

# Installation Instructions

## For FITOK Tube Fittings Over 1 in. or 25mm O.D.

### Steps:

1. Preset the ferrules onto the tubing using the FITOK Hydraulic Presetting Tool (HPT) referring to the HPT Instructions.
2. Apply the enclosed lubricant sparingly to the thread of FITOK tube fitting body and the rear surface of the back ferrule.
3. Install the preset assembly (tubing, nut, front and back ferrules) into the fitting body. Finger tight the nut. Further tighten the nut 1/2 turn with a wrench while holding the fitting body steady.

# FITOK

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