Rising Plug Valves

NR Series NRG (with gauge port) Series

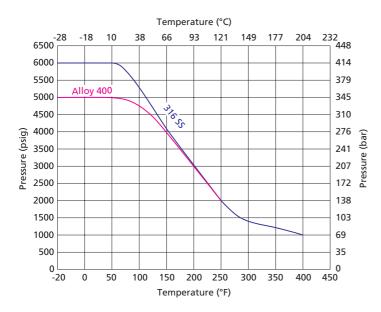
Features

- O Cold drawn square bar as body material
- Nonrotating stem for longer seat life
- Roddable, straight through flow path for maximum flow with minimum pressure drop
- O Stem thread lubricant isolated from system media
- Replaceable seat and stem tip design
- Stem thread protected from outside contamination by PTFE ring in the gland
- Panel mounting available
- Handles of different colors available
- Every valve leak tested with nitrogen or compressed air at the maximum allowable working pressure
- Working pressure up to: Stainless steel: 6000 psig (414 bar) Alloy 400: 5000 psig (345 bar)
- Working temperature with seat: Acetal: -20°F to 250°F (-28°C to 121°C) PEEK: -20°F to 450°F (-28°C to 232°C)
- Working temperature with O-ring:

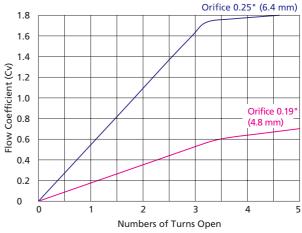
Fluorocarbon Rubber (FKM): -20°F to 400°F (-28°C to 204°C) Nitrile Butadiene Rubber (NBR): -20°F to 212°F (-28°C to 100°C) Ethylene Propylene Diene Rubber (EPDM): -20°F to 300°F (-28°C to 148°C)



Pressure vs. Temperature



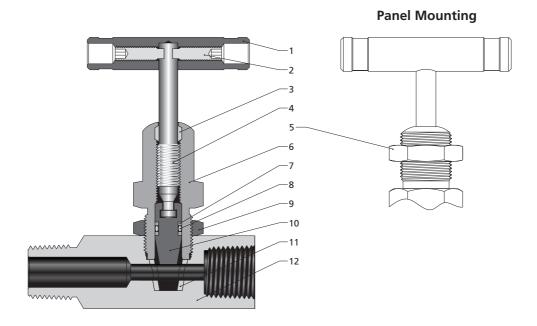
Flow Data at 100°F (38°C)



- 1. Graphs are based on PEEK seat and Fluorocarbon(FKM) O-ring.
- 2. Contact FITOK Group or our authorized distributors for curve graph of other materials.



Standard Materials of Construction



		Valve Body Material								
Item	Component	316 SS	316 SS 304 SS 321 SS							
		Material Grade/ASTM Specification								
1	Handle	Anodized aluminum or stainless steel or black knob								
2	Set Screw	Zinc-plated carbon steel								
3	Wiper Ring	PTFE/D1710								
4	Upper Stem	316 SS/A479 Alloy 400/B164								
5	Panel Nut	Stainless steel								
6	Bonnet	316 SS/A479	304 SS/A479	321 SS/A479	Alloy 400/B164					
7	Backup Ring	PTFE/D1710								
8	O-ring	Fluorocarbon Rubber (FKM), Nitrile Butadiene Rubber (NBR)								
		or Ethylene Propylene Diene Rubber (EPDM)								
9	Lock Nut	Stainless steel								
10	Stem Tip	316 SS/A479	304 SS/A479	321 SS/A479	Alloy 400/B164					
11	Seat	Acetal or PEEK								
12	Body	316 SS/A479	304 SS/A479	321 SS/A479	Alloy 400/B164					
	Lubricant	Molybdenum disulfide-based								

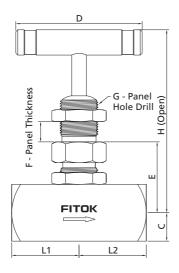
Note: Contact FITOK Group or our authorized distributors for other materials.



Dimensions

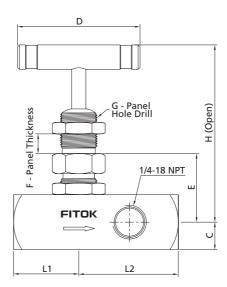
Standard Pattern

NR Series



Gauge Port Pattern

NRG Series



 NR Series Needle Valves are standard without panel mounting. To order needle valves with panel mounting as illustrated, add -Y to the ordering number. Example: NRSS-FNS4-7-Y

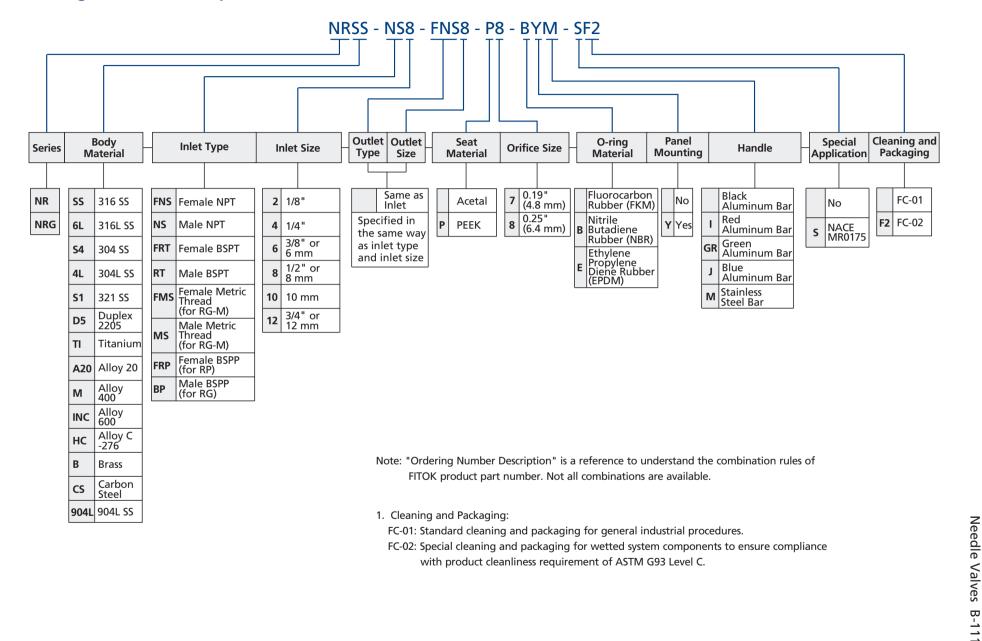
Dimensions of NR and NRG Series

Basic Ordering Number	Connection Type and Size		Orifice	Cv	Dimensions, in.(mm)							
basic Ordering Number	Inlet	Outlet	in.(mm)		L1	L2	С	D	E	F	G	Н
NR □ □-FNS4-7	1/4 Female NPT	1/4 Female NPT		0.63	1.12 (28.4)	1.12 (28.4) 1.75 (44.4)	0.44 (11.1)	2.17 (55.0)	1.28 (32.5)	0.38 (9.7)	0.77 (19.6)	3.77 (95.8)
NR □ □-NS4-FNS4-7	1/4 Male NPT	1/4 Female NPT	0.19		1.78 (45.2)		0.50 (12.7)		1.34 (34.0)			
NR □ □-NS8-FNS4-7	1/2 Male NPT	1/4 Female NPT	(4.8)		1.89 (48.0)							
NRG □ □-FNS4-7	1/4 Female NPT	1/4 Female NPT			1.12 (28.4)							
NRG □ □-NS8-FNS4-7	1/2 Male NPT	1/4 Female NPT			3.12 (79.2)							
NR □ □-FNS8-8	1/2 Female NPT	1/2 Female NPT		1.80	1.33 (33.8)	1.33 (33.8)	8) 0.56 (14.3)	2.50 (63.5)	1.40 (35.5)	0.38 (9.7)	0.77 (19.6)	3.83 (97.3)
NR □ □-NS8-FNS8-8	1/2 Male NPT	1/2 Female NPT			2.16							
NR □ □-NS12-FNS8-8	3/4 Male NPT	1/2 Female NPT	0.25 (6.4)		(54.9)							
NRG □ □-FNS8-8	1/2 Female NPT	1/2 Female NPT			3.33 (84.6)	2.25 (57.2)						
NRG □ □-NS12-FNS8-8	3/4 Male NPT	1/2 Female NPT										

- 1. Sizes and types listed are standard. Other sizes and types are available upon request.
- ${\bf 2.}\ For\ dimensions\ not\ shown\ above,\ please\ contact\ FITOK\ Group\ or\ our\ authorized\ distributors.$



Ordering Number Description



with product cleanliness requirement of ASTM G93 Level C.