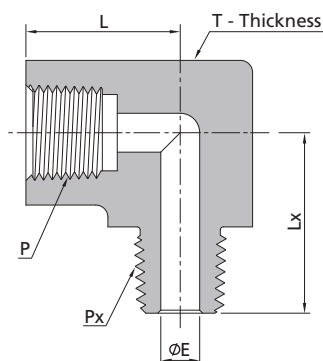
Adapters



Female NPT Thread to Male NPT Thread

Basic Ordering Number	P-NPT Size	Px-NPT Size	Dimensions, in. (mm)		
			L	E	F
SS-HPA-FNS4-NS4-	1/4	1/4	1.37 (34.9)	0.25 (6.4)	0.94 (23.8)
SS-HPA-FNS4-NS6-	1/4	3/8	1.37 (34.9)	0.31 (7.9)	0.94 (23.8)
SS-HPA-FNS6-NS4-	3/8	1/4	1.42 (36.0)	0.25 (6.4)	1.13 (28.6)
SS-HPA-FNS6-NS6-	3/8	3/8	1.42 (36.0)	0.31 (7.9)	1.13 (28.6)
SS-HPA-FNS6-NS8-	3/8	1/2	1.61 (41.0)	0.38 (9.6)	1.13 (28.6)
SS-HPA-FNS8-NS6-	1/2	3/8	1.72 (43.1)	0.31 (7.9)	1.37 (34.9)
SS-HPA-FNS8-NS8-	1/2	1/2	1.89 (48.0)	0.38 (9.6)	1.37 (34.9)

Street Elbows



Female NPT Thread to Male NPT Thread

Basic Ordering Number	P-NPT Size	Px-NPT Size	Dimensions, in. (mm)			
			L	E	Lx	T
SS-HPE-FNS4-NS4-	1/4	1/4	1.00 (25.4)	0.25 (6.4)	1.06 (27.0)	0.75 (19.1)
SS-HPE-FNS4-NS6-	1/4	3/8	1.00 (25.4)	0.31 (7.9)	1.06 (27.0)	0.75 (19.1)
SS-HPE-FNS6-NS6-	3/8	3/8	1.20 (30.6)	0.31 (7.9)	1.20 (30.6)	1.00 (25.4)
SS-HPE-FNS6-NS8-	3/8	1/2	1.20 (30.6)	0.38 (9.6)	1.38 (35.0)	1.00 (25.4)
SS-HPE-FNS8-NS8-	1/2	1/2	1.50 (38.1)	0.38 (9.6)	1.61 (40.8)	1.37 (34.9)

AMH Series Adapter Fittings

Features

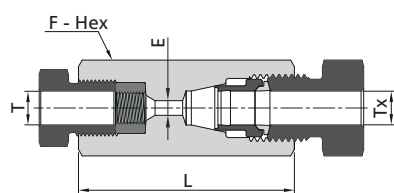
- Enhanced 316L stainless steel allows for reduced outside dimensions while maintaining the working pressure and flow capacity
- Rolled male thread provides higher strength and hardness
- When both equipped with FITOK fittings, the connection achieves a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s

Technical Data

Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5
Max. Working Pressure	Tube end: 20,000 psig (1,379 bar) NPT thread end: 15,000 psig (1,034 bar)
Working Temperature	-40~248 °F (-40~120 °C)

Ordering Information and Dimensions

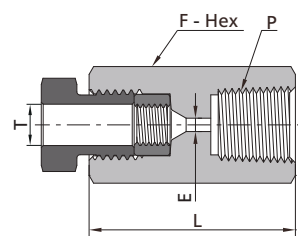
20M Series Medium Pressure Fittings to 20D Series Tube Fittings



20M Series Medium Pressure Fittings to 20D Series Tube Fittings

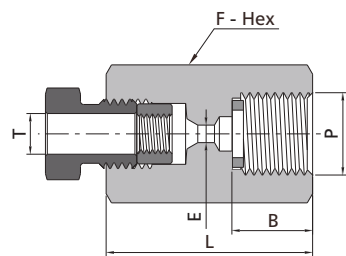
Ordering Number	T-Tube O.D. in.	Tx-Tube O.D. in.	Dimensions, in. (mm)		
			L	E	F
SS-FFC-MF4-DFF4-	1/4	1/4	1.67 (42.3)	0.11 (2.8)	0.63 (15.9)
SS-FFC-MF4-DFF6-	1/4	3/8	1.76 (44.7)	0.11 (2.8)	0.75 (19.1)
SS-FFC-MF6-DFF4-	3/8	1/4	1.85 (47.1)	0.19 (4.8)	0.75 (19.1)
SS-FFC-MF6-DFF6-	3/8	3/8	1.89 (47.9)	0.20 (5.2)	0.75 (19.1)
SS-FFC-MF6-DFF8-	3/8	1/2	2.06 (52.2)	0.20 (5.2)	1.00 (25.4)
SS-FFC-MF9-DFF6-	9/16	3/8	2.07 (52.6)	0.25 (6.4)	1.00 (25.4)
SS-FFC-MF9-DFF8-	9/16	1/2	2.24 (57.0)	0.31 (7.9)	1.00 (25.4)

20M Series Medium Pressure Fittings to Female NPT



20M Series Medium Pressure Fittings to Female NPT

Ordering Number	T-Tube O.D. in.	P-NPT Size	Dimensions, in. (mm)		
			L	E	F
SS-FFC-MF4-FNS4-	1/4	1/4	1.63 (41.3)	0.11 (2.8)	0.94 (23.8)
SS-FFC-MF4-FNS6-	1/4	3/8	1.63 (41.3)	0.11 (2.8)	1.13 (28.6)
SS-FFC-MF6-FNS4-	3/8	1/4	1.75 (44.5)	0.20 (5.1)	0.94 (23.8)
SS-FFC-MF6-FNS6-	3/8	3/8	1.81 (46.0)	0.20 (5.1)	1.13 (28.6)
SS-FFC-MF6-FNS8-	3/8	1/2	2.13 (54.0)	0.20 (5.1)	1.37 (34.9)
SS-FFC-MF9-FNS6-	9/16	3/8	2.00 (50.8)	0.31 (7.9)	1.13 (28.6)
SS-FFC-MF9-FNS8-	9/16	1/2	2.25 (57.2)	0.31 (7.9)	1.37 (34.9)



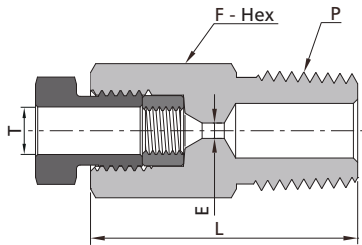
Adapt to EN 837-1/3 straight thread bore.

20M Series Medium Pressure Fittings to Female HRG^①

Ordering Number	T-Tube O.D. in.	P-HRG Size	Dimensions, in. (mm)			
			L	B	E	F
SS-FFC-MF4-HRG4-	1/4	1/4	1.30 (33.0)	0.51 (12.9)	0.11 (2.8)	0.75 (19.1)
SS-FFC-MF6-HRG4-	3/8	1/4	1.50 (38.0)	0.51 (12.9)	0.22 (5.5)	0.75 (19.1)
SS-FFC-MF9-HRG8-	9/16	1/2	1.97 (50.0)	0.74 (18.8)	0.28 (7.0)	1.06 (27.0)

① The HRG gasket includes a RG gasket at the seal female end.

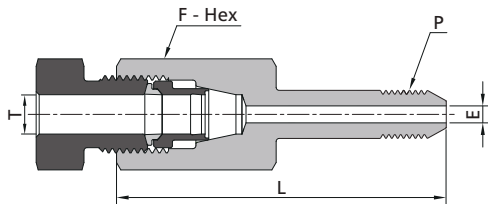
20M Series Medium Pressure Fittings to Male NPT



20M Series Medium Pressure Fittings to Male NPT

Ordering Number	T-Tube O.D. in.	P-NPT Size	Dimensions, in. (mm)		
			L	E	F
SS-FMA-MF4-NS4-	1/4	1/4	1.37 (34.9)	0.11 (2.8)	0.63 (15.9)
SS-FMA-MF4-NS6-	1/4	3/8	1.37 (34.9)	0.11 (2.8)	0.69 (17.5)
SS-FMA-MF6-NS4-	3/8	1/4	1.50 (38.1)	0.20 (5.2)	0.75 (19.1)
SS-FMA-MF6-NS6-	3/8	3/8	1.50 (38.1)	0.20 (5.2)	0.75 (19.1)
SS-FMA-MF6-NS8-	3/8	1/2	1.63 (41.3)	0.20 (5.2)	0.87 (22.2)
SS-FMA-MF9-NS6-	9/16	3/8	1.75 (44.5)	0.31 (7.9)	1.00 (25.4)
SS-FMA-MF9-NS8-	9/16	1/2	1.94 (49.2)	0.31 (7.9)	1.00 (25.4)

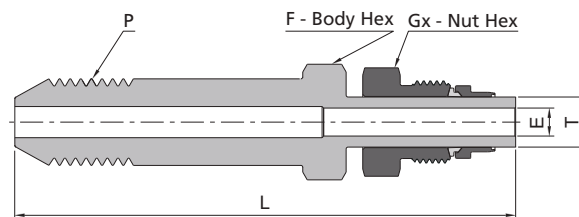
20D Series Tube Fittings to Medium Pressure Cone & Thread Tubing



20D Series Tube Fittings to Medium Pressure Cone & Thread Tubing

Ordering Number	T-Tube O.D. in.	P-Size	Dimensions, in. (mm)		
			L	E	F
SS-FMA-DFF4-MCT4-	1/4	1/4	1.98 (50.2)	0.11 (2.8)	0.63 (15.9)
SS-FMA-DFF4-MCT6-	1/4	3/8	2.28 (58.0)	0.19 (4.8)	0.63 (15.9)
SS-FMA-DFF6-MCT4-	3/8	1/4	2.10 (53.3)	0.11 (2.8)	0.75 (19.1)
SS-FMA-DFF6-MCT6-	3/8	3/8	2.35 (59.6)	0.20 (5.2)	0.75 (19.1)
SS-FMA-DFF6-MCT9-	3/8	9/16	2.51 (63.7)	0.25 (6.4)	0.75 (19.1)
SS-FMA-DFF8-MCT6-	1/2	3/8	2.50 (63.5)	0.20 (5.2)	1.00 (25.4)
SS-FMA-DFF8-MCT9-	1/2	9/16	2.74 (69.7)	0.31 (7.9)	1.00 (25.4)

Medium Pressure Cone & Thread Tubing to Split Male 20D Series Tube Fittings



Medium Pressure Cone & Thread Tubing to Split Male 20D Series Tube Fittings^①

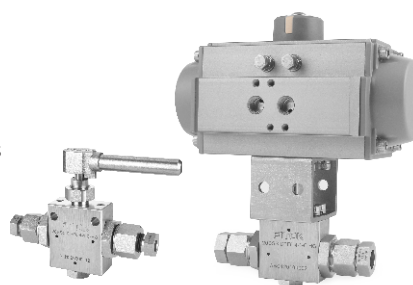
Ordering Number	T-Tube O.D. in.	P-Size	Dimensions, in. (mm)			
			L	E	F	Gx
SS-MMA-MCT4-DFT4-	1/4	1/4	2.70 (68.7)	0.11 (2.8)	0.63 (15.9)	0.63 (15.9)
SS-MMA-MCT6-DFT6-	3/8	3/8	3.15 (80.1)	0.20 (5.2)	0.75 (19.1)	0.75 (19.1)
SS-MMA-MCT9-DFT8-	1/2	9/16	3.65 (92.6)	0.28 (7.1)	1.00 (25.4)	0.94 (23.8)
SS-MMA-MCT12-DFT12-	3/4	3/4	5.98 (152.0)	0.44 (11.1)	1.50 (38.1)	1.38 (34.9)

① The tube stub end is preassembled with the nut and ferrules before ex-work.

20B Series Ball Valves

Features

- Spring-loaded mechanism offers a consistent and reliable sealing force
- XM-19 stem for higher strength and enhanced resistance to hydrogen embrittlement
- Seat designed with Vespel improves flush resistance and withstands high temperatures
- EC-79 compliant EPDM O-ring for excellent low-temperature performance and implosion resistance
- Pneumatic actuator optional
- Proportional sampling helium leak tested to a leak rate of $\leq 2 \times 10^{-6}$ Ncm³/s
- Each valve is tested for internal and external leakage using a helium-nitrogen gas mixture at 10,150 psig (700 bar) before shipment

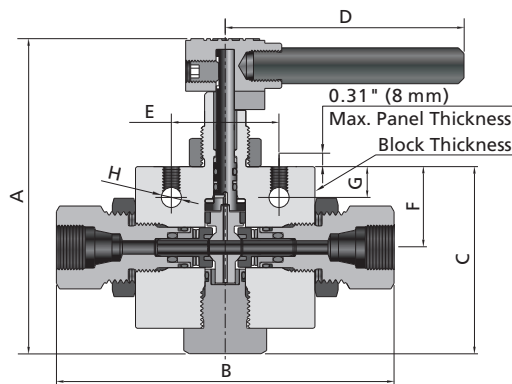


Technical Data

Max. Working Pressure	20,000 psig (1,379 bar)
Working Temperature	-40~185 °F (-40~85 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

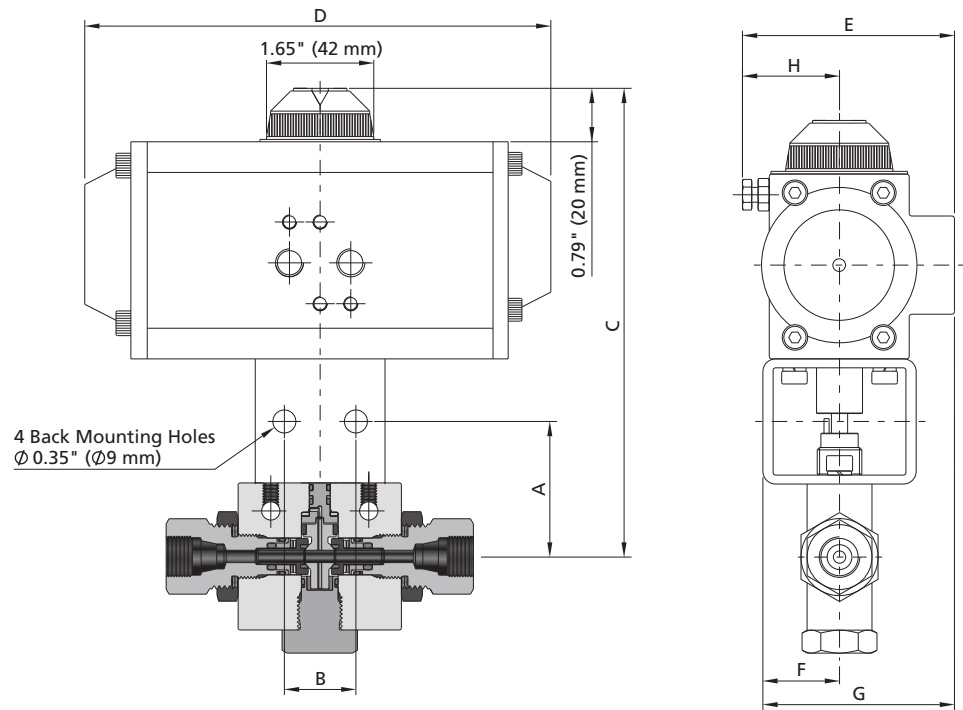
Ordering Information and Dimensions

Manual



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)								Block Thickness
					A	B	C	D	E	F	G	H	
20BSS-DFF4-4-1-	20D Series Tube Fittings	1/4"	0.19 (4.8)	1.05	4.39 (111.5)	4.70 (119.5) 5.00 (126.9)	2.60 (66.2)	3.33 (84.5)	1.50 (38.1)	1.13 (28.6)	0.43 (10.9)	0.28 (7.1)	1.00 (25.4)
20BSS-DFF6-4-1-		3/8"											
20BSS-DFF8-4-1-		1/2"											

Pneumatic Actuated



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)							
					A	B	C	D	E	F	G	H
20BSS-DFF4-4-1-O-	20D Series Tube Fittings	1/4"	0.19 (4.8)	1.05	2.09 (53.1)	1.10 (28)	7.19 (182.6)	6.04 (153.5)	3.33 (84.5)	1.18 (30)	3.09 (78.5)	1.42 (36)
20BSS-DFF6-4-1-C-		3/8"										
20BSS-DFF8-4-1-D-		1/2"										

Note: "-O", "-C", "-D" are designators for pneumatic actuator
 -O: 90° normally open pneumatic actuator;
 -C: 90° normally closed pneumatic actuator;
 -D: 90° double acting pneumatic actuator. .

20N Series Needle Valves

Features

- Two-piece stem design prevents abrasion between the stem tip and seat and reduces wear between the packing and stem
- XM-19 stem for higher strength and enhanced resistance to hydrogen embrittlement
- Stem tip features a specially treated surface that ensures excellent sealing performance
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6} \text{ Ncm}^3/\text{s}$
- Each valve is tested for internal and external leakage using a helium-nitrogen gas mixture at 10,150 psig (700 bar) before shipment

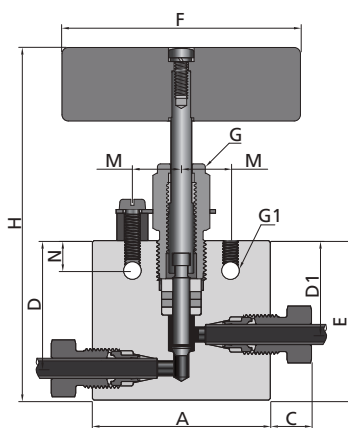


Technical Data

Needle Valve	
Max. Working Pressure	20,000 psig (1,379 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5
Packing Material	PTFE

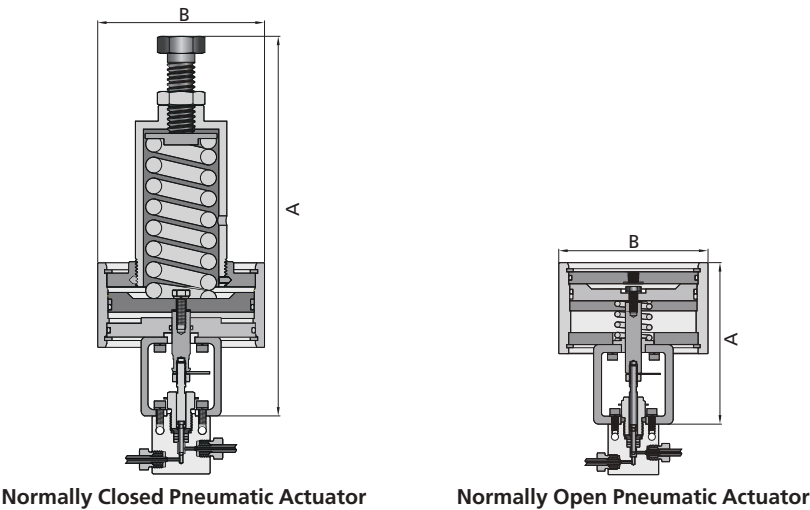
Ordering Information and Dimensions

Manual



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)											
					A	C	D	D1	E	F	G	G1	H	M	N	Block Thickness
20NSS-DFF4-1-	20D Series Tube Fittings	1/4"	0.19 (4.8)	0.65	2.33 (59.2)	0.52 (13.3)	1.62 (41.2)	1.19 (30.2)	2.00 (50.8)	3.00 (76.2)	0.75 (19.1)	0.22 (5.6)	4.90 (124.5)	0.62 (15.8)	0.38 (9.7)	0.75 (19.1)
20NSS-DFF6-1-		3/8"	0.25 (6.4)	0.95	2.27 (57.6)	0.54 (13.6)	1.62 (41.2)	1.19 (30.2)	2.00 (50.8)	3.00 (76.2)	0.75 (19.1)	0.22 (5.6)	4.97 (126.3)	0.62 (15.8)	0.38 (9.7)	0.75 (19.1)
20NSS-DFF8-1-		1/2"	0.37 (9.5)	1.90	2.86 (72.7)	0.60 (15.3)	2.37 (60.3)	1.75 (44.5)	2.88 (73.2)	4.00 (101.6)	1.00 (25.4)	0.34 (8.6)	6.21 (157.7)	0.69 (17.5)	0.50 (12.7)	1.00 (25.4)

Pneumatic Actuated



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)	
					A	B
20NSS-DFF4-1-C-	20D Series Tube Fittings	1/4 "	0.19 (4.8)	0.65	13.08 (332.3)	5.75 (146.0)
20NSS-DFF6-1-O-		3/8 "	0.25 (6.4)	0.95	5.94 (151.0)	5.75 (146.0)
20NSS-DFF8-1-C-		1/2 "	0.37 (9.5)	1.90	16.24 (412.5)	6.54 (166.0)

Note: "-C", "-O" are designators for pneumatic actuator
-C: normally closed pneumatic actuator;
-O: normally open pneumatic actuator.

20C Series Check Valves

Features

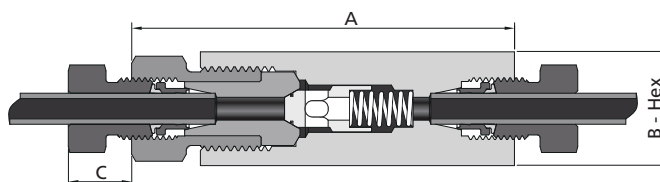
- ◎ EC-79 compliant EPDM O-ring for excellent low-temperature performance and implosion resistance
- ◎ Mountable in any direction
- ◎ Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s
- ◎ Each valve is tested for internal and external leakage using a helium-nitrogen gas mixture at 10,150 psig (700 bar) before shipment



Technical Data

Max. Working Pressure	20,000 psig (1,379 bar)
Cracking Pressure	14~26 psig (0.97~1.79 bar)
Working Temperature	-40~185 °F (-40~85 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

Ordering Information and Dimensions



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)		
					A	B	C
20CSS-DFF4-	20D Series Tube Fittings	1/4"	0.19 (4.9)	0.63	3.35 (85.0)	0.81 (20.6)	0.52 (13.3)
20CSS-DFF6-		3/8"	0.25 (6.4)	1.70	3.72 (94.6)	1.00 (25.4)	0.53 (13.5)
20CSS-DFF8-		1/2"	0.36 (9.12)	3.40	4.41 (112.0)	1.38 (35.1)	0.60 (15.3)

20CG Series Check Valves

Features

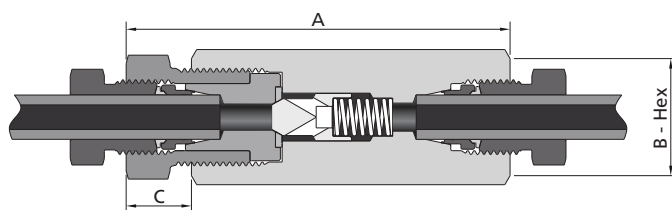
- ◎ PEEK seat offers exceptional wear resistance and excellent hydrogen compatibility
- ◎ Metal cone to PEEK seating design ensures reliable performance under high-pressure and high-flow conditions, making it particularly suitable for hydrogen fueling applications
- ◎ Mountable in any direction
- ◎ Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s
- ◎ Each valve is tested for internal and external leakage using a helium-nitrogen gas mixture at 10,150 psig (700 bar) before shipment



Technical Data

Max. Working Pressure	20,000 psig (1,379 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

Ordering Information and Dimensions



Ordering Number	Connection Type and Size		Orifice in. (mm)	Cv	Dimensions, in. (mm)		
					A	B	C
20CGSS-DFF4-	20D Series Tube Fittings	1/4"	0.19 (4.9)	0.63	3.35 (85.0)	0.81 (20.6)	0.52 (13.3)
20CGSS-DFF6-		3/8"	0.25 (6.4)	1.70	3.72 (94.6)	1.00 (25.4)	0.53 (13.5)
20CGSS-DFF8-		1/2"	0.33 (8.5)	3.40	4.41 (112.0)	1.38 (35.1)	0.60 (15.3)
20CGSS-MF4-	20M Series Medium Pressure Fittings	1/4"	0.13 (3.2)	0.28	2.94 (74.7)	0.81 (20.6)	0.38 (9.7)
20CGSS-MF6-		3/8"	0.22 (5.5)	0.84	3.12 (79.3)	1.00 (25.4)	0.44 (11.2)
20CGSS-MF9-		9/16"	0.36 (9.1)	2.30	4.18 (106.2)	1.38 (35.1)	0.55 (14.0)

HSR Series Relief Valves

Features

- Optional set pressure ranges, with factory pre-setting available to meet specific requirements
- Mountable in any direction
- Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6}$ Ncm³/s
- Each valve is performance tested for set pressure and resealing pressure before shipment



Technical Data

Max. Working Pressure	20,000 psig (1,379 bar)
Max. Allowable Back Pressure	500 psig (34.5 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

Note: The system's maximum working pressure should not exceed 90% of the relief valve's set pressure.

Set Pressure and Resealing Pressure

Set pressure: the upstream pressure at which the valve opens and the indication of flow occurs.

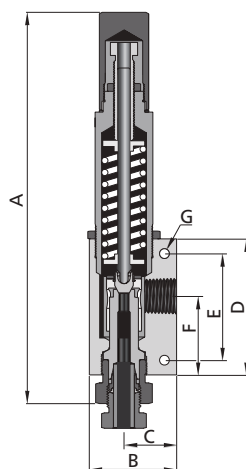
Set pressure of each valve after initial relief fluctuates within $\pm 5\%$ of the initial set pressure.

For valves not opened for a period of time, the set pressure may be higher.

Resealing pressure: the upstream pressure at which the valve is fully closed as a result of a drop of upstream pressure after the valve opens. Resealing pressure is always lower than set pressure.

Set pressure and resealing pressure may be affected by factors such as the type of media, operating temperatures, and the frequency of operation.

Ordering Information and Dimensions



Ordering Number	Connection Type and Size				Orifice in. (mm)	Cv	Set Pressure psig (bar)	Dimensions, in.(mm)						
	Inlet		Outlet					A	B	C	D	E	F	G
HSRSS-DFF8-FNS12-1-	20D Series Tube Fittings	1/2"	Female NPT	3/4	0.31 (7.9)	1.2	1,500~5,000 (103~345)	9.46 (240.4)	2.00 (50.8)	1.19 (30.2)	3.25 (82.6)	2.25 (57.1)	1.94 (49.3)	0.28 (7.2)
HSRSS-DFF8-FNS12-2-					0.25 (6.4)	0.8	5,000~10,000 (345~690)							
HSRSS-DFF8-FNS12-3-					0.16 (4.0)	0.3	10,000~20,000 (690~1 370)							

Note: G is the diameter of mounting holes.

20FC Series Filters

Features

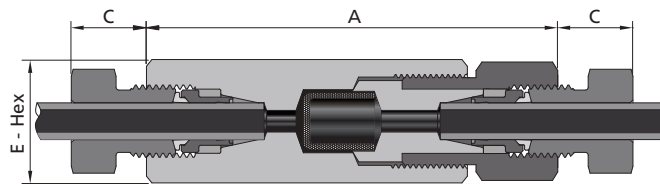
- ⦿ Cup design offers approximately six times the effective filter area of disc-type units
- ⦿ Easy to replace filter element
- ⦿ Pressure differential less than 1,000 psig (69 bar) in a flowing condition
- ⦿ 5 μm element nominal pore size as standard
- ⦿ Proportional sampling helium leak tested to a leak rate of $\leq 1 \times 10^{-6} \text{ Ncm}^3/\text{s}$
- ⦿ Each valve is tested for external leakage using a helium-nitrogen gas mixture at 10,150 psig (700 bar) before shipment



Technical Data

Max. Working Pressure	20,000 psig (1,379 bar)
Working Temperature	-40~248 °F (-40~120 °C)
Body Material	FITOK Tailor-Made 316/316L SS, Ni _{eq} % ≥ 28.5

Ordering Information and Dimensions



Ordering Number	Connection Type and Size		Orifice in. (mm)	Nominal Pore Size μm	Effective Filter Element Area in. ² (mm ²)	Dimensions, in. (mm)		
						A	C	E
20FCSS-DFF4-5-	20D Series Tube Fittings	1/4"	0.19 (4.8)	5	0.81 (522.6)	3.34 (84.8)	0.52 (13.3)	0.81 (20.6)
20FCSS-DFF6-5-		3/8"	0.31 (7.9)		0.81 (522.6)	3.51 (89.2)	0.54 (13.6)	1.00 (25.4)
20FCSS-DFF8-5-		1/2"	0.44 (11.1)		1.53 (987.1)	4.30 (109.2)	0.60 (15.3)	1.38 (35.0)

T20D Series Tubing

Features

- FITOK Enhanced-316/316L stainless steel tubing features Ni, Cr, and Mo content near the upper limits of ASTM A269 and a Ni_{eq} of no less than 28.5%, providing better resistance to hydrogen embrittlement
- Stricter dimensional tolerances than required by ASTM A269
- Working temperature: -40 to 248 °F (-40 to 120 °C)
- The best match for T20D series tubing is 20D series tube fittings
- Standard lengths: 10 ft, 20 ft, 1 m, 2 m, 3 m and 6 m
- Tube cutting, tube end processing, ferrule presetting, and pipeline system installation and testing services are available based on customer needs



Materials

UNS	Grade	FITOK Designator	Composition %			
			C	Cr	Ni	Mo
Enhanced-S31600/S31603	Enhanced-316/316L	SH	≤0.030	17-18	12-14	2.6-3.0

Mechanical Properties

UNS	Grade	Yield Strength ksi (MPa)	Tensile Strength ksi (MPa)	Elongation %	Hardness
Enhanced-S31600/S31603	Enhanced-316/316L	75-110 (517-758)	105-140 (724-965)	≥25	≤26 HRC

Dimensional Tolerance

Tube O.D. in.	O.D. Tolerance in. (mm)	Wall Thickness Tolerance %
1/4	±0.005 (0.13)	±10
3/8		
1/2		
3/4		
1		

Ordering Information

Ordering Number ^①		Tube O.D. in.	Wall Thickness in.	Working Pressure psig (bar)
SH-T20D-4-065-20F	SH-T20D-4-065-6M	1/4	0.065	20,000 (1,379)
SH-T20D-6-083-20F	SH-T20D-6-083-6M	3/8	0.083	
SH-T20D-8-109-20F	SH-T20D-8-109-6M	1/2	0.109	
SH-T20D-12-165-20F	SH-T20D-12-165-6M	3/4	0.165	
SH-T20D-16-172-20F	SH-T20D-16-172-6M	1	0.172	17,800 (1,220)

① In the ordering number, "6M" designator refers to 6 m tubing length, "20F" designator refers to 20 ft tubing length.

T20M Series Tubing

Features

- FITOK Enhanced-316/316L stainless steel tubing features Ni, Cr, and Mo content near the upper limits of ASTM A269 and a Ni_{eq} of no less than 28.5%, providing better resistance to hydrogen embrittlement
- ASME B1.1 compliant dimensional tolerances
- Working temperature: -40 to 248 °F (-40 to 120 °C)
- The best match for T20M series tubing is 20M series medium pressure fittings
- Standard lengths: 10 ft, 20 ft, 1 m, 2 m, 3 m and 6 m
- Tube cutting, cone and thread processing, tube bending, and pipeline system installation and testing services are available based on customer needs



Materials

UNS	Grade	FITOK Designator	Composition %			
			C	Cr	Ni	Mo
Enhanced-S31600/S31603	Enhanced-316/316L	SH	≤0.030	17-18	12-14	2.6-3.0

Mechanical Properties

UNS	Grade	Yield Strength ksi (MPa)	Tensile Strength ksi (MPa)	Elongation %	Hardness
Enhanced-S31600/S31603	Enhanced-316/316L	87-110 (599-758)	105-140 (729-965)	≥25	≥98 HRB

Dimensional Tolerance

Tube O.D. in.	O.D. Tolerance in. (mm)	Tube I.D. in.	I.D. Tolerance in. (mm)
1/4	-0.002/-0.01 (-0.05/-0.26)	0.109	0/-0.005 (0/-0.13)
3/8		0.203	
9/16		0.312	
3/4		0.438	+/-0.005 (+/-0.13)
1		0.562	

Ordering Information

Ordering Number ^①		Tube O.D. in.	Tube I.D. in.	Working Pressure psig (bar)
SH-T20M-4-20F	SH-T20M-4-6M	1/4	0.109	20,000 (1,379)
SH-T20M-6-20F	SH-T20M-6-6M	3/8	0.203	
SH-T20M-9-20F	SH-T20M-9-6M	9/16	0.312	
SH-T20M-12-20F	SH-T20M-12-6M	3/4	0.438	
SH-T20M-16-20F	SH-T20M-16-6M	1	0.562	

① In the ordering number, "6M" designator refers to 6 m tubing length, "20F" designator refers to 20 ft tubing length.

Coned and Threaded Nipples



Ordering Number ^①	Tube O.D. in.	Tube I.D. in.	Length L ^② in. (mm)
SH-T20M-4CT-3N	1/4	0.109	3.00 (76.2)
SH-T20M-4CT-6N			6.00 (152.4)
SH-T20M-4CT-12N			12.00 (304.8)
SH-T20M-6CT-3N	3/8	0.203	3.00 (76.2)
SH-T20M-6CT-6N			6.00 (152.4)
SH-T20M-6CT-12N			12.00 (304.8)
SH-T20M-9CT-4N	9/16	0.312	4.00 (101.6)
SH-T20M-9CT-8N			8.00 (203.2)
SH-T20M-9CT-12N			12.00 (304.8)
SH-T20M-12CT-4N	3/4	0.438	4.00 (101.6)
SH-T20M-12CT-8N			8.00 (203.2)
SH-T20M-12CT-12N			12.00 (304.8)
SH-T20M-16CT-6N	1	0.562	6.00 (152.4)
SH-T20M-16CT-8N			8.00 (203.2)
SH-T20M-16CT-12N			12.00 (304.8)

① In ordering number, "N" designator refers to the unit of length in inches.

② Nipples in customized length available upon request.

Technical Information

Differences between T20D and T20M Series Medium Pressure Tubing

For 20D series tube fittings, FITOK provides customers with T20D and T20M series tubing for connection. Among them, 20D series tube fittings best match with T20D series tubing, which is recommended. Key differences between FITOK T20D and T20M series tubing are outlined in the table below.

Performances		
Type	T20D Series	T20M Series
Manufacturing Process	Cold-Drawn 1/8-Hard	Cold-Drawn Hard
Max. Working Pressure, psig (MPa)	20,000 (138)	
Yield Strength, ksi	75-110	87-110
Tensile Strength, ksi	105-140	
Hardness	≤26 HRC	≥98 HRB
Elongation, %	≥25	

Dimensions				
	T20D Series		T20M Series	
Dimension and Tolerance Standard	ASTM A269		ASME B1.1	
Tube O.D. in.	O.D. Tolerance in. (mm)	Wall Thickness in.	O.D. Tolerance in. (mm)	Tube I.D. in.
1/4	+/-0.005 (+/-0.13)	0.065	-0.002, -0.007 (-0.05, -0.17)	0.109
3/8		0.083	-0.005, -0.01 (-0.13, -0.25)	0.203
1/2		0.109	-	-
9/16		-	-0.005, -0.01 (-0.13, -0.25)	0.312
3/4		0.165		0.438
1		0.172		0.562

Assembly-by-Torque Instructions for 6D and 20D Series Tube Fittings

Assembly-by-Torque Instructions for 6D Series Tube Fittings

Scope

These installation instructions apply only to 6D series tube fittings with "-HG", "-EC79", or "-HGV" suffix in the part number.

Matching Tubing

Tubing Type	Recommended Index
FITOK TMP/TCT Series Tubing	Recommended
ASTM A269/A213 Tubing from Other Brands	Acceptable

Initial Installation

1. Loosen the nut at finger-tight position by 1/4 turns.
2. Insert the tube into the tube fitting and make sure the tube rests against the port shoulder as shown in Fig. 1.
3. Finger-tighten the nut.
4. Secure the fitting body firmly and tighten the nut with a torque wrench until the torque reaches the values specified in Table 1 as shown in Fig. 2.

Table 1			
Tube O.D., in	Tube Wall Thickness, in	Initial Assembly Torque, ft·lb (N·m)	Reassembly Torque, ft·lb (N·m)
1/4	0.035	11.8±0.4 (16±0.5)	10.3±0.4 (14±0.5)
	0.049	13.3±0.4 (18±0.5)	11.4±0.4 (15.5±0.5)
3/8	0.049	25.8±0.7 (35±1)	19.9±0.7 (27±1)
	0.065	28±0.7 (38±1)	20.7±0.7 (28±1)
1/2	0.049	29.5±0.7 (40±1)	22.9±0.7 (31±1)
	0.065	33.2±0.7 (45±1)	25.8±0.7 (35±1)
	0.083	36.9±0.7 (50±1)	28±0.7 (38±1)
Tube O.D., mm	Tube Wall Thickness, mm	Initial Assembly Torque, ft·lb (N·m)	Reassembly Torque, ft·lb (N·m)
6	1.0	9.2±0.4 (12.5±0.5)	7.7±0.7 (10.5±1)
8	1.0	17.7±0.7 (24±1)	15.5±0.7 (21±1)
	1.2	19.2±0.7 (26±1)	15.5±0.7 (21±1)
10	1.0	24.3±0.7 (33±1)	19.2±0.7 (26±1)
	1.5	30.2±0.7 (41±1)	22.9±0.7 (31±1)
12	1.5	31±0.7 (42±1)	25.1±0.7 (34±1)
	2.0	33.9±0.7 (46±1)	27.3±0.7 (37±1)



Fig. 1

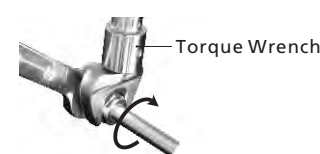


Fig. 2



Fig. 3

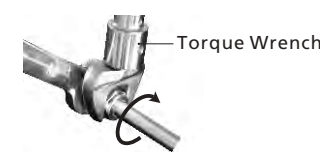


Fig. 4

Reassembly Installation

1. Insert the tube assembled with ferrules into the body until the front ferrule rests against the body of the fitting as shown in Fig. 3.
2. Secure the body of the fitting firmly and tighten the nut with a torque wrench until the torque reaches the values specified in Table 1 as shown in Fig. 4.

Notes

1. Please be noted that the torque wrench shall be perpendicular to the axis of tube when using it.
2. Make sure the tube is in relaxed condition during installation. Do not insert a tilted tube into the body.
3. Ensure the tube end is smooth, straight, free of burrs, and the tube surface is free of defects, such as dents, scratches or protrusion.
4. For bent tubing, ensure sufficient straight length is reserved at both ends for proper tube fitting installation.
5. Do not rotate the fitting body, instead, secure the fitting body and turn the nut.
6. Do not install or tighten the fitting when there is pressure in the system.
7. Do not discharge the system by loosening fitting nut or tube cap.

Assembly-by-Torque Instructions for 20D Series Tube Fittings

Scope

These installation instructions apply only to 20D series tube fittings with "-HG", "-EC79", or "-HGV" suffix in the part number.

Matching Tubing

FITOK T20D series tubing.

T20M series tubing can only be assembled by turns. Refer to Matching Tubing and Installation Method on page 36 for details.

Summary of Installation Method and Torque

Table 1					
Fitting Size	Manual Assembly-by-Torque		Assembly-by-Torque Using Presetting Tool		
	Initial Assembly Torque, ft-lb (N·m)	Reassembly Torque, ft-lb (N·m)	Initial Installation		Reassembly Torque, ft-lb (N·m)
			Pressure for Presetting Using Presetting Tool, psig (MPa)	Initial Assembly Torque after Presetting, ft-lb (N·m)	
1/4"	14.8±0.7 (20±1)	9.6±0.7 (13±1)	<i>1020±150 (7±1)</i>	<i>11.1±0.7 (15±1)</i>	<i>11.1±0.7 (15±1)</i>
3/8"	51.6±1.8 (70±2.5)	25.8±1.5 (35±2)	<i>1740±150 (12±1)</i>	<i>19.9±1.1 (27±1.5)</i>	<i>19.9±1.1 (27±1.5)</i>
1/2"	<i>81.1±3 (110±4)</i>	<i>51.6±2.2 (70±3)</i>	2030±150 (14±1)	19.9±1.1 (27±1.5)	19.9±1.1 (27±1.5)
3/4"	N/A	N/A	4930±150 (34±1)	73.8±2.2 (100±3)	73.8±2.2 (100±3)
1"	N/A	N/A	6680±150 (46±1)	162.3±3.7 (220±5)	162.3±3.7 (220±5)

Installation programs and torque values displayed in italics and gray font are acceptable, but not recommended.

Manual Installation

Initial Installation

Install the ferrule nut and ferrules onto the tube in a fixed sequence and orientation as shown in Fig. 1. Insert the tube into the fitting body or valve body, ensuring the tube rests against the port shoulder, and finger-tighten the ferrule nut. Secure the fitting body or valve body, and tighten the ferrule nut with a torque wrench to the specified torque in Table 1.

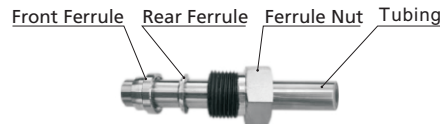


Fig. 1 Orientation of Nut and Ferrule

Reassembly Installation

Connect the tube end to the fitting body or valve body and finger-tighten the ferrule nut. Secure the fitting body or valve body, and tighten the ferrule nut with a torque wrench to the specified torque in Table 1.

Presetting and Installation Using Hydraulic Presetting Tool

Presetting Using Hydraulic Presetting Tool

1. Tools

1.1 Installation tool is shown in Fig. 2. Please select appropriate die head and torque wrench according to tube O.D.

1.2 As shown in Fig. 3, turn the locking handle counterclockwise to ensure it is fully open.

1.3 Finger-tighten the die head after screwing it clockwise into the presetting body, and then use the die head wrench to tighten the die head until it is flush with the presetting body. Finger-tighten the locking handle clockwise and make sure the die head is firmly secured as shown in Fig. 4.

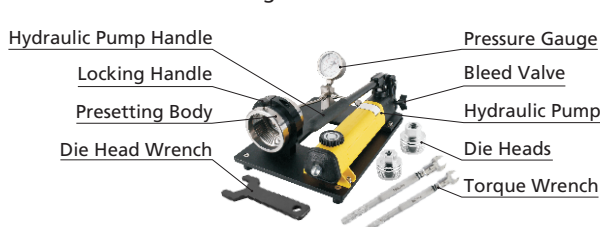


Fig. 2 Installation Tool



Fig. 3 Unscrew Locking Handle

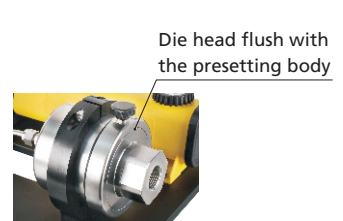


Fig. 4 Die Head Installation

2. Presetting

- 2.1 As shown in Fig. 1, install the ferrule nut, rear ferrule, and front ferrule onto the tube in the correct orientation and sequence.
 - 2.2 Insert the tube end into the die head until the tube rests firmly against the step in the die head. Finger-tighten the ferrule nut as shown in Fig. 5.
 - 2.3 Close the bleed valve as shown in Fig. 6.
 - 2.4 Turn the hydraulic pump handle until the pressure gauge indicates the corresponding pressure value shown in Table 1, and hold for 30 seconds, during which the pressure may drop slightly, but do not pressurize again as shown in Fig. 7.
 - 2.5 Open the bleed valve. Unscrew the ferrule nut counterclockwise and take the preset tube end off as shown in Fig. 8. As the tube may deform as a result of being pressed during the tube presetting, you may remove the tube by slightly rocking it. Exercise care not to rotate the tube.
- * If the hydraulic pump fails to build pressure: a. Check whether the bleed valve is closed. b. Check the oil level in the pump, as the pump doesn't work with a low oil level.
- * Operate hydraulic pump only during presetting. Otherwise, die head may be damaged.



Fig. 5 Finger-Tight Tube End Presetting



Fig. 6 Close Bleed Valve



Fig. 7 Pressurize to the Pressure Specified in Table 1



Fig. 8 Remove Preset Tube End

3. Examination of Preset Products

- 3.1 The threads and cones of the ferrule nut are lubricated to lower the torque during installation. The lubricant is likely to be scratched off in the process of thread screwing in. This is normal and can be purged clean.
- 3.2 After presetting, it is normal to find some types of rear ferrules rotatable along the axis of the tube. However, if you find the rear ferrule movable along the axis of the tube, or the front ferrule movable or rotatable along the axis of the tube, the presetting is unsatisfactory.

Initial Installation

Screw the preset tube end into the fitting body or valve body, and finger-tighten the ferrule nut. Secure the fitting body or valve body, use a torque wrench to tighten the ferrule nut to the specified torque in Table 1.

Reassembly Installation

Screw the tube end into the fitting body or valve body, and finger-tighten the ferrule nut. Then secure the fitting body or valve body, and use a torque wrench to tighten the ferrule nut to the specified torque in Table 1.

Notes

1. Please be noted that the torque wrench shall be perpendicular to the axis of tube when using it.
2. Make sure the tube is in relaxed condition during installation. Do not insert a tilted tube into the body.
3. Ensure the tube end is smooth, straight, free of burrs, and the tube surface is free of defects, such as dents, scratches or protrusion.
4. For bent tubing, ensure sufficient straight length is reserved at both ends for proper tube fitting installation.
5. Do not rotate the fitting body, instead, secure the fitting body and turn the nut.
6. Do not install or tighten the fitting when there is pressure in the system.
7. Do not discharge the system by loosening fitting nut or tube cap.

Assembly-by-Turns Instructions for 6D and 20D Series Tube Fittings

Refer to FITOK Full Technical Catalog for General Instrumentation for Assembly-by-Turns Instructions for 6D Tube Fittings.
Refer to FITOK Full Technical Catalog for Medium and High Pressure for Assembly-by-Turns Instructions for 20D Tube Fittings.

