General Piston Regulators RPGC Series

Introduction

RPGC Series General Piston Regulators feature a single-stage pressure reduction design with a piston sensing mechanism that is more resistant to damage caused by pressure spikes and offers a broad outlet pressure range. With eight port configuration options, these regulators accommodate a variety of gas and liquid applications.

Features

- © Built-in 40 μm inlet filter for cleanliness and extended service life.
- Optional self-venting feature.
- The bonnet includes a captured vent port, allowing media to be vented to a designated location in the event of accidental O-ring failure.

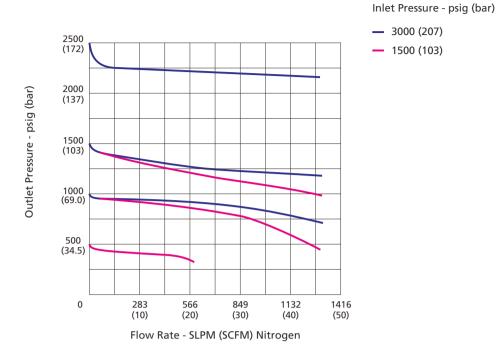
Technical Data

| Port Size | | 1/4", 3/8", 6 mm or 8 mm | | | |
|---------------------------------------|--|-----------------------------|------------------------------|---|--|
| Max. Working Pressure | | | | 6000 psig (414 bar) | |
| | | 0 ~ 250 psig (0 ~ 17.2 bar) | | | |
| | | 0 ~ 500 psig (0 ~ 34.5 bar) | | | |
| Outlet Bressu | ua Damara | 0 ~ 750 psig (0 ~ 51.7 bar) | | | |
| Outlet Pressure Range | | | 0 ~ 1000 psig (0 ~ 69.0 bar) | | |
| | | | | 0 ~ 1500 psig (0 ~ 103 bar) | |
| | | | | 0 ~ 2500 psig (0 ~ 172 bar) | |
| Flow Coefficient (Cv) | | -self-venting | 0.06 | | |
| | | elf-venting 0.1 | | | |
| FKM | | | FKM | -4 ~ 165 °F (-20 ~ 74 °C) | |
| Working Temperature FFKM | | 1.4 ~ 165 °F (-17 ~ 74 °C) | | | |
| SPE (Supply Pressure Effect) | Max. Outlet Pressure: 250, 500 psig | | | 1.3 psig per 100 psig source pressure change | |
| | Max. Outlet Pressure: 750, 1000 psig | | | 1.9 psig per 100 psig source pressure change | |
| | Max. Outlet Pressure: 1500, 2000 psig | | | 4.5 psig per 100 psig source pressure change | |
| Leak Rate | | External | Bubble tight | | |
| | | Internal | Bubble tight | | |





Flow Data

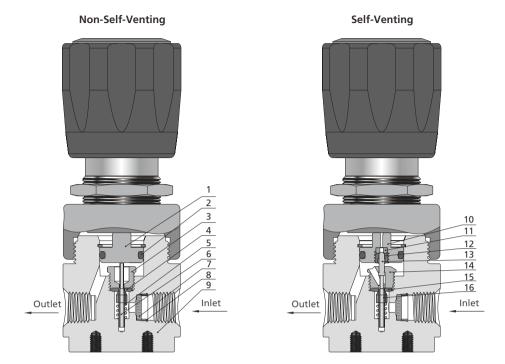


Process Specification

| Process Specification Item | Special Cleaning and Packaging Process (FC-02) | |
|----------------------------------|---|--|
| Material | 316L SS, Brass (Nickle-Plated) | |
| Wetted Surface Roughness | Ra 32 µin. (0.8 µm) | |
| Polishing Process | Machine Finished | |
| Assembly Environment | In specially cleaned areas | |
| Packaging | Double bagged | |



Major Materials of Construction

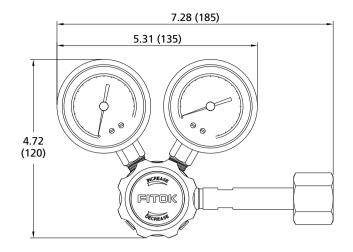


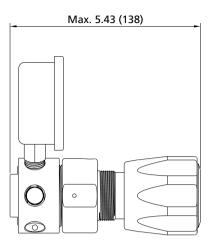
| Item | Component | Material/Specification |
|------|--------------------|--|
| 1 | Piston | 316L SS/ASTM A276 |
| 2 | O-Ring | FKM or FFKM |
| 3 | Seat Retainer | 316L SS/ASTM A479 |
| 4 | Seat | PCTFE/ASTM D1430 |
| 5 | Poppet Spring | Alloy |
| 6 | Lift Poppet | Alloy C-276/ASTM B574 |
| 7 | Filter | 316L SS |
| 8 | Retaining Ring | PTFE/ASTM D1710 |
| 9 | Body | 316L SS/ASTM A479 or Brass (Nickle-Plated) |
| 10 | Vent Piston | 316L SS/ASTM A479 |
| 11 | Vent Seat | PEEK |
| 12 | Vent Bushing | 316L SS/ASTM A479 |
| 13 | Vent Rod | Alloy C-276/ASTM B574 |
| 14 | Vent Seat Retainer | 316L SS/ASTM A479 |
| 15 | Seat | PEEK |
| 16 | Vent Poppet | Alloy C-276/ASTM B574 |

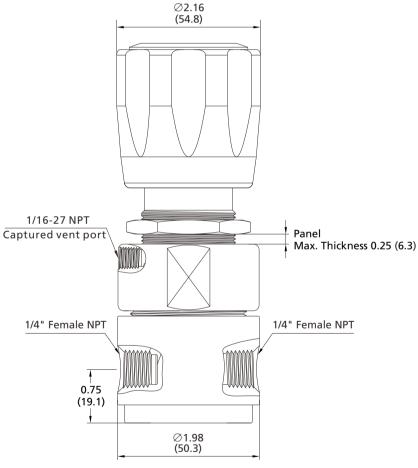


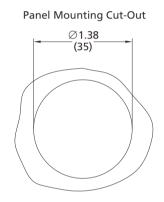
Dimensions

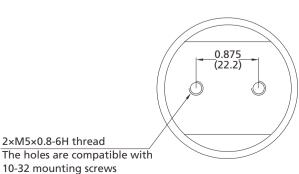
Dimensions, in inches (millimeters), are for reference only.

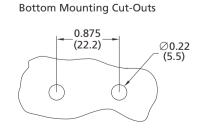






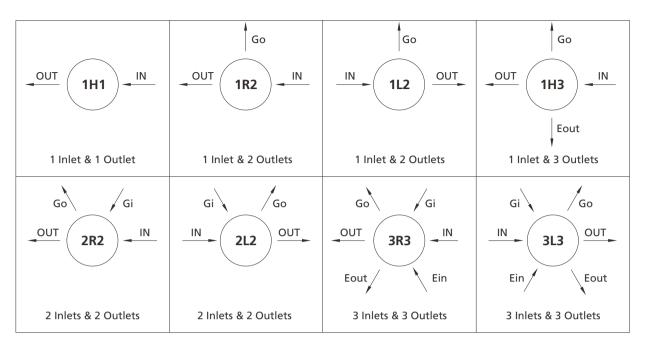








Porting Configurations



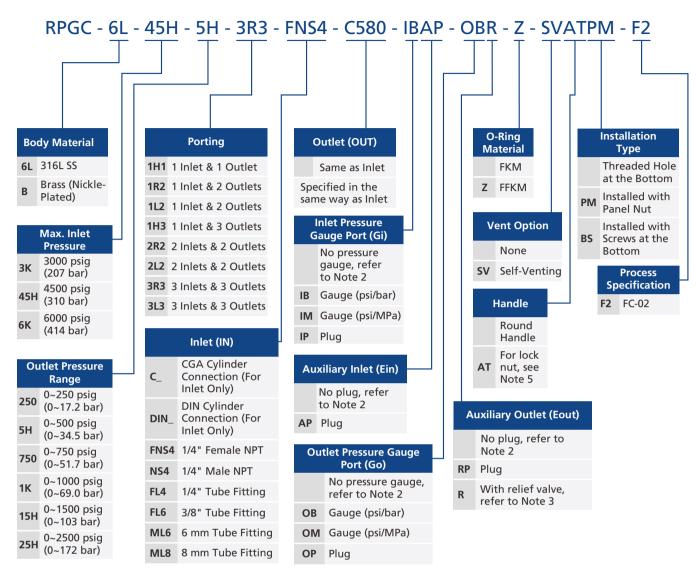
Porting Configuration Symbol

| IN | OUT | Gi | Go | Ein | Eout |
|-------|--------|---------------------------|----------------------------|-----------------|------------------|
| Inlet | Outlet | Inlet Pressure Gauge Port | Outlet Pressure Gauge Port | Auxiliary Inlet | Auxiliary Outlet |

Notes:

- 1. IN and OUT are the inlet and outlet ports for connecting the valve to the system. Ports other than IN and OUT should not be used for system connections.
- 2. Porting configuration is viewed from the top.

Ordering Number Description



Notes:

- 1. "Ordering Number Description" is a reference to understanding the combination rules of FITOK product part numbers.

 Not all combinations are available. Should you have any questions, please contact FITOK Group or our authorized distributors.
- 2. When selecting Cylinder Connection, NPT, or Fractional/Metric Tube Fitting for the inlet and outlet, the valve body comes with 1/4" Female NPT inlet and outlet ports by default. The gauge ports (Go, Gi), auxiliary inlet (Ein), and auxiliary outlet (Eout) are also 1/4" Female NPT.
- 3. For the outlet relief valve, the set pressure is factory-set to 1.05-1.1 times the maximum outlet pressure by default, FITOK can preset the specified set pressure according to customer requirements. Please specify the desired set pressure when placing your order.
- 4. For pressure ratings of cylinder connection ports, refer to the Cylinder Connections Catalog.
- 5. Lock nut (AT): The metal lock nut construction is designed to prevent accidental pressure adjustments. FITOK can set the specified outlet pressure based on customer requirements; simply include this information in the remarks when placing an order. If the outlet pressure is not specified, customers will need to adjust and fix it themselves.

